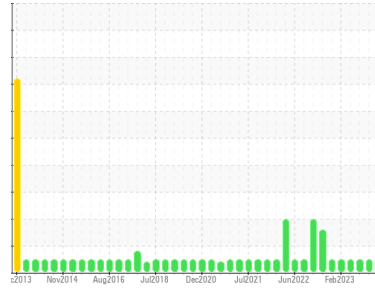




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id
CM05 WS01 (S/N 4160344)
 Component
Gearbox
 Fluid
SHELL OMALA 320 (3 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0776139	WC0776131	WC0630969
Sample Date	Client Info		14 Nov 2023	22 Aug 2023	05 Jun 2023
Machine Age	yrs	Client Info	10	10	10
Oil Age	yrs	Client Info	0	0	0
Oil Changed	Client Info		Changed	Changed	Changed
Sample Status			NORMAL	NORMAL	NORMAL

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.2	NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >200	6	14	20
Chromium	ppm	ASTM D5185m >15	0	0	<1
Nickel	ppm	ASTM D5185m >15	<1	<1	1
Titanium	ppm	ASTM D5185m	0	0	0
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >25	<1	0	1
Lead	ppm	ASTM D5185m >100	0	<1	<1
Copper	ppm	ASTM D5185m >200	6	8	7
Tin	ppm	ASTM D5185m >25	<1	0	1
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

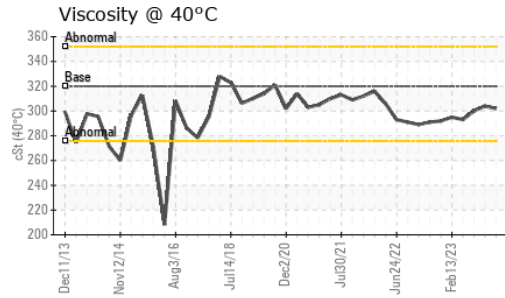
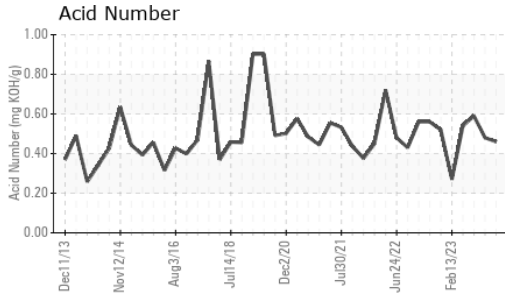
	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 5.5	0	0	0
Barium	ppm	ASTM D5185m 0.4	0	2	0
Molybdenum	ppm	ASTM D5185m 0.5	0	<1	<1
Manganese	ppm	ASTM D5185m	<1	0	<1
Magnesium	ppm	ASTM D5185m 23	2	2	3
Calcium	ppm	ASTM D5185m 13	65	76	92
Phosphorus	ppm	ASTM D5185m 450	343	330	416
Zinc	ppm	ASTM D5185m 9.9	64	69	65
Sulfur	ppm	ASTM D5185m 8181	16595	16175	19080

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	2	3	1
Sodium	ppm	ASTM D5185m	<1	0	2
Potassium	ppm	ASTM D5185m >20	1	1	2

FLUID DEGRADATION

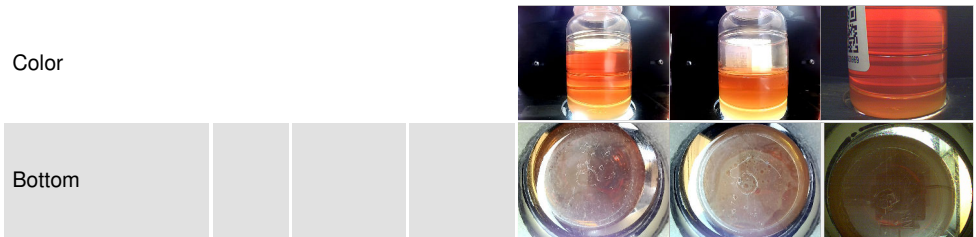
	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.46	0.48	0.59



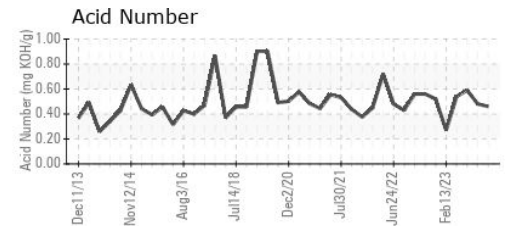
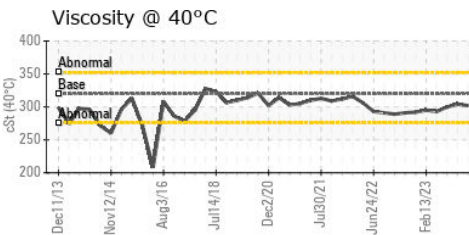
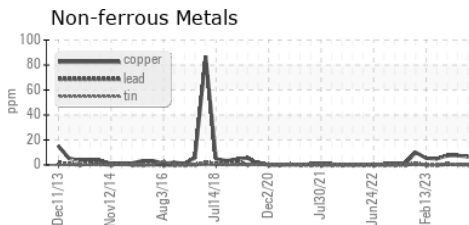
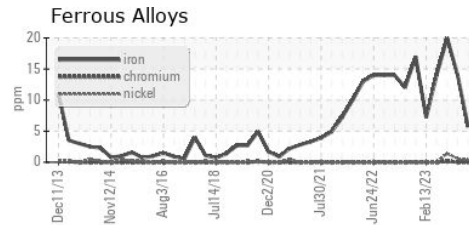
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	MODER
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	0.2%
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	320	302	304

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0776139
Lab Number : 06012596
Unique Number : 10751740
Test Package : IND 2

LEPRINO FOODS - WAVERLY
 400 LEPRINO AVE
 WAVERLY, NY
 US 14892
 Contact: ED TWINING
 ETWINING@LEPRINOFOODS.COM
 T:
 F: (570)882-7290

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)