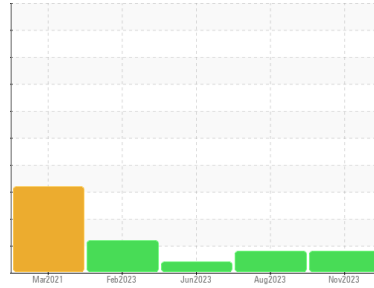




# PROBLEM SUMMARY

## Sample Rating Trend

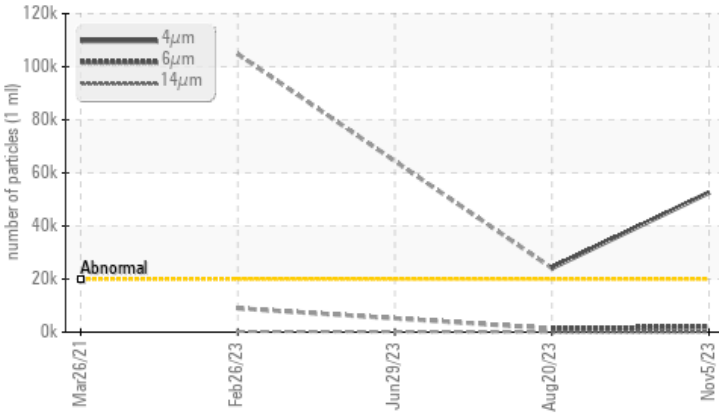
ISO



Machine Id  
**B21613 - 4 (S/N 69700019)**  
 Component  
**Gearbox**  
 Fluid  
**JAX MAGNA-PLATE 85W140-FG (--- GAL)**

## COMPONENT CONDITION SUMMARY

### ▲ Particle Trend



## RECOMMENDATION

No corrective action is recommended at this time.  
 Resample at the next service interval to monitor.

## PROBLEMATIC TEST RESULTS

Sample Status		ABNORMAL	ATTENTION	ABNORMAL
Particles >4µm	ASTM D7647 >20000	▲ 52586	▲ 24137	---
Oil Cleanliness	ISO 4406 (c) >21/19/16	▲ 23/18/13	▲ 22/18/13	---

Customer Id: HORBEL  
 Sample No.: WC0866691  
 Lab Number: 06012377  
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Don Baldrige +1  
[don.b505@comcast.net](mailto:don.b505@comcast.net)

To change component or sample information:  
 Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

*There are no recommended actions for this sample.*

## HISTORICAL DIAGNOSIS

### 20 Aug 2023 Diag: Don Baldrige

ISO



No corrective action is recommended at this time. Resample at the next service interval to monitor. All component wear rates are normal. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 29 Jun 2023 Diag: Don Baldrige

VIS DEBRIS



We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample. All component wear rates are normal. Moderate concentration of visible dirt/debris present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 26 Feb 2023 Diag: Don Baldrige

ISO



We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

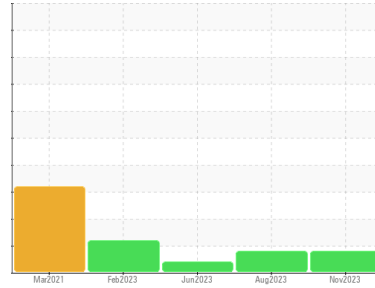
view report





# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id  
**B21613 - 4 (S/N 69700019)**  
 Component  
**Gearbox**  
 Fluid  
**JAX MAGNA-PLATE 85W140-FG (--- GAL)**

## DIAGNOSIS

### Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0866691</b>	WC0820484	WC0799730
Sample Date	Client Info		<b>05 Nov 2023</b>	20 Aug 2023	29 Jun 2023
Machine Age	yrs	Client Info	<b>0</b>	0	0
Oil Age	yrs	Client Info	<b>0</b>	0	1
Oil Changed	Client Info		<b>N/A</b>	N/A	Not Changd
Sample Status			<b>ABNORMAL</b>	ATTENTION	ABNORMAL

## CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.2	<b>NEG</b>	NEG	NEG

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >200	<b>0</b>	<1	<1
Chromium	ppm	ASTM D5185m >15	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m >15	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	<b>0</b>	0	<1
Silver	ppm	ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >25	<b>0</b>	0	<1
Lead	ppm	ASTM D5185m >100	<b>0</b>	0	0
Copper	ppm	ASTM D5185m >200	<b>36</b>	33	31
Tin	ppm	ASTM D5185m >25	<b>2</b>	<1	2
Vanadium	ppm	ASTM D5185m	<b>&lt;1</b>	0	<1
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>0</b>	0	0
Barium	ppm	ASTM D5185m	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	<b>0</b>	<1	<1
Magnesium	ppm	ASTM D5185m	<b>0</b>	<1	1
Calcium	ppm	ASTM D5185m	<b>0</b>	0	0
Phosphorus	ppm	ASTM D5185m	<b>382</b>	462	467
Zinc	ppm	ASTM D5185m	<b>0</b>	0	0
Sulfur	ppm	ASTM D5185m	<b>4610</b>	6592	6274

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	<b>&lt;1</b>	<1	<1
Sodium	ppm	ASTM D5185m	<b>0</b>	0	0
Potassium	ppm	ASTM D5185m >20	<b>0</b>	0	<1

## FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>20000	<b>▲ 52586</b>	▲ 24137	---
Particles >6µm	ASTM D7647	>5000	<b>2003</b>	1386	---
Particles >14µm	ASTM D7647	>640	<b>80</b>	55	---
Particles >21µm	ASTM D7647	>160	<b>23</b>	14	---
Particles >38µm	ASTM D7647	>40	<b>1</b>	1	---
Particles >71µm	ASTM D7647	>10	<b>0</b>	0	---
Oil Cleanliness	ISO 4406 (c)	>21/19/16	<b>▲ 23/18/13</b>	▲ 22/18/13	---

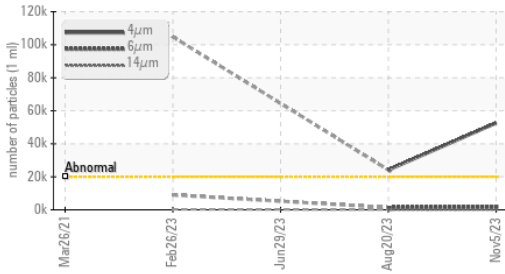
## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	<b>0.67</b>	0.69	0.76

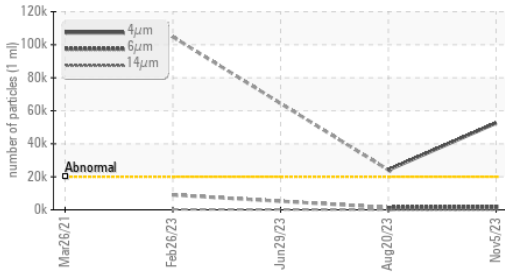


# OIL ANALYSIS REPORT

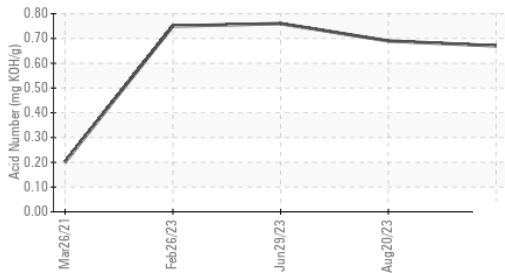
## Particle Trend



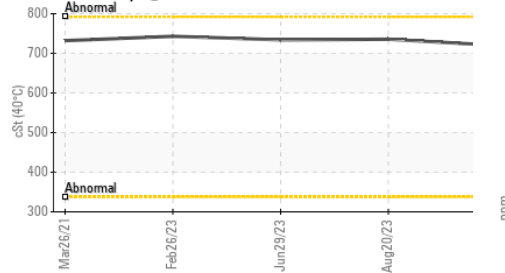
## Particle Trend



## Acid Number



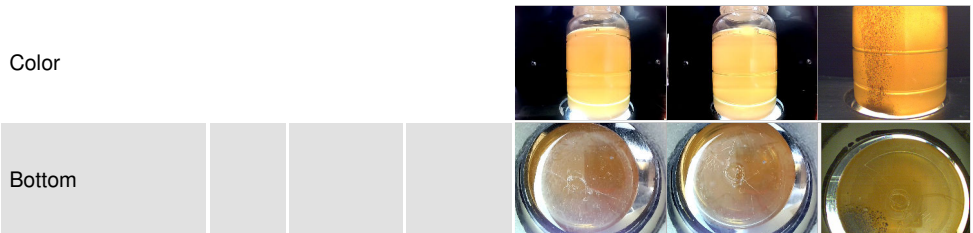
## Viscosity @ 40°C



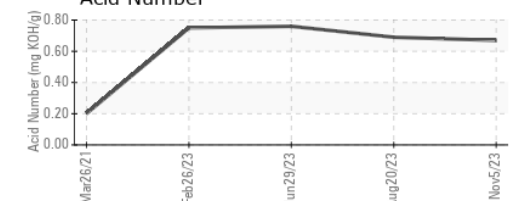
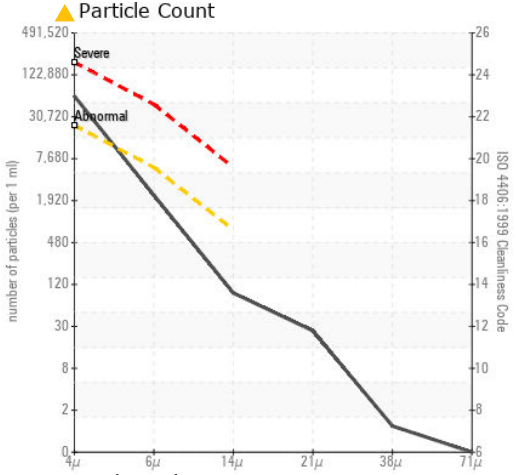
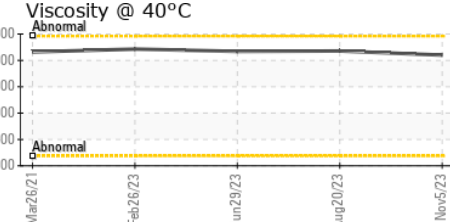
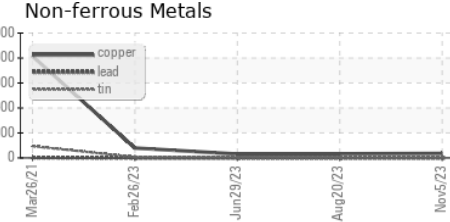
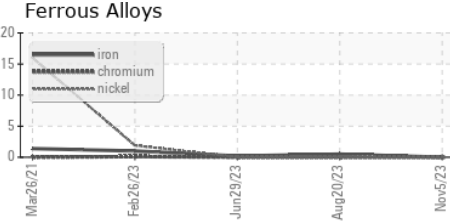
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	▲ MODER
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	720	735.6	734

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0866691 **Received** : 20 Nov 2023  
**Lab Number** : 06012377 **Diagnosed** : 22 Nov 2023  
**Unique Number** : 10751521 **Diagnostician** : Don Baldrige  
**Test Package** : IND 2 ( Additional Tests: PrtCount )

**HORMEL FOODS-BELOIT**  
 3000 KENNEDY DRIVE  
 BELOIT, WI  
 US 53511  
 Contact: Craig Bennett  
 cabennett@hormel.com  
 T:  
 F: (608)365-8322

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)