<u>Sullivan</u> Palatek。

OIL ANALYSIS REPORT

PALASYN 45 Machine Id SULLIVAN PALATEK 22HE003264 - 2300 CARL RD Component

Compressor

DIAGNOSIS

Recommendation

The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

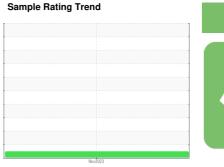
All component wear rates are normal.

Contamination

Moderate concentration of visible dirt/debris present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





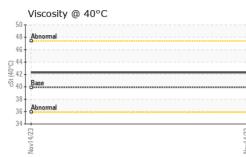
NORMAL

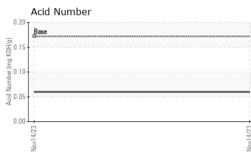
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		UCS06012531		
Sample Date		Client Info		14 Nov 2023		
Machine Age	hrs	Client Info		1904		
Oil Age	hrs	Client Info		1904		
Oil Changed		Client Info		Not Changd		
Sample Status				NORMAL		
CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0		
Chromium	ppm	ASTM D5185m	>10	0		
Nickel	ppm	ASTM D5185m		2		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m		<1		
Aluminum	ppm	ASTM D5185m	>25	<1		
Lead	ppm	ASTM D5185m	>25	0		
Copper	ppm	ASTM D5185m	>50	1		
Tin	ppm	ASTM D5185m	>15	0		
Vanadium	ppm	ASTM D5185m		<1		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0.0	0		
Barium	ppm	ASTM D5185m	0.0	0		
Molybdenum	ppm	ASTM D5185m	0	0		
Manganese	ppm	ASTM D5185m	0	<1		
Magnesium	ppm	ASTM D5185m	0.0	2		
Calcium	ppm	ASTM D5185m	0.0	1		
Phosphorus	ppm	ASTM D5185m	966	602		
Zinc	ppm	ASTM D5185m	0	6		
Sulfur	ppm	ASTM D5185m	1309	1455		
CONTAMINANTS	i i	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	3		
Sodium	ppm	ASTM D5185m		1		
Potassium	ppm	ASTM D5185m	>20	2		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.172	0.06		



OIL ANALYSIS REPORT

VISUAL





		White Metal	scalar	*Visual	NONE	NONE			
		Yellow Metal	scalar	*Visual	NONE	NONE			
		Precipitate	scalar	*Visual	NONE	NONE			
		Silt	scalar	*Visual	NONE	NONE			
		Debris	scalar	*Visual	NONE	MODER			
		Sand/Dirt	scalar	*Visual	NONE	NONE			
	1/23	Appearance	scalar	*Visual	NORML	NORML			
	Nov14/23	Odor	scalar	*Visual	NORML	NORML			
	_	Emulsified Water	scalar	*Visual	>0.1	NEG			
		Free Water	scalar	*Visual	20.1	NEG			
		FLUID PROPER		method	limit/base	current	history1	history2	
		Visc @ 40°C	cSt	ASTM D445	39.9	42.3			
		SAMPLE IMAGE	S	method	limit/base	current	history1	history2	
	Nov14/23	Color					no image	no image	
		Bottom					no image	no image	
		GRAPHS							
		Ferrous Alloys							
		10 8 8 8 8 8 9 8							
	mqq	0 minimum niekel							
	<u>a</u>	4							
		2							
		2 2			23				
		Nov14/23			Nov14/23				
		≥ Non-ferrous Meta	le		Z				
		¹⁰ T							
		8 - copper							
	udd								
	d	4							
		2							
		0			53				
		Nov14/23			Nov14/23				
		≊ Viscosity @ 40°C			z				
		50			0.2	Acid Number			
		45 -			0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0	Base			
)°C)	Race			¥ 0.1	5-			
	cSt (40°C)	40 - Base			ja 0.1	0			
		35 - Abnormal				5			
		30			0.0 ¥ 0.0	0			
		Nov14/23			Nov14/23	Nav14/23		Nov14/23	
		Nov			Nov	Nov		Nov	
Certificate L2367 Samp Lab N Uniqui Test o discuss this sample	ble No. Number e Number Package le report, co	: WearCheck USA - 501 Madison Ave., Cary, NC : UCS06012531 Received : 20 Nov 20 : 06012531 Diagnosed : 22 Nov 20 : 10751675 Diagnostician : Don Baldr : IND 2 contact Customer Service at 1-800-237-1369. re outside of the ISO 17025 scope of accreditation.				023 801 STADIUM DR, SUITE 113 023 ARLINGTON, TX ridge US 76011 Contact: RYAN DIXON rdixon@airspecialty.com			
		e outside of the ISO 1 ications are based on t				(JCGM 106:2012)	T:	(817)889-3960 F:	

Contact/Location: RYAN DIXON - UCAIRARL