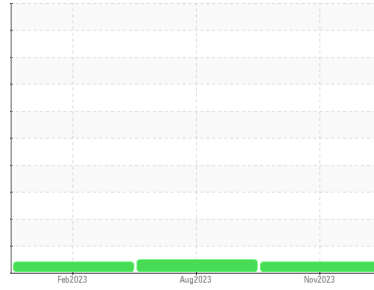




# PROBLEM SUMMARY

Sample Rating Trend



**VIS DEBRIS**



Machine Id  
**KAESER BSD40 5236905 (S/N 1018)**  
 Component  
**Rotary Compressor**  
 Fluid  
**KAESER SIGMA (OEM) S-460 (--- GAL)**

## COMPONENT CONDITION SUMMARY

No relevant graphs to display

## RECOMMENDATION

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

## PROBLEMATIC TEST RESULTS

Sample Status		ABNORMAL	NORMAL	ABNORMAL
Debris	scalar *Visual	▲ MODER	LIGHT	▲ MODER

Customer Id: COMMONOH  
 Sample No.: WC0854609  
 Lab Number: 06012515  
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Don Baldrige +1  
[don.b505@comcast.net](mailto:don.b505@comcast.net)

To change component or sample information:  
 Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

*There are no recommended actions for this sample.*

## HISTORICAL DIAGNOSIS

### 16 Aug 2023 Diag: Jonathan Hester

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 07 Feb 2023 Diag: Don Baldrige

VIS DEBRIS



We recommend you service the filters on this component. Resample at the next service interval to monitor. All component wear rates are normal. Moderate concentration of visible dirt/debris present in the oil. The water content is negligible. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

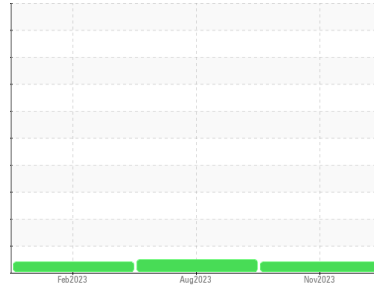




# OIL ANALYSIS REPORT

Sample Rating Trend

VIS DEBRIS



Machine Id  
**KAESER BSD40 5236905 (S/N 1018)**  
 Component  
**Rotary Compressor**  
 Fluid  
**KAESER SIGMA (OEM) S-460 (--- GAL)**

## DIAGNOSIS

### ▲ Recommendation

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### ▲ Contamination

Moderate concentration of visible dirt/debris present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>WC0854609</b>	WC0824485	WC0766280
Sample Date	Client Info			<b>08 Nov 2023</b>	16 Aug 2023	07 Feb 2023
Machine Age	hrs	Client Info		<b>42791</b>	40777	36513
Oil Age	hrs	Client Info		<b>4024</b>	2010	3566
Oil Changed	Client Info			<b>Not Chngd</b>	Not Chngd	N/A
Sample Status				<b>ABNORMAL</b>	NORMAL	ABNORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.6	<b>NEG</b>	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>70	<b>0</b>	<1	<1
Chromium	ppm	ASTM D5185m	>10	<b>0</b>	0	<1
Nickel	ppm	ASTM D5185m	>3	<b>2</b>	<1	<1
Titanium	ppm	ASTM D5185m	>3	<b>0</b>	0	0
Silver	ppm	ASTM D5185m	>2	<b>&lt;1</b>	0	<1
Aluminum	ppm	ASTM D5185m	>3	<b>1</b>	<1	1
Lead	ppm	ASTM D5185m	>4	<b>0</b>	<1	0
Copper	ppm	ASTM D5185m	>20	<b>6</b>	7	7
Tin	ppm	ASTM D5185m	>3	<b>0</b>	<1	0
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

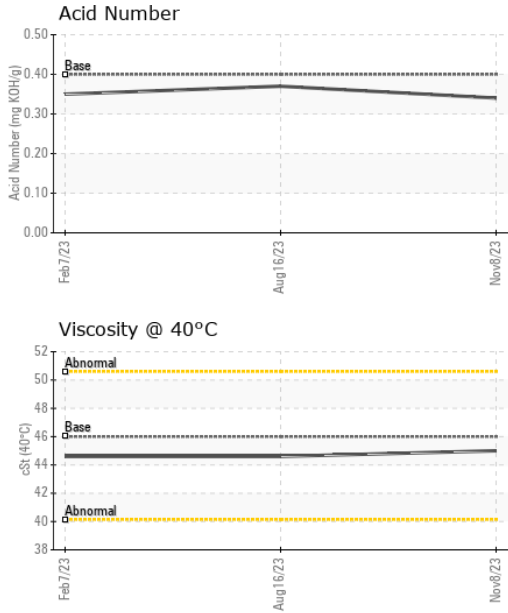
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	0	0
Barium	ppm	ASTM D5185m	90	<b>0</b>	5	4
Molybdenum	ppm	ASTM D5185m		<b>0</b>	0	0
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	0	<1
Magnesium	ppm	ASTM D5185m	90	<b>43</b>	55	29
Calcium	ppm	ASTM D5185m	2	<b>2</b>	<1	<1
Phosphorus	ppm	ASTM D5185m		<b>1</b>	2	5
Zinc	ppm	ASTM D5185m		<b>10</b>	11	16
Sulfur	ppm	ASTM D5185m		<b>18826</b>	22468	15936

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>45	<b>0</b>	0	0
Sodium	ppm	ASTM D5185m		<b>18</b>	16	12
Potassium	ppm	ASTM D5185m	>20	<b>5</b>	4	3

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	<b>0.34</b>	0.37	0.35



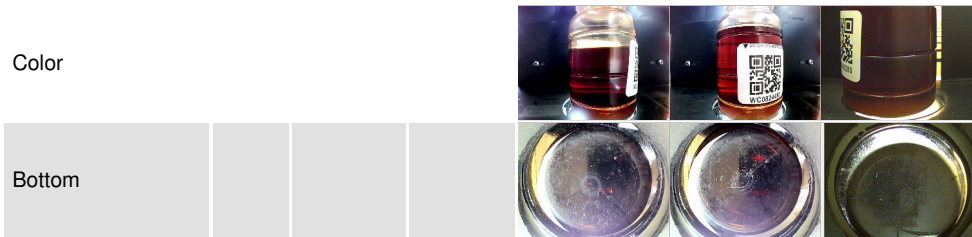
# OIL ANALYSIS REPORT



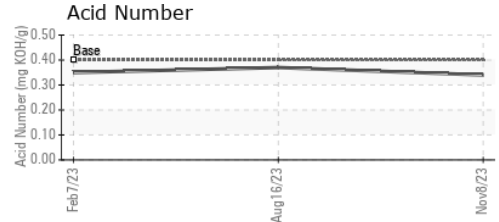
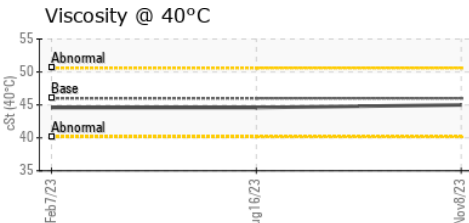
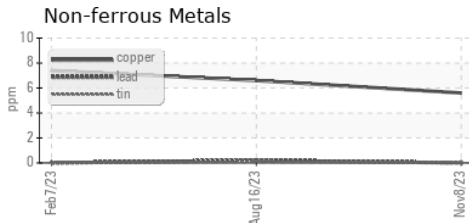
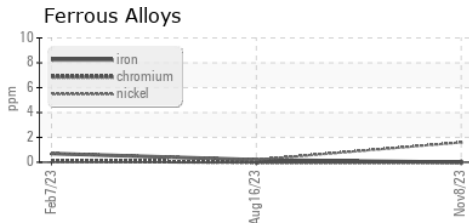
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	▲ MODER	▲ MODER
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.6	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	<b>45.0</b>	44.6	44.6

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0854609      **Received** : 20 Nov 2023  
**Lab Number** : **06012515**      **Diagnosed** : 22 Nov 2023  
**Unique Number** : 10751659      **Diagnostician** : Don Baldrige  
**Test Package** : IND 2

**ELEVATED INDUSTRIAL SOLUTIONS**  
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 T: (513)539-5155  
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)