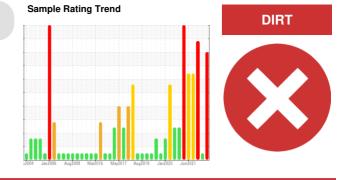
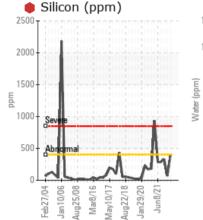


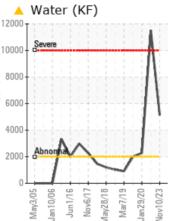
PROBLEM SUMMARY

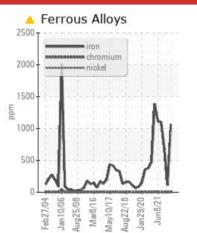


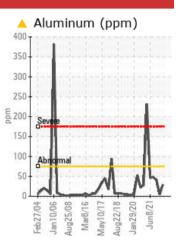
Machine Id CATERPILLAR 336 F 8324 (S/N RKB00916) Component Right Final Drive Fluid PETRO CANADA SYNGEAR E CD-50 (--- GAL)

COMPONENT CONDITION SUMMARY









RECOMMENDATION

We advise that you check all areas where dirt can enter the system. We advise that you check for the source of water entry. The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

| PROBLEMATIC TEST RESULTS | | | | | | | | |
|--------------------------|-----|-------------|-------|----------------|--------|------------|--|--|
| Sample Status | | | | SEVERE | NORMAL | SEVERE | | |
| Iron | ppm | ASTM D5185m | >800 | <u> </u> | 113 | ▲ 686 | | |
| Aluminum | ppm | ASTM D5185m | >75 | <u> </u> | 4 | 4 1 | | |
| Silicon | ppm | ASTM D5185m | >400 | • 404 | 69 | 9330 | | |
| Water | % | ASTM D6304 | >0.2 | A 0.513 | NEG | NEG | | |
| ppm Water | ppm | ASTM D6304 | >2000 | <u> </u> | | | | |

Customer Id: TRANEW Sample No.: WC0863021 Lab Number: 06012820 Test Package: CONST



To manage this report scan the QR code

To discuss the diagnosis or test data: Sean Felton +1 919-379-4092 sfelton@wearcheckusa.com

To change component or sample information: Customer Service +1 1-800-237-1369 <u>customerservice@wearcheck.com</u>

| RECOMMENDED ACTIONS | | | | | | |
|---------------------|--------|------|---------|---|--|--|
| Action | Status | Date | Done By | Description | | |
| Resample | | | ? | We recommend an early resample to monitor this condition. | | |
| Check Dirt Access | | | ? | We advise that you check all areas where dirt can enter the system. | | |
| Check Water Access | | | ? | We advise that you check for the source of water entry. | | |

HISTORICAL DIAGNOSIS



NORMAL

14 Oct 2022 Diag: Jonathan Hester

Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the oil. The condition of the oil is acceptable for the time in service.



01 Feb 2022 Diag: Don Baldridge



We advise that you check all areas where dirt can enter the system. The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition. The iron level has decreased, but is still abnormal. Gear wear is indicated. Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress. The oil viscosity is lower than normal. This plus the additive levels indicates the addition of a different brand, or type of oil. Confirm oil type.



20 Sep 2021 Diag: Jonathan Hester



We advise that you check all areas where dirt can enter the system. The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition.Gear wear is indicated. Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress. The condition of the oil is acceptable for the time in service.





OIL ANALYSIS REPORT

Sample Rating Trend



Machine Id **CATERPILLAR 336 F 8324 (S/N RKB00916)** Component **Right Final Drive** Fluid **PETRO CANADA SYNGEAR E CD-50 (--- GAL)**

SAMPLE INFORMATION method

DIAGNOSIS

Recommendation

We advise that you check all areas where dirt can enter the system. We advise that you check for the source of water entry. The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

A Wear

Gear wear is indicated.

Contamination

Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress. There is a moderate concentration of water present in the oil.

Fluid Condition

The condition of the oil is acceptable for the time in service.

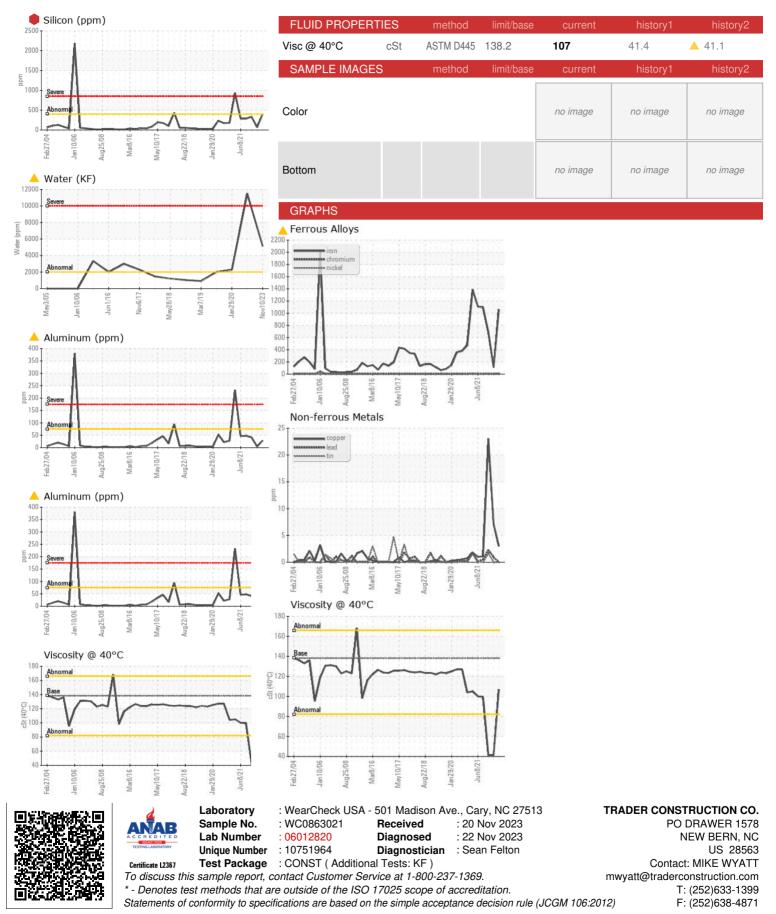
| SAMPLE INFORM | MATION | method | limit/base | current | history1 | history2 |
|------------------|--------|-------------|------------|----------------|-------------|---------------|
| Sample Number | | Client Info | | WC0863021 | WC0734454 | WC0662709 |
| Sample Date | | Client Info | | 10 Nov 2023 | 14 Oct 2022 | 01 Feb 2022 |
| Machine Age | hrs | Client Info | | 13396 | 12613 | 11840 |
| Oil Age | hrs | Client Info | | 529 | 673 | 513 |
| Oil Changed | | Client Info | | Changed | Changed | Changed |
| Sample Status | | | | SEVERE | NORMAL | SEVERE |
| WEAR METALS | | method | limit/base | current | history1 | history2 |
| Iron | ppm | ASTM D5185m | >800 | 1061 | 113 | ▲ 686 |
| Chromium | ppm | ASTM D5185m | >10 | 4 | 1 | 3 |
| Nickel | ppm | ASTM D5185m | >5 | 2 | 0 | <1 |
| Titanium | ppm | ASTM D5185m | >15 | 4 | <1 | 5 |
| Silver | ppm | ASTM D5185m | >2 | 0 | 0 | 0 |
| Aluminum | ppm | ASTM D5185m | >75 | <u> </u> | 4 | 4 1 |
| Lead | ppm | ASTM D5185m | >10 | 0 | <1 | 2 |
| Copper | ppm | ASTM D5185m | >75 | 3 | 7 | 23 |
| Tin | ppm | ASTM D5185m | >8 | 0 | 0 | 2 |
| Antimony | ppm | ASTM D5185m | >50 | | | <1 |
| Vanadium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Cadmium | ppm | ASTM D5185m | | <1 | 0 | <1 |
| ADDITIVES | | method | limit/base | current | history1 | history2 |
| Boron | ppm | ASTM D5185m | | 85 | 24 | 132 |
| Barium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Molybdenum | ppm | ASTM D5185m | | <1 | 2 | 3 |
| Manganese | ppm | ASTM D5185m | | 8 | 2 | 5 |
| Magnesium | ppm | ASTM D5185m | | 7 | 18 | 4 7 |
| Calcium | ppm | ASTM D5185m | | 248 | 2922 | A 2635 |
| Phosphorus | ppm | ASTM D5185m | | 896 | 846 | 1 001 |
| Zinc | ppm | ASTM D5185m | | 142 | 1078 | 1 083 |
| Sulfur | ppm | ASTM D5185m | | 23155 | 7189 | ▲ 2662 |
| CONTAMINANTS | \$ | method | limit/base | current | history1 | history2 |
| Silicon | ppm | ASTM D5185m | >400 | • 404 | 69 | 9330 |
| Sodium | ppm | ASTM D5185m | | 2 | 2 | 9 |
| Potassium | ppm | ASTM D5185m | >20 | 11 | 0 | 10 |
| Water | % | ASTM D6304 | >0.2 | A 0.513 | NEG | NEG |
| ppm Water | ppm | ASTM D6304 | >2000 | 6 5130 | | |
| VISUAL | | method | limit/base | current | history1 | history2 |
| White Metal | scalar | *Visual | NONE | NONE | NONE | VLITE |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Precipitate | scalar | *Visual | NONE | NONE | NONE | NONE |
| Silt | scalar | *Visual | NONE | NONE | NONE | LIGHT |
| Debris | scalar | *Visual | NONE | NONE | NONE | NONE |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Appearance | scalar | *Visual | NORML | NORML | NORML | NORML |
| Odor | scalar | *Visual | NORML | NORML | NORML | NORML |
| Emulsified Water | scalar | *Visual | >0.2 | 0.2% | NEG | NEG |
| | | | | • | | |

Report Id: TRANEW [WUSCAR] 06012820 (Generated: 11/22/2023 15:40:27) Rev: 1

Contact/Location: MIKE WYATT - TRANEW



OIL ANALYSIS REPORT



Contact/Location: MIKE WYATT - TRANEW