Sullivan **Palatek**

OIL ANALYSIS REPORT

PALASYN 45 **SÜLLĪVAN PALATEK 22KE003407 - ADAMS OLD CASTLE COLFAX** Component

Compressor

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





| SAMPLE INFORM | IATION | method | limit/base | current | history1 | history2 |
|------------------|----------|-------------|------------|-------------|-------------|-------------|
| Sample Number | | Client Info | | UCS06012538 | UCS05905580 | UCS05834007 |
| Sample Date | | Client Info | | 23 Oct 2023 | 17 Jul 2023 | 19 Apr 2023 |
| Machine Age | hrs | Client Info | | 3200 | 2008 | 1157 |
| Oil Age | hrs | Client Info | | 3200 | 2008 | 1157 |
| Oil Changed | | Client Info | | Changed | Not Changd | Not Changd |
| Sample Status | | | | NORMAL | NORMAL | NORMAL |
| CONTAMINATION | N | method | limit/base | current | history1 | history2 |
| Water | | WC Method | >0.1 | NEG | NEG | NEG |
| WEAR METALS | | method | limit/base | current | history1 | history2 |
| Iron | ppm | ASTM D5185m | >50 | <1 | 0 | 0 |
| Chromium | ppm | ASTM D5185m | >10 | 0 | 0 | 0 |
| Nickel | ppm | ASTM D5185m | | 2 | 0 | 0 |
| Titanium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Silver | ppm | ASTM D5185m | | <1 | 0 | 0 |
| Aluminum | ppm | ASTM D5185m | >25 | 1 | 0 | <1 |
| Lead | ppm | ASTM D5185m | >25 | 0 | 0 | 0 |
| Copper | ppm | ASTM D5185m | >50 | 0 | <1 | 0 |
| Tin | ppm | ASTM D5185m | >15 | 0 | 0 | 0 |
| Vanadium | ppm | ASTM D5185m | | <1 | 0 | 0 |
| Cadmium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| ADDITIVES | | method | limit/base | current | history1 | history2 |
| Boron | ppm | ASTM D5185m | 0.0 | 0 | 0 | 0 |
| Barium | ppm | ASTM D5185m | 0.0 | 0 | 0 | 0 |
| Molybdenum | ppm | ASTM D5185m | 0 | 0 | 0 | 0 |
| Manganese | ppm | ASTM D5185m | 0 | <1 | <1 | <1 |
| Magnesium | ppm | ASTM D5185m | 0.0 | 2 | <1 | 0 |
| Calcium | ppm | ASTM D5185m | 0.0 | 1 | <1 | 0 |
| Phosphorus | ppm | ASTM D5185m | 966 | 481 | 550 | 617 |
| Zinc | ppm | ASTM D5185m | 0 | 0 | 0 | 0 |
| Sulfur | ppm | ASTM D5185m | 1309 | 345 | 528 | 341 |
| CONTAMINANTS | | method | limit/base | current | history1 | history2 |
| Silicon | ppm | ASTM D5185m | >25 | <1 | <1 | <1 |
| Sodium | ppm | ASTM D5185m | | 2 | 0 | 0 |
| Potassium | ppm | ASTM D5185m | >20 | 2 | 0 | 0 |
| FLUID DEGRADA | TION | method | limit/base | current | history1 | history2 |
| Acid Number (AN) | mg KOH/g | ASTM D8045 | 0.172 | 0.24 | 0.16 | 0.21 |



Apr19/23

OIL ANALYSIS REPORT



Jul17/23

| VISUAL | | method | limit/base | current | history1 | history2 |
|------------------|--------|-----------|------------|---------|----------|------------|
| White Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Precipitate | scalar | *Visual | NONE | NONE | NONE | NONE |
| Silt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Debris | scalar | *Visual | NONE | LIGHT | LIGHT | NONE |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Appearance | scalar | *Visual | NORML | NORML | NORML | NORML |
| Odor | scalar | *Visual | NORML | NORML | NORML | NORML |
| Emulsified Water | scalar | *Visual | >0.1 | NEG | NEG | NEG |
| Free Water | scalar | *Visual | | NEG | NEG | NEG |
| FLUID PROPERTI | IES | method | limit/base | current | history1 | history2 |
| Visc @ 40°C | cSt | ASTM D445 | 39.9 | 44.7 | 43.7 | 42.9 |
| SAMPLE IMAGES | | method | limit/base | current | history1 | history2 |
| Color | | | | | | |
| Bottom | | | | | | \bigcirc |

