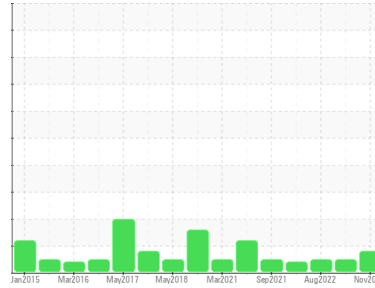




# PROBLEM SUMMARY

Sample Rating Trend



## SEDIMENT



Machine Id  
**KAESER ESD 300 4437877 (S/N 1009)**

Component  
**Compressor**

Fluid  
**KAESER SIGMA (OEM) S-460 (--- GAL)**

### COMPONENT CONDITION SUMMARY

No relevant graphs to display

### RECOMMENDATION

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

### PROBLEMATIC TEST RESULTS

Sample Status				<b>ABNORMAL</b>	NORMAL	NORMAL
Silt	scalar	*Visual	NONE	<b>▲ MODER</b>	NONE	NONE

**Customer Id:** BATWADKCP  
**Sample No.:** KCPA009356  
**Lab Number:** 06013339  
**Test Package:** IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
Don Baldrige +1  
[don.b505@comcast.net](mailto:don.b505@comcast.net)

To change component or sample information:  
Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Alert	---	---	?	We were unable to perform a particle count due to a high concentration of particles present in this sample.

HISTORICAL DIAGNOSIS

22 Feb 2023 Diag: Angela Borella

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the component. The amount and size of particulates present in the system is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



30 Aug 2022 Diag: Angela Borella

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the component. The amount and size of particulates present in the system is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



25 Jan 2022 Diag: Angela Borella

VIS DEBRIS



The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample. All component wear rates are normal. Moderate concentration of visible dirt/debris present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

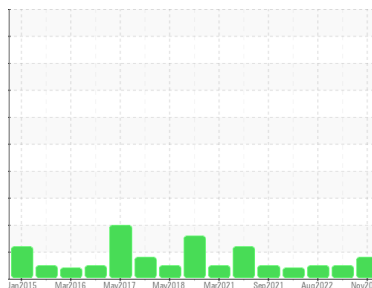
view report



Machine Id  
**KAESER ESD 300 4437877 (S/N 1009)**

Component  
**Compressor**

Fluid  
**KAESER SIGMA (OEM) S-460 (--- GAL)**



**DIAGNOSIS**

**▲ Recommendation**

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

**Wear**

All component wear rates are normal.

**▲ Contamination**

Moderate concentration of visible dirt/debris present in the oil.

**Fluid Condition**

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

**SAMPLE INFORMATION**

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>KCPA009356</b>	KCP55180	KCP37351
Sample Date	Client Info		<b>03 Nov 2023</b>	22 Feb 2023	30 Aug 2022
Machine Age	hrs	Client Info	<b>54931</b>	54931	52339
Oil Age	hrs	Client Info	<b>0</b>	2593	6771
Oil Changed	Client Info		<b>N/A</b>	N/A	Changed
Sample Status			<b>ABNORMAL</b>	NORMAL	NORMAL

**WEAR METALS**

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	<b>0</b>	0	<1
Chromium	ppm	ASTM D5185m >10	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m >3	<b>&lt;1</b>	0	0
Titanium	ppm	ASTM D5185m >3	<b>0</b>	<1	0
Silver	ppm	ASTM D5185m >2	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >10	<b>3</b>	1	4
Lead	ppm	ASTM D5185m >10	<b>0</b>	0	0
Copper	ppm	ASTM D5185m >50	<b>12</b>	1	5
Tin	ppm	ASTM D5185m >10	<b>0</b>	0	0
Antimony	ppm	ASTM D5185m	<b>---</b>	---	---
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

**ADDITIVES**

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>0</b>	0	0
Barium	ppm	ASTM D5185m 90	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	<1	<1
Magnesium	ppm	ASTM D5185m 90	<b>4</b>	36	14
Calcium	ppm	ASTM D5185m 2	<b>1</b>	0	0
Phosphorus	ppm	ASTM D5185m	<b>1</b>	<1	3
Zinc	ppm	ASTM D5185m	<b>1</b>	12	11
Sulfur	ppm	ASTM D5185m	<b>16286</b>	18189	16391

**CONTAMINANTS**

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<b>&lt;1</b>	<1	<1
Sodium	ppm	ASTM D5185m	<b>3</b>	14	6
Potassium	ppm	ASTM D5185m >20	<b>1</b>	5	9
Water	%	ASTM D6304 >0.05	<b>0.007</b>	0.015	0.007
ppm Water	ppm	ASTM D6304 >500	<b>78.4</b>	158.7	79.6

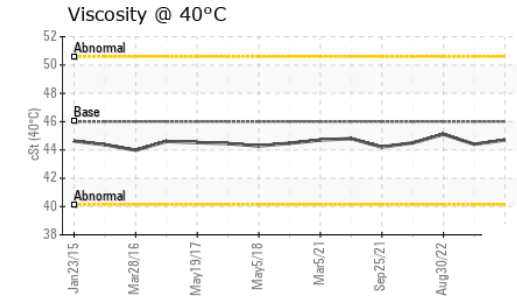
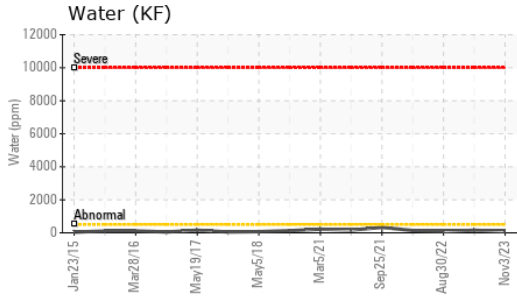
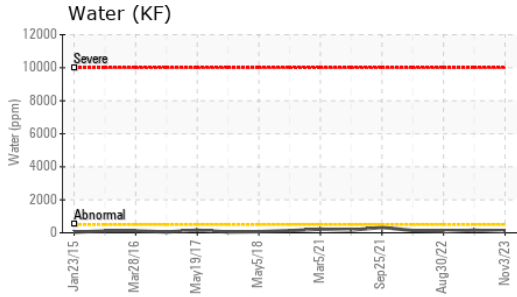
**FLUID CLEANLINESS**

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647		<b>---</b>	4562	906
Particles >6µm	ASTM D7647 >1300		<b>---</b>	644	214
Particles >14µm	ASTM D7647 >80		<b>---</b>	18	13
Particles >21µm	ASTM D7647 >20		<b>---</b>	3	4
Particles >38µm	ASTM D7647 >4		<b>---</b>	0	0
Particles >71µm	ASTM D7647 >3		<b>---</b>	0	0
Oil Cleanliness	ISO 4406 (c)	>--/17/13	<b>---</b>	19/17/11	17/15/11

**FLUID DEGRADATION**

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.4	<b>0.33</b>	0.40	0.40

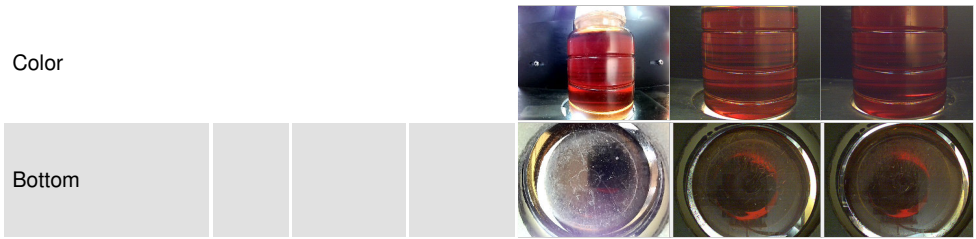
# OIL ANALYSIS REPORT



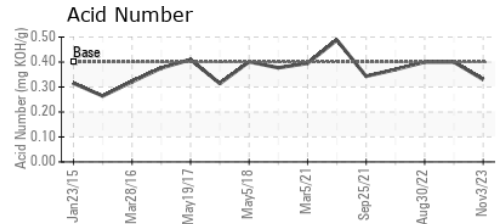
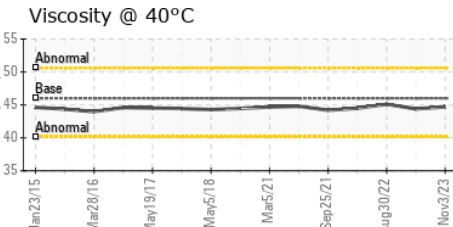
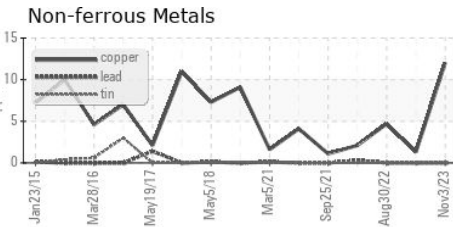
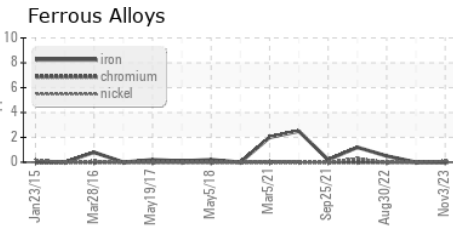
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	▲ MODER	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	44.7	44.4

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KCPA009356 **Received** : 20 Nov 2023  
**Lab Number** : 06013339 **Diagnosed** : 22 Nov 2023  
**Unique Number** : 10752483 **Diagnostician** : Don Baldrige  
**Test Package** : IND 2 ( Additional Tests: KF, PrtCount )

**BATTLE LUMBER**  
 11261 HWY 1 SOUTH  
 WADLEY, GA  
 US 30477  
 Contact: SERVICE MANAGER

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T: (478)252-5210  
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