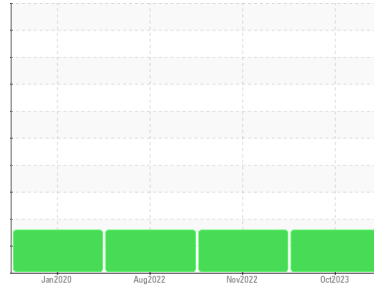


PROBLEM SUMMARY

Sample Rating Trend



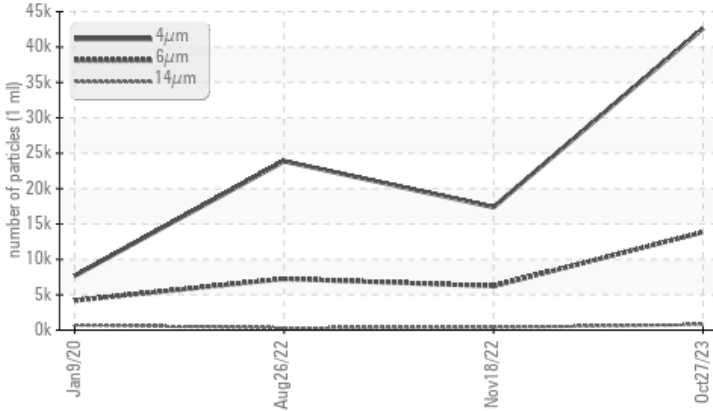
ISO



Machine Id
KAESER ASD 25T 6598952 (S/N 1007)
Component
Compressor
Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)

COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status			ABNORMAL	ABNORMAL	ABNORMAL
Particles >6µm	ASTM D7647	>1300	▲ 13854	▲ 6228	▲ 7256
Particles >14µm	ASTM D7647	>80	▲ 790	▲ 374	▲ 308
Particles >21µm	ASTM D7647	>20	▲ 126	▲ 57	▲ 39
Oil Cleanliness	ISO 4406 (c)	>--/17/13	▲ 23/21/17	▲ 21/20/16	▲ 22/20/15

Customer Id: INSLES
Sample No.: KCPA006573
Lab Number: 06013288
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
Don Baldrige +1
don.b505@comcast.net

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

18 Nov 2022 Diag: Angela Borella

ISO



Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



26 Aug 2022 Diag: Don Baldrige

ISO



Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



09 Jan 2020 Diag: Angela Borella

ISO



Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

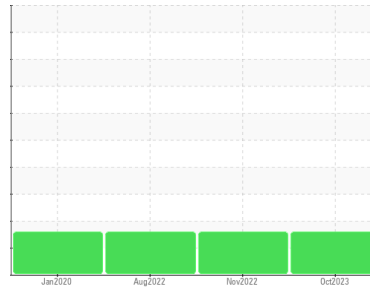
view report





OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id
KAESER ASD 25T 6598952 (S/N 1007)

Component
Compressor
 Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)

DIAGNOSIS

▲ Recommendation

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

▲ Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		KCPA006573	KCP45801	KCP49344
Sample Date	Client Info		27 Oct 2023	18 Nov 2022	26 Aug 2022
Machine Age	hrs	Client Info	31413	24755	23232
Oil Age	hrs	Client Info	0	1523	19199
Oil Changed	Client Info		N/A	Changed	Changed
Sample Status			ABNORMAL	ABNORMAL	ABNORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	0	<1	<1
Chromium	ppm	ASTM D5185m >10	0	0	0
Nickel	ppm	ASTM D5185m >3	0	0	0
Titanium	ppm	ASTM D5185m >3	0	0	0
Silver	ppm	ASTM D5185m >2	0	0	0
Aluminum	ppm	ASTM D5185m >10	<1	3	<1
Lead	ppm	ASTM D5185m >10	0	0	0
Copper	ppm	ASTM D5185m >50	3	2	10
Tin	ppm	ASTM D5185m >10	0	<1	0
Antimony	ppm	ASTM D5185m	---	---	---
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0	2	16	4
Barium	ppm	ASTM D5185m 90	0	0	0
Molybdenum	ppm	ASTM D5185m 0	0	0	0
Manganese	ppm	ASTM D5185m	0	0	0
Magnesium	ppm	ASTM D5185m 100	2	16	0
Calcium	ppm	ASTM D5185m 0	2	0	0
Phosphorus	ppm	ASTM D5185m 0	8	354	3
Zinc	ppm	ASTM D5185m 0	0	4	<1
Sulfur	ppm	ASTM D5185m 23500	13701	4310	15816

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	0	<1	<1
Sodium	ppm	ASTM D5185m	0	<1	1
Potassium	ppm	ASTM D5185m >20	0	0	0
Water	%	ASTM D6304 >0.05	0.011	0.021	0.013
ppm Water	ppm	ASTM D6304 >500	117.8	217.8	134.6

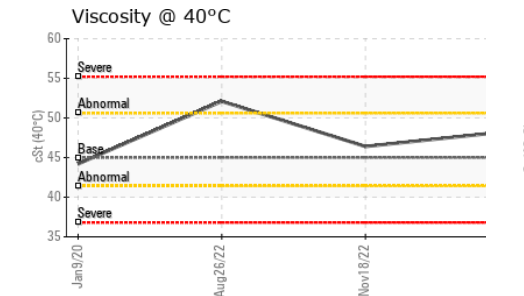
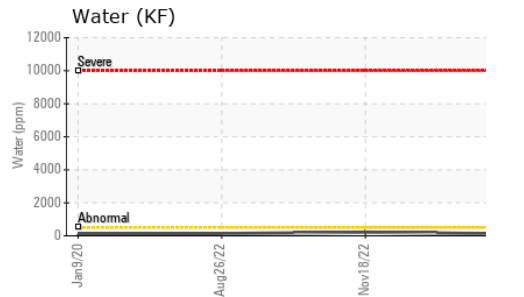
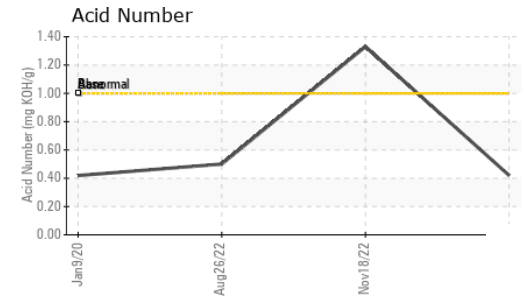
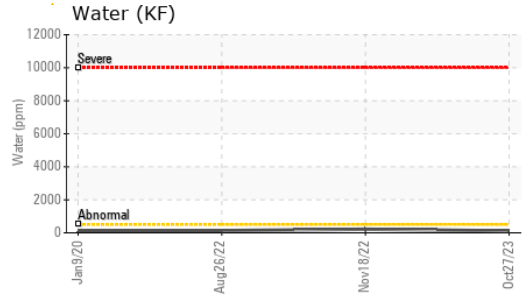
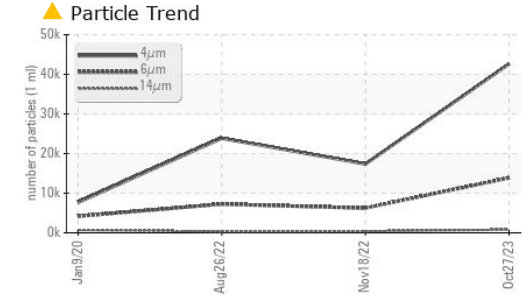
FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647		42634	17379	23870
Particles >6µm	ASTM D7647 >1300		▲ 13854	▲ 6228	▲ 7256
Particles >14µm	ASTM D7647 >80		▲ 790	▲ 374	▲ 308
Particles >21µm	ASTM D7647 >20		▲ 126	▲ 57	▲ 39
Particles >38µm	ASTM D7647 >4		2	5	3
Particles >71µm	ASTM D7647 >3		0	0	1
Oil Cleanliness	ISO 4406 (c) >--/17/13		▲ 23/21/17	▲ 21/20/16	▲ 22/20/15

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 1.0	0.42	1.33	0.50

OIL ANALYSIS REPORT

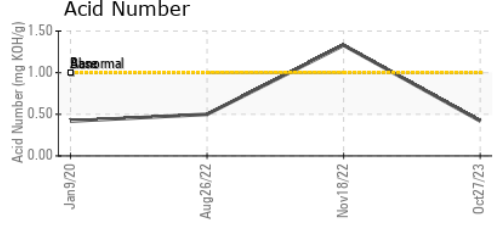
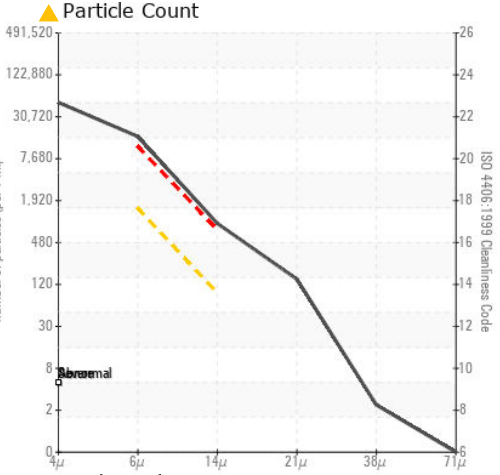
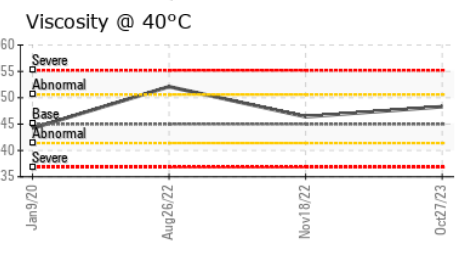
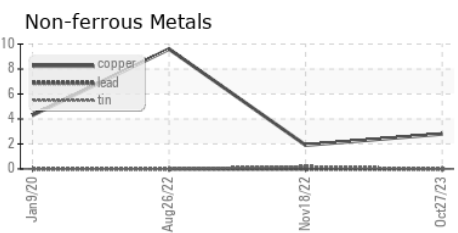
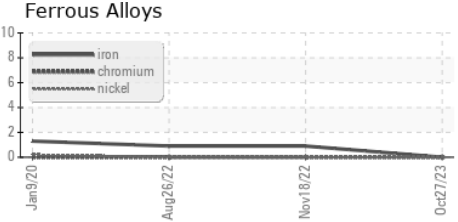


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45	48.3	46.4

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCPA006573 **Received** : 20 Nov 2023
Lab Number : 06013288 **Diagnosed** : 22 Nov 2023
Unique Number : 10752432 **Diagnostician** : Don Baldrige
Test Package : IND 2 (Additional Tests: KF, PrtCount)

INSOLUTION MANUFACTURING
 2364 HWY MN 7
 LESTER PRAIRIE, MN
 US 55354
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: