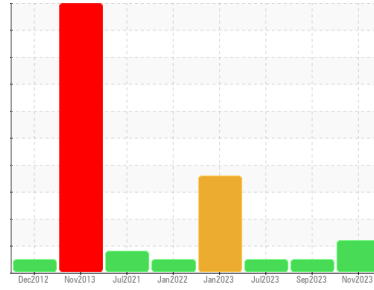




# PROBLEM SUMMARY

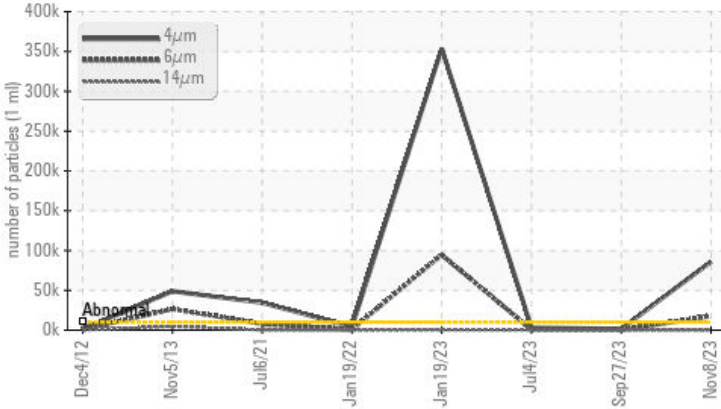
Machine Id  
**VILTER NH3 - WH5-VILTER 3 OK21050 (S/N 61093)**  
 Component  
**Refrigeration Compressor**  
 Fluid  
**USPI 1009-68 SC (6 GAL)**

Sample Rating Trend



## COMPONENT CONDITION SUMMARY

▲ Particle Trend



## RECOMMENDATION

Resample at the next service interval to monitor.

## PROBLEMATIC TEST RESULTS

Sample Status			ABNORMAL	NORMAL	NORMAL
Particles >4µm	ASTM D7647	>10000	▲ 85940	1629	3071
Particles >6µm	ASTM D7647	>2500	▲ 17766	392	697
Oil Cleanliness	ISO 4406 (c)	>20/18/15	▲ 24/21/14	18/16/11	19/17/12

Customer Id: SCHSTI  
 Sample No.: USP0003618  
 Lab Number: 06012456  
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Doug Bogart +1 (800)237-1369 x4016  
[dougb@wearcheckusa.com](mailto:dougb@wearcheckusa.com)

To change component or sample information:  
 Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

*There are no recommended actions for this sample.*

## HISTORICAL DIAGNOSIS

### 27 Sep 2023 Diag: Doug Bogart

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 04 Jul 2023 Diag: Doug Bogart

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 19 Jan 2023 Diag: Doug Bogart

WATER



Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. Appearance is hazy. There is a light concentration of water present in the oil. The AN level is acceptable for this fluid.

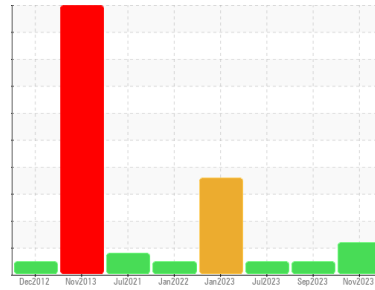
view report





# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id  
**VILTER NH3 - WH5-VILTER 3 OK21050 (S/N 61093)**

Component  
**Refrigeration Compressor**  
Fluid  
**USPI 1009-68 SC (6 GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>USP0003618</b>	USP242826	USP242827
Sample Date	Client Info		<b>08 Nov 2023</b>	27 Sep 2023	04 Jul 2023
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>ABNORMAL</b>	NORMAL	NORMAL

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >8	<b>0</b>	0	0
Chromium	ppm	ASTM D5185m >2	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	<b>0</b>	0	0
Silver	ppm	ASTM D5185m >2	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >3	<b>0</b>	<1	<1
Lead	ppm	ASTM D5185m >2	<b>0</b>	0	0
Copper	ppm	ASTM D5185m >8	<b>&lt;1</b>	<1	0
Tin	ppm	ASTM D5185m >4	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>0</b>	0	0
Barium	ppm	ASTM D5185m	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	<b>0</b>	<1	<1
Magnesium	ppm	ASTM D5185m	<b>0</b>	0	0
Calcium	ppm	ASTM D5185m	<b>0</b>	0	0
Phosphorus	ppm	ASTM D5185m	<b>0</b>	0	0
Zinc	ppm	ASTM D5185m	<b>0</b>	0	0
Sulfur	ppm	ASTM D5185m 50	<b>0</b>	0	19

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	<b>0</b>	<1	0
Sodium	ppm	ASTM D5185m	<b>0</b>	<1	0
Potassium	ppm	ASTM D5185m >20	<b>0</b>	0	1
Water	%	ASTM D6304 >0.01	<b>0.004</b>	0.001	0.001
ppm Water	ppm	ASTM D6304 >100	<b>45.5</b>	0.00	0.00

## FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>10000	<b>▲ 85940</b>	1629	3071
Particles >6µm	ASTM D7647	>2500	<b>▲ 17766</b>	392	697
Particles >14µm	ASTM D7647	>320	<b>121</b>	11	22
Particles >21µm	ASTM D7647	>80	<b>8</b>	2	5
Particles >38µm	ASTM D7647	>20	<b>0</b>	0	0
Particles >71µm	ASTM D7647	>4	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c)	>20/18/15	<b>▲ 24/21/14</b>	18/16/11	19/17/12

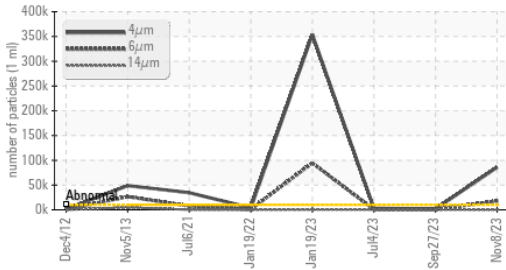
## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974 0.005	<b>0.015</b>	0.014	0.014

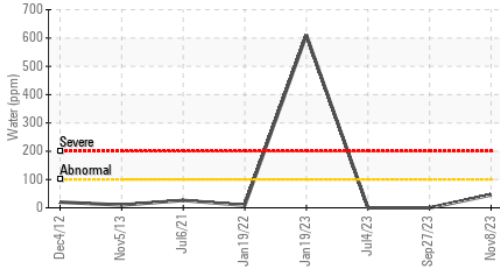


# OIL ANALYSIS REPORT

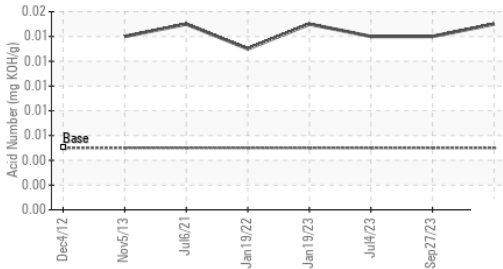
## Particle Trend



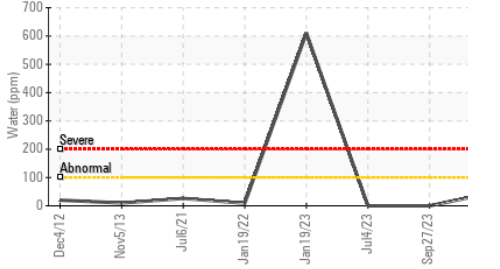
## Water (KF)



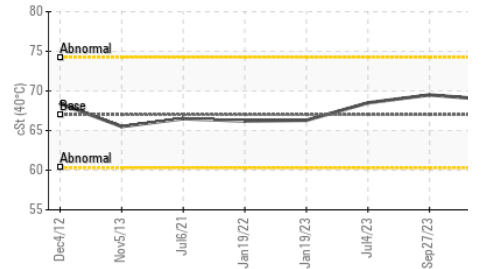
## Acid Number



## Water (KF)



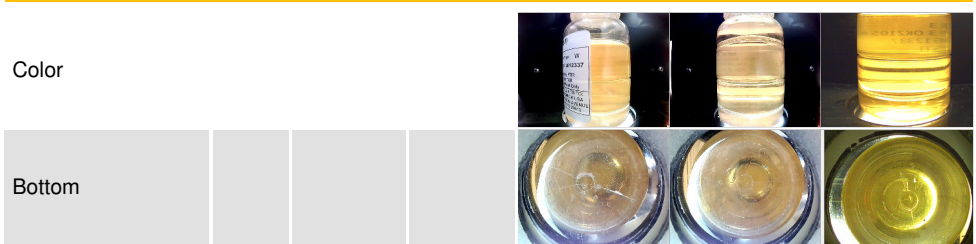
## Viscosity @ 40°C



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.01	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

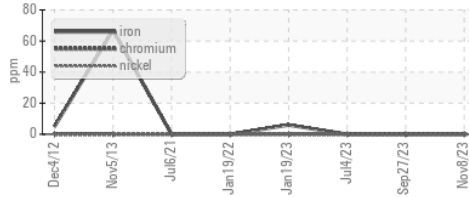
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 67	68.9	69.5	68.5

## SAMPLE IMAGES

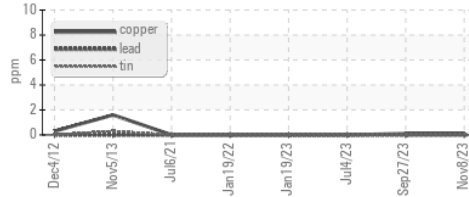


## GRAPHS

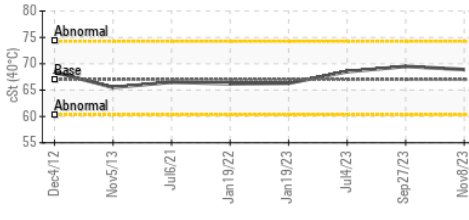
### Ferrous Alloys



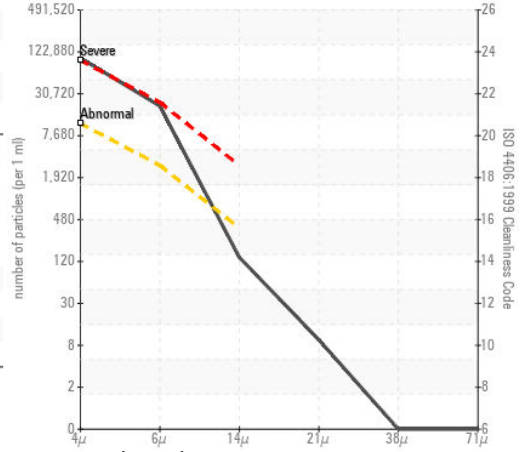
### Non-ferrous Metals



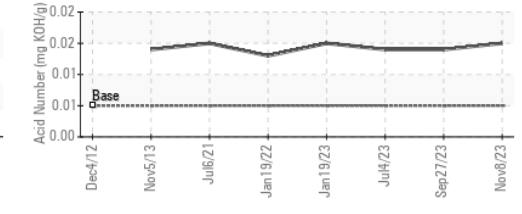
### Viscosity @ 40°C



### Particle Count



### Acid Number



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : USP0003618 **Received** : 20 Nov 2023  
**Lab Number** : 06012456 **Diagnosed** : 21 Nov 2023  
**Unique Number** : 10751600 **Diagnostician** : Doug Bogart  
**Test Package** : IND 2

**SCHWANS BAKERY**  
 5 EAST WALNUT  
 STILWELL, OK  
 US 74960  
 Contact: DENNIS LONGSHORE

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T: (918)696-8296

F: