

OIL ANALYSIS REPORT

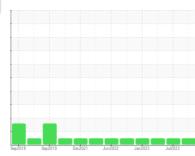
AC3 46 PG

INGERSOLL RAND NV9193U11228 - MCAIRLADS

Component

Compressor

ULTRACHEM PGR 46 (--- GAL)



Sample Rating Trend



Recommendation

Resample at the next service interval to monitor.

All component wear rates are normal.

Contamination

There is no indication of any contamination in the

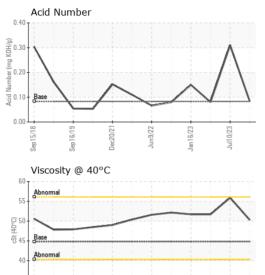
Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

		98h7010	oshro12 necr051	ouncozz danzoza Ju	12023	
SAMPLE INFORM	NOITAN	method	limit/base	current	history1	history2
Sample Number		Client Info		UAC06012553	UCH05900039	UCH05835413
Sample Date		Client Info		10 Nov 2023	10 Jul 2023	14 Apr 2023
Machine Age	hrs	Client Info		51715	51649	51581
Oil Age	hrs	Client Info		134	123	0
Oil Changed		Client Info		Not Changd	Not Changd	Changed
Sample Status				NORMAL	NORMAL	NORMAL
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	0	0
Chromium	ppm	ASTM D5185m	>10	0	0	0
Nickel	ppm	ASTM D5185m		2	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		<1	0	0
Aluminum	ppm	ASTM D5185m	>25	<1	<1	0
Lead	ppm	ASTM D5185m	>25	0	0	0
Copper	ppm	ASTM D5185m	>50	<1	<1	<1
Tin	ppm	ASTM D5185m	>15	0	0	0
Vanadium	ppm	ASTM D5185m		<1	<1	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0.6	0	0	0
Barium	ppm	ASTM D5185m	0	0	0	0
Molybdenum	ppm	ASTM D5185m	0	0	0	0
Manganese	ppm	ASTM D5185m	0.3	<1	0	0
Magnesium	ppm	ASTM D5185m	0	2	1	1
Calcium	ppm	ASTM D5185m	0.3	1	0	0
Phosphorus	ppm	ASTM D5185m	233	474	188	404
Zinc	ppm	ASTM D5185m	0	27	0	18
Sulfur	ppm	ASTM D5185m	269	1577	666	1171
CONTAMINANTS	;	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<1	<1	<1
Sodium	ppm	ASTM D5185m		1	0	0
Potassium	ppm	ASTM D5185m	>20	2	<1	<1
FLUID DEGRADA	NOITA	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.083	0.084	0.31	0.08



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VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	LIGHT
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	44.81	50.3	55.9	51.7
SAMPLE IMAGES		method	limit/base	current	history1	history2

Bottom

Ferrous Alloys Non-ferrous Metals Viscosity @ 40°C Acid Number 0.40 (mg KOH/g) 55 0.00 kg Dec20/21 Jan 16/23





Laboratory Sample No. Lab Number **Unique Number**

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : UAC06012553 : 06012553 : 10751697

Color

Received Diagnosed

: 20 Nov 2023 : 22 Nov 2023 Diagnostician : Don Baldridge

ATLANTIC COMPRESSORS 2144 SALEM INDUSTRIAL DRIVE

SALEM, VA US 24153

Contact: BILL RIMER

bill@atlanticcompressors.com

T: (540)728-1147 F: (757)216-0134

Test Package : IND 2 Certificate L2367 To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)