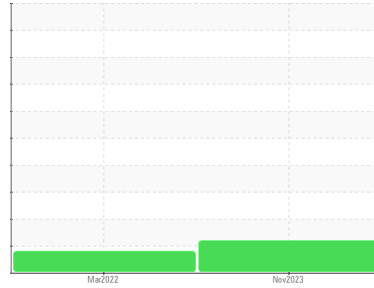




# PROBLEM SUMMARY

Sample Rating Trend



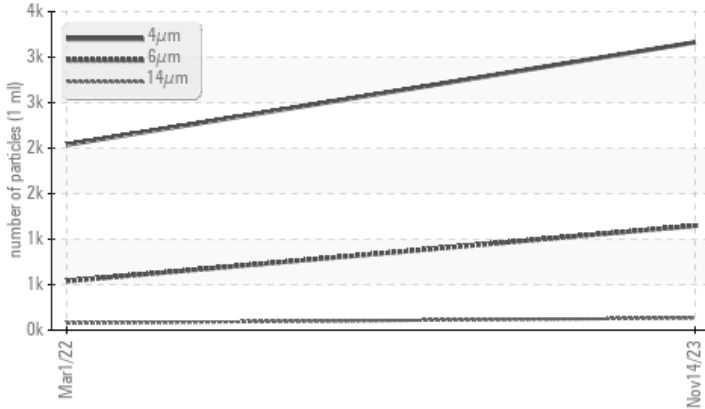
ISO



Machine Id  
**8022924 (S/N 1115)**  
 Component  
**Compressor**  
 Fluid  
**KAESER SIGMA (OEM) FG-460 (--- GAL)**

## COMPONENT CONDITION SUMMARY

▲ Particle Trend



## RECOMMENDATION

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

## PROBLEMATIC TEST RESULTS

Sample Status			ATTENTION	ABNORMAL	---
Particles >14µm	ASTM D7647	>80	▲ 133	76	---
Particles >21µm	ASTM D7647	>20	▲ 40	22	---
Oil Cleanliness	ISO 4406 (c)	>--/17/13	▲ 19/17/14	16/13	---

Customer Id: BIGHUN  
 Sample No.: KC124608  
 Lab Number: 06013315  
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Don Baldrige +1  
[don.b505@comcast.net](mailto:don.b505@comcast.net)

To change component or sample information:  
 Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

*There are no recommended actions for this sample.*

## HISTORICAL DIAGNOSIS

### 01 Mar 2022 Diag: Don Baldrige

#### WEAR



No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. The aluminum level is abnormal. All other component wear rates are normal. The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

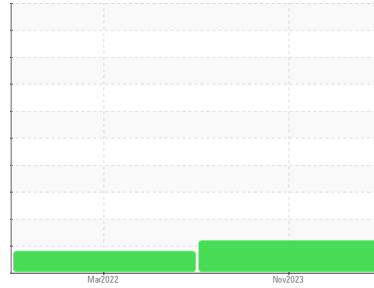
view report





# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id  
**8022924 (S/N 1115)**  
 Component  
**Compressor**  
 Fluid  
**KAESER SIGMA (OEM) FG-460 (--- GAL)**

## DIAGNOSIS

### ▲ Recommendation

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### ▲ Contamination

There is a moderate amount of particulates present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>KC124608</b>	KC104111	---
Sample Date	Client Info		<b>14 Nov 2023</b>	01 Mar 2022	---
Machine Age	hrs	Client Info	<b>18076</b>	3164	---
Oil Age	hrs	Client Info	<b>0</b>	3000	---
Oil Changed	Client Info		<b>N/A</b>	Changed	---
Sample Status			<b>ATTENTION</b>	ABNORMAL	---

WEAR METALS	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	<b>0</b>	9	---
Chromium	ppm	ASTM D5185m >10	<b>0</b>	0	---
Nickel	ppm	ASTM D5185m >3	<b>0</b>	0	---
Titanium	ppm	ASTM D5185m >3	<b>0</b>	0	---
Silver	ppm	ASTM D5185m >2	<b>0</b>	0	---
Aluminum	ppm	ASTM D5185m >10	<b>5</b>	▲ 33	---
Lead	ppm	ASTM D5185m >10	<b>0</b>	0	---
Copper	ppm	ASTM D5185m >50	<b>2</b>	4	---
Tin	ppm	ASTM D5185m >10	<b>0</b>	0	---
Antimony	ppm	ASTM D5185m	---	0	---
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	---
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	---

ADDITIVES	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>0</b>	0	---
Barium	ppm	ASTM D5185m	<b>0</b>	0	---
Molybdenum	ppm	ASTM D5185m	<b>0</b>	0	---
Manganese	ppm	ASTM D5185m	<b>0</b>	<1	---
Magnesium	ppm	ASTM D5185m	<b>0</b>	<1	---
Calcium	ppm	ASTM D5185m	<b>1</b>	0	---
Phosphorus	ppm	ASTM D5185m 500	<b>140</b>	392	---
Zinc	ppm	ASTM D5185m	<b>83</b>	115	---

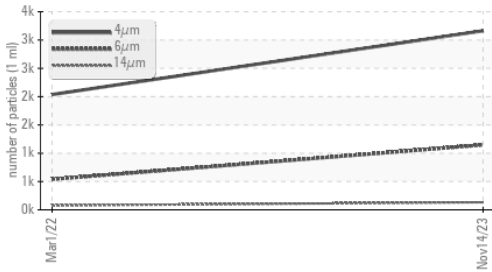
CONTAMINANTS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<b>0</b>	0	---
Sodium	ppm	ASTM D5185m	<b>0</b>	0	---
Potassium	ppm	ASTM D5185m >20	<b>0</b>	0	---
Water	%	ASTM D6304 >0.05	<b>0.003</b>	0.006	---
ppm Water	ppm	ASTM D6304 >500	<b>27.6</b>	65.4	---

FLUID CLEANLINESS	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647		<b>3163</b>	2037	---
Particles >6µm	ASTM D7647 >1300		<b>1147</b>	539	---
Particles >14µm	ASTM D7647 >80		▲ <b>133</b>	76	---
Particles >21µm	ASTM D7647 >20		▲ <b>40</b>	22	---
Particles >38µm	ASTM D7647 >4		<b>1</b>	2	---
Particles >71µm	ASTM D7647 >3		<b>0</b>	0	---
Oil Cleanliness	ISO 4406 (c)	>--/17/13	▲ <b>19/17/14</b>	16/13	---

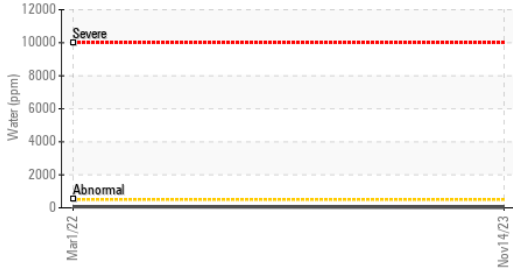
FLUID DEGRADATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 1.5	<b>0.36</b>	0.94	---

# OIL ANALYSIS REPORT

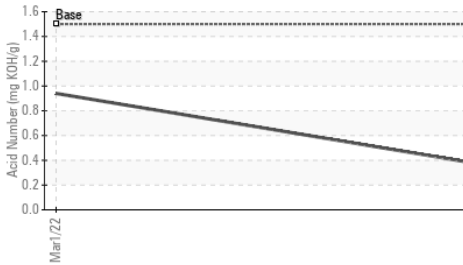
### ▲ Particle Trend



### Water (KF)



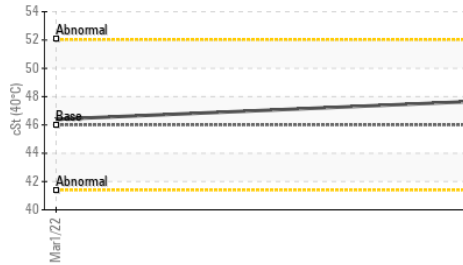
### Acid Number



### Water (KF)



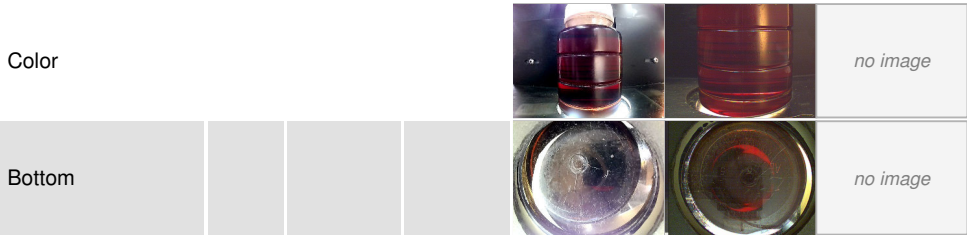
### Viscosity @ 40°C



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	NEG	---
Free Water	scalar	*Visual		NEG	---

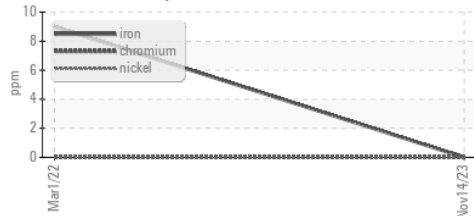
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	47.7	46.4

SAMPLE IMAGES	method	limit/base	current	history1	history2
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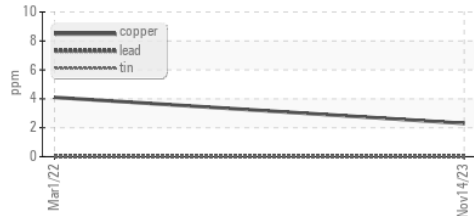


### GRAPHS

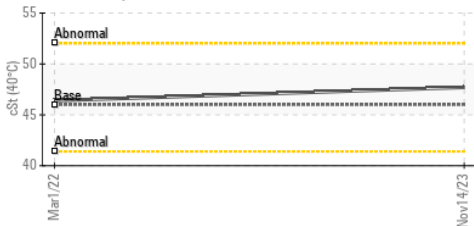
#### Ferrous Alloys



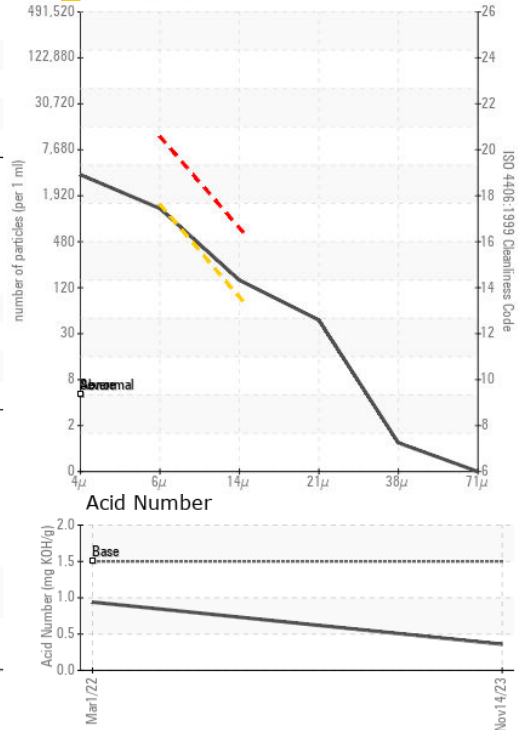
#### Non-ferrous Metals



#### Viscosity @ 40°C



#### ▲ Particle Count



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KC124608 **Received** : 20 Nov 2023  
**Lab Number** : 06013315 **Diagnosed** : 22 Nov 2023  
**Unique Number** : 10752459 **Diagnostician** : Don Baldrige  
**Test Package** : IND 2

**BIG BEVERAGE CONTACT**  
 11920 VANSTORY DR  
 HUNTERSVILLE, NC  
 US 28078  
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: