

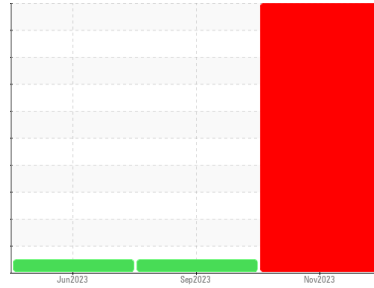


# OIL ANALYSIS REPORT



Machine Id  
**CATERPILLAR HOG 3300 121**  
 Component  
**Hydraulic System**  
 Fluid  
**PETRO CANADA 10W (--- GAL)**

Sample Rating Trend



## DIAGNOSIS

### Recommendation

We recommend that you drain the oil from the component if this has not already been done. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

### Wear

The iron level is severe. The aluminum level is severe.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

Additive levels indicate the addition of a different brand, or type of oil. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

## SAMPLE INFORMATION

|               | method      | limit/base  | current            | history1    | history2    |
|---------------|-------------|-------------|--------------------|-------------|-------------|
| Sample Number | Client Info |             | <b>WC0868139</b>   | WC0822241   | WC0822336   |
| Sample Date   | Client Info |             | <b>01 Nov 2023</b> | 22 Sep 2023 | 20 Jun 2023 |
| Machine Age   | hrs         | Client Info | <b>9229</b>        | 8970        | 8475        |
| Oil Age       | hrs         | Client Info | <b>259</b>         | 245         | 263         |
| Oil Changed   | Client Info |             | <b>N/A</b>         | N/A         | Changed     |
| Sample Status |             |             | <b>SEVERE</b>      | NORMAL      | NORMAL      |

## CONTAMINATION

|       | method    | limit/base | current    | history1 | history2 |
|-------|-----------|------------|------------|----------|----------|
| Water | WC Method | >0.1       | <b>NEG</b> | NEG      | NEG      |

## WEAR METALS

|          | method | limit/base      | current      | history1 | history2 |
|----------|--------|-----------------|--------------|----------|----------|
| Iron     | ppm    | ASTM D5185m >20 | <b>72</b>    | 20       | 20       |
| Chromium | ppm    | ASTM D5185m >10 | <b>&lt;1</b> | <1       | 1        |
| Nickel   | ppm    | ASTM D5185m >10 | <b>0</b>     | 0        | <1       |
| Titanium | ppm    | ASTM D5185m     | <b>&lt;1</b> | 0        | <1       |
| Silver   | ppm    | ASTM D5185m     | <b>0</b>     | 0        | 0        |
| Aluminum | ppm    | ASTM D5185m >10 | <b>30</b>    | 2        | 3        |
| Lead     | ppm    | ASTM D5185m >10 | <b>1</b>     | <1       | 2        |
| Copper   | ppm    | ASTM D5185m >75 | <b>11</b>    | 3        | 3        |
| Tin      | ppm    | ASTM D5185m >10 | <b>2</b>     | <1       | 2        |
| Vanadium | ppm    | ASTM D5185m     | <b>&lt;1</b> | 0        | 0        |
| Cadmium  | ppm    | ASTM D5185m     | <b>0</b>     | 0        | 0        |

## ADDITIVES

|            | method | limit/base  | current      | history1 | history2 |
|------------|--------|-------------|--------------|----------|----------|
| Boron      | ppm    | ASTM D5185m | <b>63</b>    | 103      | 98       |
| Barium     | ppm    | ASTM D5185m | <b>0</b>     | 0        | 0        |
| Molybdenum | ppm    | ASTM D5185m | <b>&lt;1</b> | 7        | 7        |
| Manganese  | ppm    | ASTM D5185m | <b>&lt;1</b> | 0        | <1       |
| Magnesium  | ppm    | ASTM D5185m | <b>0</b>     | 47       | 57       |
| Calcium    | ppm    | ASTM D5185m | <b>116</b>   | 2949     | 3135     |
| Phosphorus | ppm    | ASTM D5185m | <b>200</b>   | 996      | 1096     |
| Zinc       | ppm    | ASTM D5185m | <b>0</b>     | 1244     | 1396     |
| Sulfur     | ppm    | ASTM D5185m | <b>1639</b>  | 3459     | 3882     |

## CONTAMINANTS

|           | method | limit/base      | current  | history1 | history2 |
|-----------|--------|-----------------|----------|----------|----------|
| Silicon   | ppm    | ASTM D5185m >20 | <b>9</b> | 9        | 11       |
| Sodium    | ppm    | ASTM D5185m     | <b>5</b> | 0        | 5        |
| Potassium | ppm    | ASTM D5185m >20 | <b>2</b> | 2        | 2        |

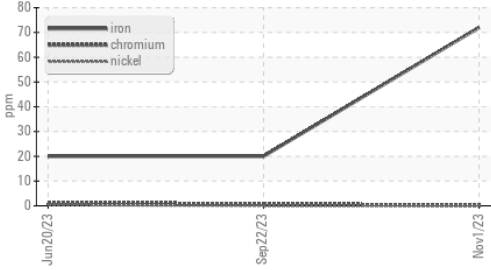
## VISUAL

|                  | method | limit/base    | current      | history1 | history2 |
|------------------|--------|---------------|--------------|----------|----------|
| White Metal      | scalar | *Visual NONE  | <b>NONE</b>  | NONE     | NONE     |
| Yellow Metal     | scalar | *Visual NONE  | <b>NONE</b>  | NONE     | NONE     |
| Precipitate      | scalar | *Visual NONE  | <b>NONE</b>  | NONE     | NONE     |
| Silt             | scalar | *Visual NONE  | <b>NONE</b>  | NONE     | NONE     |
| Debris           | scalar | *Visual NONE  | <b>NONE</b>  | NONE     | NONE     |
| Sand/Dirt        | scalar | *Visual NONE  | <b>NONE</b>  | NONE     | NONE     |
| Appearance       | scalar | *Visual NORML | <b>NORML</b> | NORML    | NORML    |
| Odor             | scalar | *Visual NORML | <b>NORML</b> | NORML    | NORML    |
| Emulsified Water | scalar | *Visual >0.1  | <b>NEG</b>   | NEG      | NEG      |
| Free Water       | scalar | *Visual       | <b>NEG</b>   | NEG      | NEG      |

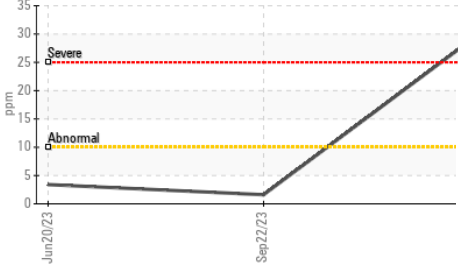


# OIL ANALYSIS REPORT

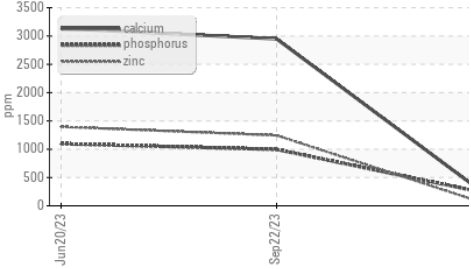
### Ferrous Alloys



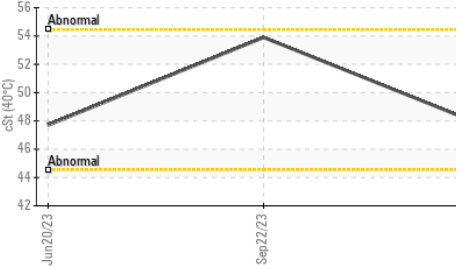
### Aluminum (ppm)



### Additives



### Viscosity @ 40°C

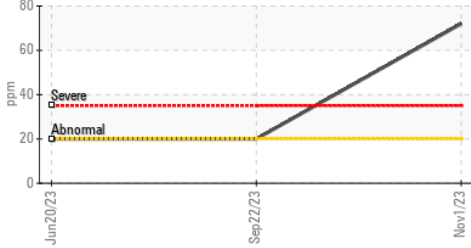


| FLUID PROPERTIES |     | method    | limit/base | current | history1 | history2 |
|------------------|-----|-----------|------------|---------|----------|----------|
| Visc @ 40°C      | cSt | ASTM D445 |            | 47.8    | 53.9     | 47.7     |

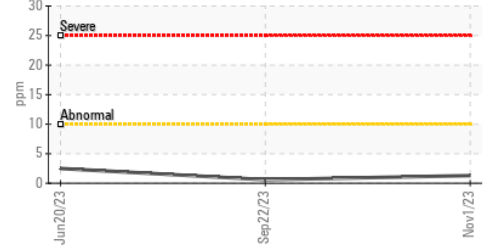
| SAMPLE IMAGES |  | method | limit/base | current  | history1 | history2 |
|---------------|--|--------|------------|----------|----------|----------|
| Color         |  |        |            | no image | no image | no image |
| Bottom        |  |        |            | no image | no image | no image |

### GRAPHS

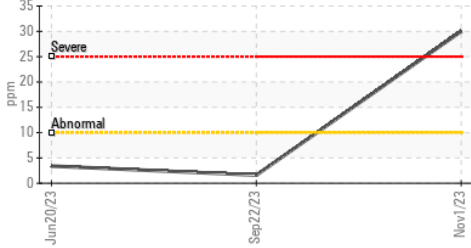
#### Iron (ppm)



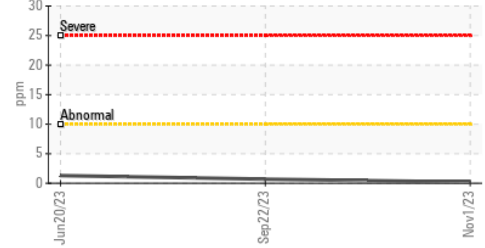
#### Lead (ppm)



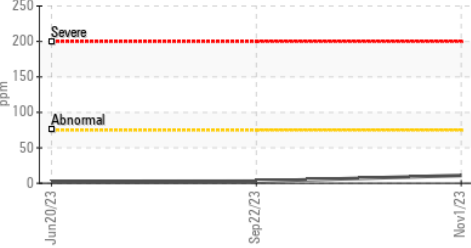
#### Aluminum (ppm)



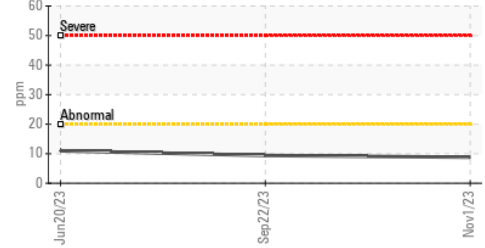
#### Chromium (ppm)



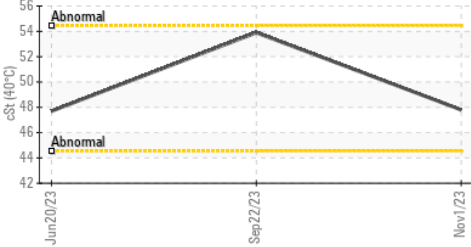
#### Copper (ppm)



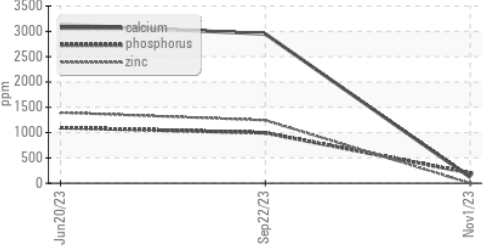
#### Silicon (ppm)



#### Viscosity @ 40°C



#### Additives



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0868139      **Received** : 20 Nov 2023  
**Lab Number** : 06012880      **Diagnosed** : 22 Nov 2023  
**Unique Number** : 10752024      **Diagnostician** : Jonathan Hester  
**Test Package** : MOB 1

**C.L. BENTON & SONS INC**  
 706 38TH AVE N  
 MYRTLE BEACH, SC  
 US 29577  
 Contact: NEIL  
 neil@clbenton.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: