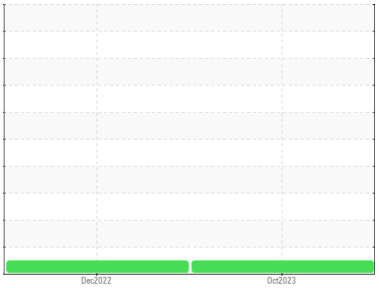
# OIL ANALYSIS REPORT

Sample Rating Trend




NORMAL

Machine Id
## ENDEAVOR - VOITH
Component
**Port Reduction Gear**
Fluid
**NOT GIVEN (--- QTS)**

## DIAGNOSIS

**Recommendation**
Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

**Wear**
All component wear rates are normal.

**Contamination**
The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

**Fluid Condition**
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

| SAMPLE INFORMATION | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Sample Number | | Client Info | | **WC0847407** | WC0754331 | --- |
| Sample Date | | Client Info | | **22 Oct 2023** | 27 Dec 2022 | --- |
| Machine Age | hrs | Client Info | | **0** | 12890 | --- |
| Oil Age | hrs | Client Info | | **0** | 12025 | --- |
| Oil Changed | | Client Info | | **Not Changd** | Not Changd | --- |
| Sample Status | | | | **NORMAL** | NORMAL | --- |

| CONTAMINATION | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Water | | WC Method | >0.1 | **NEG** | NEG | --- |

| WEAR METALS | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Iron | ppm | ASTM D5185m | >150 | **0** | 0 | --- |
| Chromium | ppm | ASTM D5185m | >10 | **0** | 0 | --- |
| Nickel | ppm | ASTM D5185m | >10 | **<1** | 0 | --- |
| Titanium | ppm | ASTM D5185m | | **0** | 0 | --- |
| Silver | ppm | ASTM D5185m | | **0** | 0 | --- |
| Aluminum | ppm | ASTM D5185m | >25 | **0** | 0 | --- |
| Lead | ppm | ASTM D5185m | >100 | **0** | 0 | --- |
| Copper | ppm | ASTM D5185m | >50 | **46** | 44 | --- |
| Tin | ppm | ASTM D5185m | >10 | **<1** | 0 | --- |
| Vanadium | ppm | ASTM D5185m | | **0** | 0 | --- |
| Cadmium | ppm | ASTM D5185m | | **0** | 0 | --- |

| ADDITIVES | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Boron | ppm | ASTM D5185m | | **0** | 0 | --- |
| Barium | ppm | ASTM D5185m | | **0** | 0 | --- |
| Molybdenum | ppm | ASTM D5185m | | **0** | 0 | --- |
| Manganese | ppm | ASTM D5185m | | **<1** | 0 | --- |
| Magnesium | ppm | ASTM D5185m | | **1** | 0 | --- |
| Calcium | ppm | ASTM D5185m | | **76** | 68 | --- |
| Phosphorus | ppm | ASTM D5185m | | **320** | 312 | --- |
| Zinc | ppm | ASTM D5185m | | **396** | 364 | --- |
| Sulfur | ppm | ASTM D5185m | | **1462** | 1645 | --- |

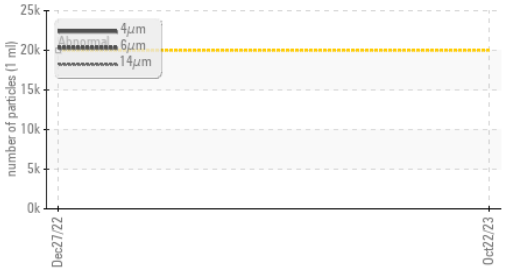
| CONTAMINANTS | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Silicon | ppm | ASTM D5185m | >50 | **<1** | 0 | --- |
| Sodium | ppm | ASTM D5185m | | **0** | 0 | --- |
| Potassium | ppm | ASTM D5185m | >20 | **0** | 0 | --- |

| FLUID CLEANLINESS | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Particles >4µm | | ASTM D7647 | >20000 | **8294** | --- | --- |
| Particles >6µm | | ASTM D7647 | >5000 | **1766** | --- | --- |
| Particles >14µm | | ASTM D7647 | >640 | **97** | --- | --- |
| Particles >21µm | | ASTM D7647 | >160 | **20** | --- | --- |
| Particles >38µm | | ASTM D7647 | >40 | **1** | --- | --- |
| Particles >71µm | | ASTM D7647 | >10 | **0** | --- | --- |
| Oil Cleanliness | | ISO 4406 (c) | >21/19/16 | **20/18/14** | --- | --- |

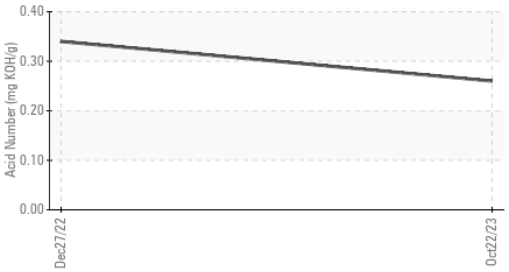
| FLUID DEGRADATION | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Acid Number (AN) | mg KOH/g | ASTM D8045 | | **0.26** | 0.34 | --- |

# OIL ANALYSIS REPORT

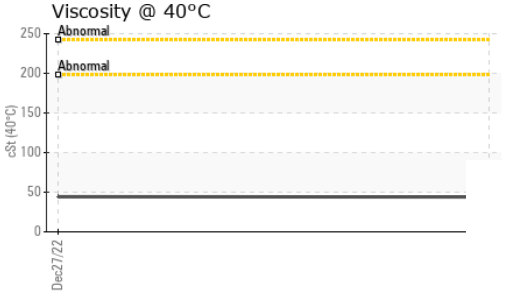
Particle Trend



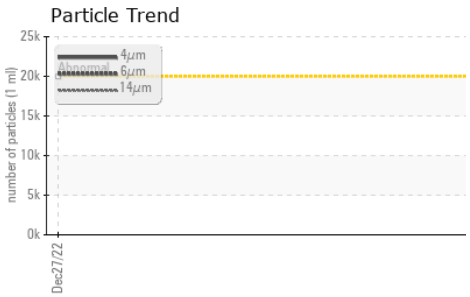

Acid Number




Viscosity @ 40°C

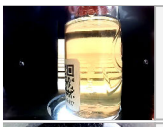



Particle Trend



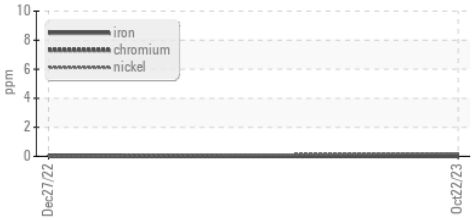

| VISUAL | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| White Metal | scalar | *Visual | NONE | **NONE** | VLITE | --- |
| Yellow Metal | scalar | *Visual | NONE | **NONE** | NONE | --- |
| Precipitate | scalar | *Visual | NONE | **NONE** | NONE | --- |
| Silt | scalar | *Visual | NONE | **NONE** | NONE | --- |
| Debris | scalar | *Visual | NONE | **NONE** | VLITE | --- |
| Sand/Dirt | scalar | *Visual | NONE | **NONE** | NONE | --- |
| Appearance | scalar | *Visual | NORML | **NORML** | NORML | --- |
| Odor | scalar | *Visual | NORML | **NORML** | NORML | --- |
| Emulsified Water | scalar | *Visual | >0.1 | **NEG** | NEG | --- |
| Free Water | scalar | *Visual | | **NEG** | NEG | --- |

| FLUID PROPERTIES | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Visc @ 40°C | cSt | ASTM D445 | | **44.0** | 44.3 | --- |

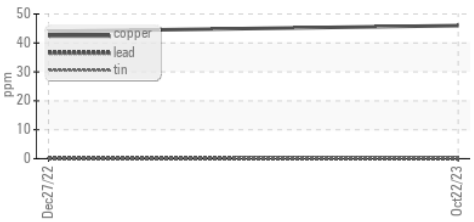
| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|
| Color | | |  | *no image* | *no image* |
| Bottom | | |  | *no image* | *no image* |

## GRAPHS

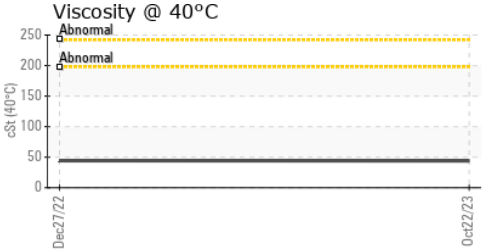
Ferrous Alloys



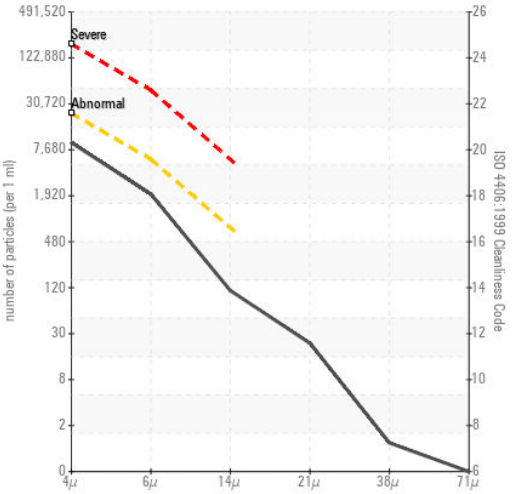

Non-ferrous Metals



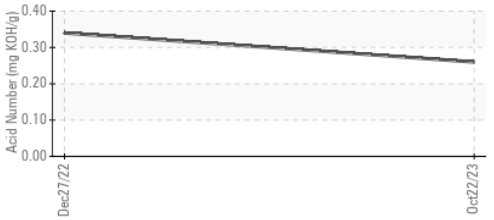

Viscosity @ 40°C




Particle Count




Acid Number





**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513
**Sample No.** : WC0847407
**Lab Number** : 06013235
**Unique Number** : 10752379
**Test Package** : MAR 2 ( Additional Tests: PrtCount )

**Received** : 20 Nov 2023
**Diagnosed** : 21 Nov 2023
**Diagnostician** : Wes Davis

**CITY EXPERIENCES - SEAWARD EXPLORER**
2825 5TH AVENUE
SAN DIEGO, CA
US 92103
Contact: Service Manager


Certificate L2367

*To discuss this sample report, contact Customer Service at 1-800-237-1369.*
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
*Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)*

T:
F: