

### **OIL ANALYSIS REPORT**

Sample Rating Trend

SOOT

# CATERPILLAR 350 123

Diesel Engine Fluid PETRO CANADA 15W40 (--- GAL)

#### DIAGNOSIS

#### A Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is an abnormal amount of solids and carbon present in the oil.

#### **Fluid Condition**

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

		Jur	2023	Sep2023 Nov20	23	
SAMPLE INFORM	<b>IATION</b>	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0868141	WC0822168	WC0822384
Sample Date		Client Info		08 Nov 2023	22 Sep 2023	05 Jun 2023
Machine Age	hrs	Client Info		25185	24942	24578
Oil Age	hrs	Client Info		243	364	270
Oil Changed		Client Info		N/A	Changed	Changed
Sample Status				ABNORMAL	SEVERE	ABNORMAL
CONTAMINATION	١	method	limit/base	current	history1	history2
Water		WC Method	>0.2	NEG	NEG	NEG
Glycol		WC Method		NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>100	43	76	47
Chromium	ppm	ASTM D5185m	>20	<1	2	1
Nickel	ppm	ASTM D5185m	>4	<1	<1	0
Titanium	ppm	ASTM D5185m		<1	<1	0
Silver	ppm	ASTM D5185m	>3	0	0	0
Aluminum	ppm	ASTM D5185m	>20	1	2	2
Lead	ppm	ASTM D5185m	>40	<1	3	4
Copper	ppm	ASTM D5185m	>330	5	10	3
Tin	ppm	ASTM D5185m	>15	<1	<1	1
Vanadium	ppm	ASTM D5185m		0	<1	0
Cadmium	ppm	ASTM D5185m		0	<1	0
ADDITIVES		method	limit/base	current	history1	history2
_						
Boron	ppm	ASTM D5185m		5	5	13
	ppm ppm	ASTM D5185m ASTM D5185m		5 0	5 3	13 0
Barium						
Barium Molybdenum	ppm	ASTM D5185m		0	3	0
Barium Molybdenum Manganese	ppm ppm	ASTM D5185m ASTM D5185m		0 59	3 58	0 54
Barium Molybdenum Manganese Magnesium	ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m		0 59 <1	3 58 1	0 54 <1
Barium Molybdenum Manganese Magnesium Calcium	ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m		0 59 <1 860	3 58 1 828	0 54 <1 882
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m		0 59 <1 860 1016	3 58 1 828 1017	0 54 <1 882 1285
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m		0 59 <1 860 1016 943	3 58 1 828 1017 930	0 54 <1 882 1285 1044
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	0 59 <1 860 1016 943 1132	3 58 1 828 1017 930 1098	0 54 <1 882 1285 1044 1309
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base >25	0 59 <1 860 1016 943 1132 2985 current 3	3 58 1 828 1017 930 1098 2551	0 54 <1 882 1285 1044 1309 3588
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m		0 59 <1 860 1016 943 1132 2985 current	3 58 1 828 1017 930 1098 2551 history1	0 54 <1 882 1285 1044 1309 3588 history2
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS	ppm   ppm   ppm   ppm   ppm   ppm   ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	>25	0 59 <1 860 1016 943 1132 2985 current 3	3 58 1 828 1017 930 1098 2551 history1 4	0 54 <1 882 1285 1044 1309 3588 history2 4
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium	ppm   ppm   ppm   ppm   ppm   ppm   ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m Method ASTM D5185m	>25 >20	0 59 <1 860 1016 943 1132 2985 current 3 11	3 58 1 828 1017 930 1098 2551 history1 4 17	0 54 <1 882 1285 1044 1309 3588 history2 4 16
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium	ppm   ppm   ppm   ppm   ppm   ppm   ppm   ppm   ppm   ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	>25 >20	0 59 <1 860 1016 943 1132 2985 <u>current</u> 3 11 7	3 58 1 828 1017 930 1098 2551 history1 4 17 6	0 54 <1 882 1285 1044 1309 3588 history2 4 16 8
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium Fuel INFRA-RED	ppm   ppm   ppm   ppm   ppm   ppm   ppm   ppm   ppm   ppm	ASTM D5185m ASTM D5185m	>25 >20 >5	0 59 <1 860 1016 943 1132 2985 <u>current</u> 3 11 7 <<1.0	3 58 1 828 1017 930 1098 2551 history1 4 17 6 <	0 54 <1 882 1285 1044 1309 3588 history2 4 16 8 <1.0
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium Fuel INFRA-RED	ppm   ppm   ppm   ppm   ppm   ppm   ppm   ppm   ppm   %	ASTM D5185m ASTM D5185m	>25 >20 >5 limit/base >3	0 59 <1 860 1016 943 1132 2985 current 3 11 7 <1.0 current	3 58 1 828 1017 930 1098 2551 history1 4 17 6 < 17 6 < <1.0 history1	0 54 <1 882 1285 1044 1309 3588 history2 4 16 8 <1.0 history2
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium Fuel INFRA-RED Soot % Nitration	ppm   ppm   ppm   ppm   ppm   ppm   ppm   ppm   ppm   ppm   %	ASTM D5185m ASTM D5185m	>25 >20 >5 limit/base >3 >20	0 59 <1 860 1016 943 1132 2985 <u>current</u> 3 11 7 <1.0 <u>current</u> 3.3	3 58 1 828 1017 930 1098 2551 history1 4 17 6 <1.0 history1 € 5.9	0 54 <1 882 1285 1044 1309 3588 history2 4 16 8 <1.0 history2 ▲ 4.3
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium Fuel INFRA-RED Soot % Nitration	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5824 *ASTM D7844	>25 >20 >5 limit/base >3 >20	0 59 <1 860 1016 943 1132 2985 current 3 11 7 <1.0	3 58 1 828 1017 930 1098 2551 history1 4 17 6 <1.0 ×1.0 history1 \$5.9 16.6	0 54 <1 882 1285 1044 1309 3588 history2 4 16 8 <1.0 history2 ▲ 4.3 11.8
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium Fuel INFRA-RED Soot % Nitration Sulfation	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	>25 >20 >5 limit/base >3 >20 >30	0 59 <1 860 1016 943 1132 2985 current 3 111 7 <1.0 current ▲ 3.3 9.8 25.5	3 58 1 828 1017 930 1098 2551 history1 4 17 6 <1.0 history1 ● 5.9 16.6 33.7	0 54 <1 882 1285 1044 1309 3588 history2 4 16 8 <1.0 history2 ▲ 4.3 11.8 29.2



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