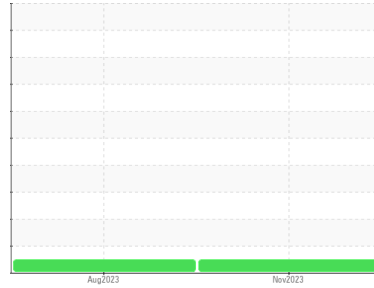




OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Machine Id
972
 Component
Hydraulic System
 Fluid
NOT GIVEN (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. Please specify the component make and model with your next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear

All component wear rates are normal.

Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			PTK0004824	PTK0003376	---
Sample Date	Client Info			09 Nov 2023	24 Aug 2023	---
Machine Age	mths	Client Info		0	0	---
Oil Age	mths	Client Info		0	0	---
Oil Changed	Client Info			N/A	Not Changd	---
Sample Status				NORMAL	NORMAL	---

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.1	NEG	NEG	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	0	1	---
Chromium	ppm	ASTM D5185m	>10	0	0	---
Nickel	ppm	ASTM D5185m	>10	0	<1	---
Titanium	ppm	ASTM D5185m		0	0	---
Silver	ppm	ASTM D5185m		0	<1	---
Aluminum	ppm	ASTM D5185m	>10	0	0	---
Lead	ppm	ASTM D5185m	>10	0	<1	---
Copper	ppm	ASTM D5185m	>75	7	6	---
Tin	ppm	ASTM D5185m	>10	0	<1	---
Vanadium	ppm	ASTM D5185m		<1	0	---
Cadmium	ppm	ASTM D5185m		0	0	---

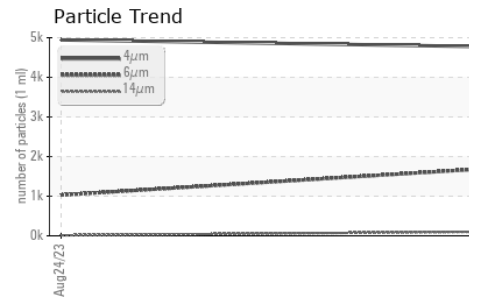
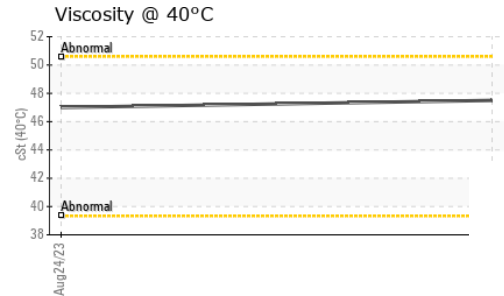
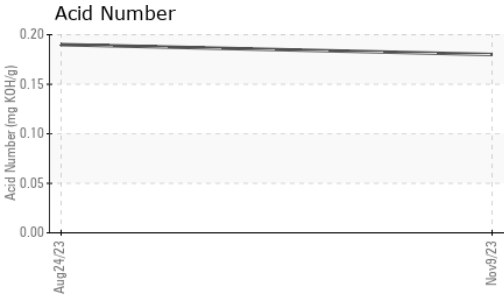
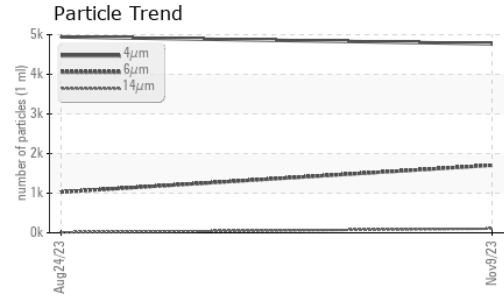
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	---
Barium	ppm	ASTM D5185m		0	0	---
Molybdenum	ppm	ASTM D5185m		0	0	---
Manganese	ppm	ASTM D5185m		0	<1	---
Magnesium	ppm	ASTM D5185m		0	2	---
Calcium	ppm	ASTM D5185m		24	35	---
Phosphorus	ppm	ASTM D5185m		242	265	---
Zinc	ppm	ASTM D5185m		305	319	---
Sulfur	ppm	ASTM D5185m		2021	2587	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>20	2	3	---
Sodium	ppm	ASTM D5185m		<1	<1	---
Potassium	ppm	ASTM D5185m	>20	0	<1	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		4771	4945	---
Particles >6µm		ASTM D7647	>2500	1706	1029	---
Particles >14µm		ASTM D7647	>320	104	12	---
Particles >21µm		ASTM D7647	>80	20	1	---
Particles >38µm		ASTM D7647	>20	0	0	---
Particles >71µm		ASTM D7647	>4	0	0	---
Oil Cleanliness		ISO 4406 (c)	>18/15	18/14	17/11	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.18	0.19	---

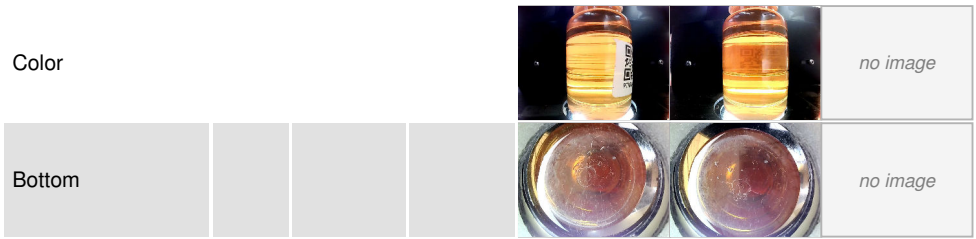
OIL ANALYSIS REPORT



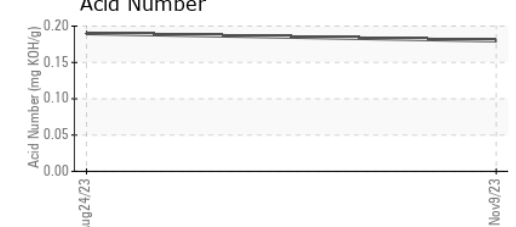
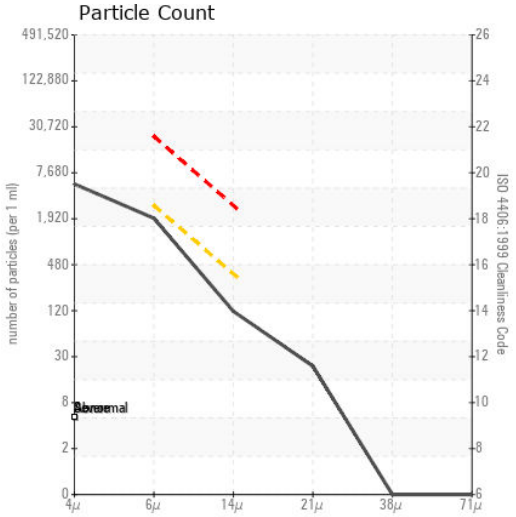
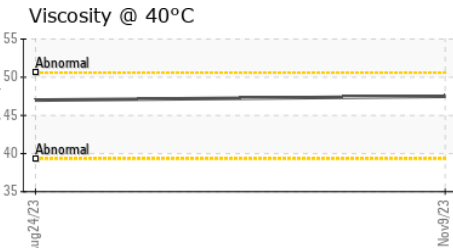
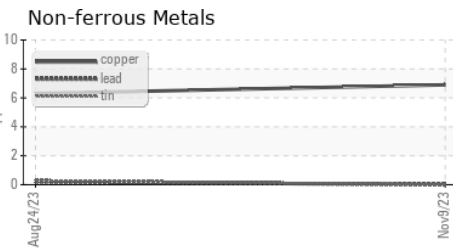
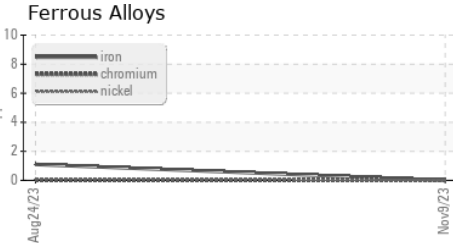
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.1	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	47.5	47.0	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PTK0004824 **Received** : 20 Nov 2023
Lab Number : 06012357 **Diagnosed** : 21 Nov 2023
Unique Number : 10751501 **Diagnostician** : Wes Davis
Test Package : MOB 2

EXOTIC METALS FORMING CO
 6102 S 226TH ST
 KENT, WA
 US 98032
 Contact: BUTCH BLISS
 butch.bliss@parker.com
 T: (253)395-3710
 F:

Certificate L2367
 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)