

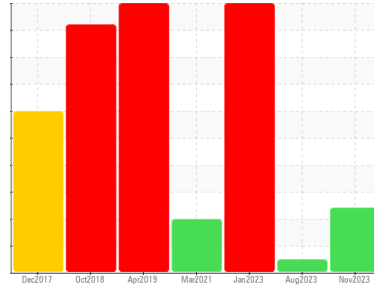


# PROBLEM SUMMARY

Area  
**HYBRID [10023667910]**  
Machine Id  
**B57517 (S/N 30804)**

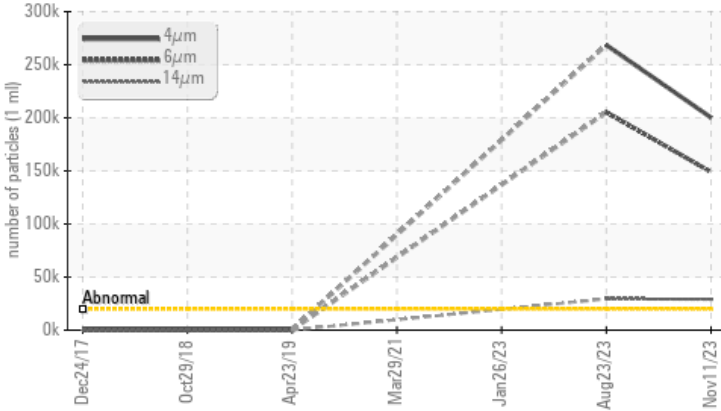
Component  
**Gearbox**  
Fluid  
**PETRO CANADA PURITY FG EP GEAR OIL 220 (7 QTS)**

Sample Rating Trend



## COMPONENT CONDITION SUMMARY

▲ Particle Trend



## RECOMMENDATION

The oil change at the time of sampling has been noted. We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

## PROBLEMATIC TEST RESULTS

Sample Status			ABNORMAL	NORMAL	SEVERE
Particles >4µm	ASTM D7647	>20000	▲ 200242	268531	---
Particles >6µm	ASTM D7647	>5000	▲ 148999	205274	---
Particles >14µm	ASTM D7647	>640	▲ 29139	29381	---
Particles >21µm	ASTM D7647	>160	▲ 6787	4761	---
Particles >38µm	ASTM D7647	>40	▲ 52	27	---
Oil Cleanliness	ISO 4406 (c)	>21/19/16	▲ 25/24/22	25/25/22	---

Customer Id: OSCOSC  
Sample No.: WC0866195  
Lab Number: 06012388  
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
Don Baldrige +1  
[don.b505@comcast.net](mailto:don.b505@comcast.net)

To change component or sample information:  
Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component if applicable.

## HISTORICAL DIAGNOSIS

### 23 Aug 2023 Diag: Doug Bogart

NORMAL



We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

view report



### 26 Jan 2023 Diag: Jonathan Hester

WEAR



We advise that you check for the source of water entry. We advise that you follow the water drain-off procedure for this component, and use off-line filtration to improve the cleanliness of the system fluid. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition. We were unable to perform a particle count due to metal particles present in this sample. Moderate concentration of visible metal present. Gear wear is indicated. Appearance is unacceptable. Free water present. There is a moderate concentration of water present in the oil. The AN level is acceptable for this fluid.

view report



### 29 Mar 2021 Diag: Don Baldrige

VISUAL METAL



No corrective action is recommended at this time. Resample at the next service interval to monitor. We were unable to perform a particle count due to metal particles present in this sample. The iron level has decreased, but is still abnormal. Moderate concentration of visible metal present. All other component wear rates are normal. The water content is negligible. The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

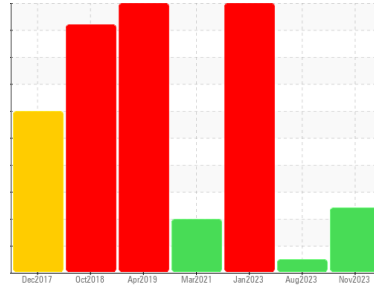
view report





# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area  
**HYBRID [10023667910]**  
 Machine Id  
**B57517 (S/N 30804)**

Component  
**Gearbox**  
 Fluid  
**PETRO CANADA PURITY FG EP GEAR OIL 220 (7 QTS)**

## DIAGNOSIS

### Recommendation

The oil change at the time of sampling has been noted. We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is a high amount of particulates present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0866195</b>	WC0836315	WC0751732
Sample Date	Client Info		<b>11 Nov 2023</b>	23 Aug 2023	26 Jan 2023
Machine Age	mths	Client Info	<b>0</b>	0	0
Oil Age	mths	Client Info	<b>3</b>	0	0
Oil Changed	Client Info		<b>Changed</b>	N/A	Changed
Sample Status			<b>ABNORMAL</b>	NORMAL	SEVERE

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >200	<b>74</b>	166	1402
Chromium	ppm	ASTM D5185m >15	<b>1</b>	5	13
Nickel	ppm	ASTM D5185m >15	<b>0</b>	<1	1
Titanium	ppm	ASTM D5185m	<b>1</b>	4	<1
Silver	ppm	ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >25	<b>&lt;1</b>	2	3
Lead	ppm	ASTM D5185m >100	<b>0</b>	0	0
Copper	ppm	ASTM D5185m >200	<b>&lt;1</b>	<1	1
Tin	ppm	ASTM D5185m >25	<b>0</b>	0	<1
Antimony	ppm	ASTM D5185m >5	<b>---</b>	---	---
Vanadium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>0</b>	0	0
Barium	ppm	ASTM D5185m	<b>0</b>	5	0
Molybdenum	ppm	ASTM D5185m	<b>0</b>	<1	<1
Manganese	ppm	ASTM D5185m	<b>2</b>	5	6
Magnesium	ppm	ASTM D5185m	<b>0</b>	<1	0
Calcium	ppm	ASTM D5185m	<b>2</b>	45	4
Phosphorus	ppm	ASTM D5185m	<b>80</b>	93	86
Zinc	ppm	ASTM D5185m	<b>0</b>	5	0
Sulfur	ppm	ASTM D5185m	<b>839</b>	1046	692

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	<b>5</b>	6	9
Sodium	ppm	ASTM D5185m	<b>1</b>	0	1
Potassium	ppm	ASTM D5185m >20	<b>0</b>	1	0
Water	%	ASTM D6304 >0.2	<b>0.003</b>	0.015	0.619
ppm Water	ppm	ASTM D6304 >2000	<b>29.1</b>	157.6	6190

## FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>20000	<b>200242</b>	268531	---
Particles >6µm	ASTM D7647	>5000	<b>148999</b>	205274	---
Particles >14µm	ASTM D7647	>640	<b>29139</b>	29381	---
Particles >21µm	ASTM D7647	>160	<b>6787</b>	4761	---
Particles >38µm	ASTM D7647	>40	<b>52</b>	27	---
Particles >71µm	ASTM D7647	>10	<b>1</b>	0	---
Oil Cleanliness	ISO 4406 (c)	>21/19/16	<b>25/24/22</b>	25/25/22	---

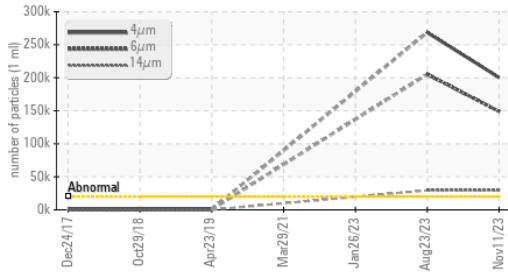
## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.51	<b>0.21</b>	0.22	0.07

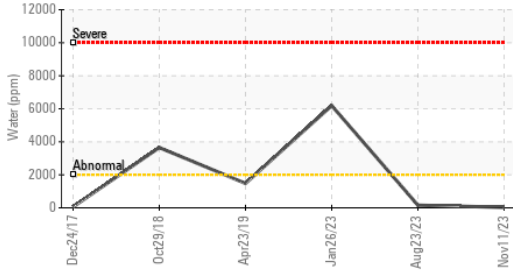


# OIL ANALYSIS REPORT

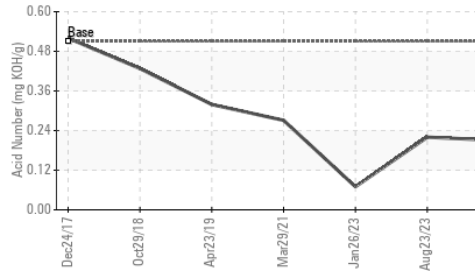
## ▲ Particle Trend



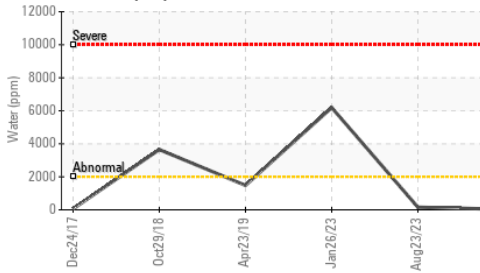
## Water (KF)



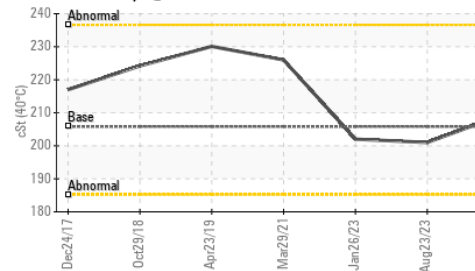
## Acid Number



## Water (KF)



## Viscosity @ 40°C



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	▲ MODER
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	▲ MILKY
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	0.2%
Free Water	scalar	*Visual		NEG	▲ 1.0

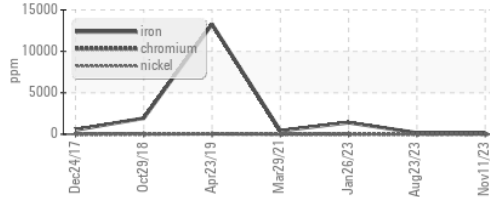
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	205.8	209	201

SAMPLE IMAGES	method	limit/base	current	history1	history2
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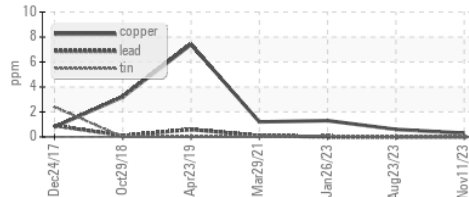


## GRAPHS

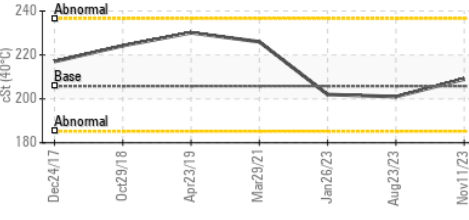
### Ferrous Alloys



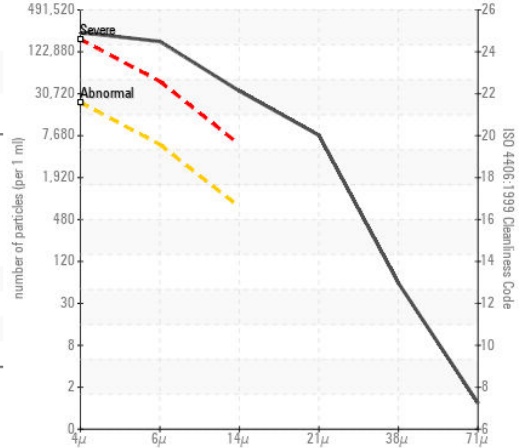
### Non-ferrous Metals



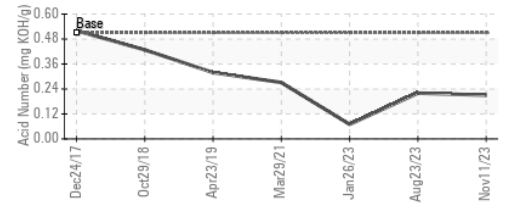
### Viscosity @ 40°C



### ▲ Particle Count



### Acid Number



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0866195 **Received** : 20 Nov 2023  
**Lab Number** : 06012388 **Diagnosed** : 22 Nov 2023  
**Unique Number** : 10751532 **Diagnostician** : Don Baldrige

**OSCEOLA FOODS (HORMEL)**  
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 wlmymers@hormel.com  
 T: (641)342-8043  
 F: (641)342-8047

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)