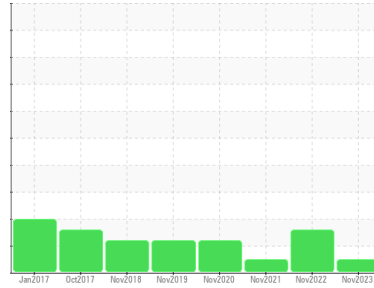




OIL ANALYSIS REPORT

Sample Rating Trend



Machine Id
KAESER ASD 40T 5555915 (S/N 1167)

Component
Compressor

Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		KCPA009269	KCP47651D	KCP43093
Sample Date	Client Info		08 Nov 2023	22 Nov 2022	16 Nov 2021
Machine Age	hrs	Client Info	23495	20440	17043
Oil Age	hrs	Client Info	0	3397	4300
Oil Changed	Client Info		N/A	Changed	Changed
Sample Status			NORMAL	ABNORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	0	<1	<1
Chromium	ppm	ASTM D5185m >10	0	<1	<1
Nickel	ppm	ASTM D5185m >3	<1	0	<1
Titanium	ppm	ASTM D5185m >3	0	0	0
Silver	ppm	ASTM D5185m >2	0	1	<1
Aluminum	ppm	ASTM D5185m >10	<1	1	<1
Lead	ppm	ASTM D5185m >10	0	0	0
Copper	ppm	ASTM D5185m >50	8	11	9
Tin	ppm	ASTM D5185m >10	<1	<1	<1
Antimony	ppm	ASTM D5185m	---	---	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	16
Barium	ppm	ASTM D5185m 90	0	0	0
Molybdenum	ppm	ASTM D5185m	0	<1	<1
Manganese	ppm	ASTM D5185m	<1	<1	<1
Magnesium	ppm	ASTM D5185m 90	28	26	42
Calcium	ppm	ASTM D5185m 2	1	0	0
Phosphorus	ppm	ASTM D5185m	1	2	4
Zinc	ppm	ASTM D5185m	65	39	47
Sulfur	ppm	ASTM D5185m	18138	19455	17405

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<1	0	0
Sodium	ppm	ASTM D5185m	10	9	16
Potassium	ppm	ASTM D5185m >20	1	3	4
Water	%	ASTM D6304 >0.05	0.011	0.012	0.016
ppm Water	ppm	ASTM D6304 >500	115.0	126.4	160.1

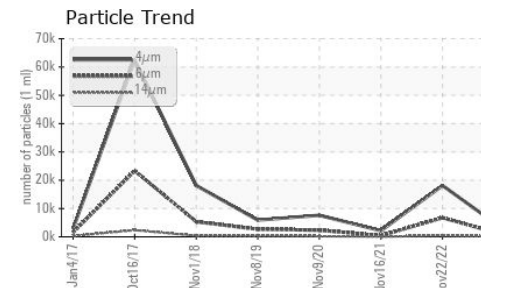
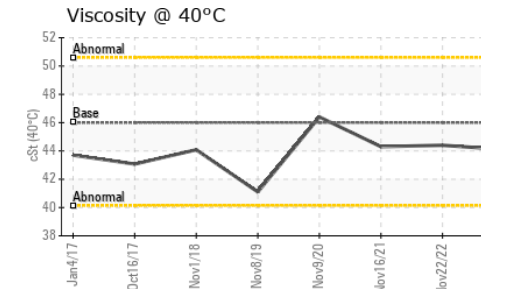
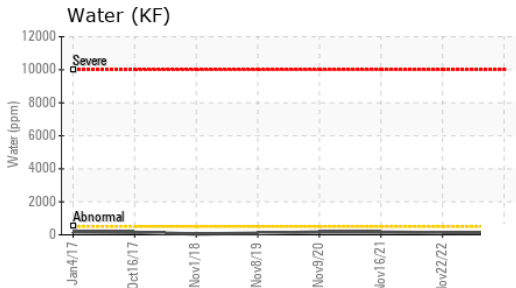
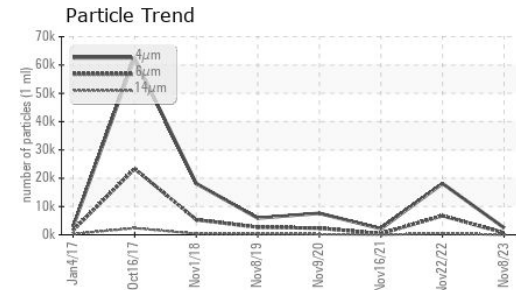
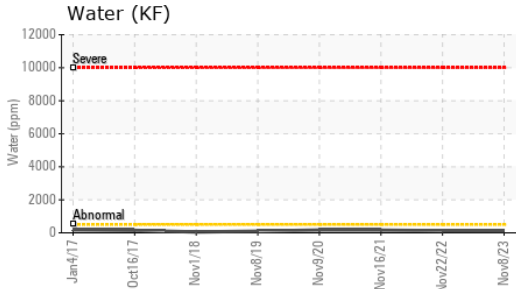
FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647		2465	18133	2143
Particles >6µm	ASTM D7647 >1300		713	▲ 6748	414
Particles >14µm	ASTM D7647 >80		39	▲ 470	35
Particles >21µm	ASTM D7647 >20		8	▲ 99	9
Particles >38µm	ASTM D7647 >4		0	3	0
Particles >71µm	ASTM D7647 >3		0	0	0
Oil Cleanliness	ISO 4406 (c) >--/17/13		18/17/12	▲ 21/20/16	16/12

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.4	0.34	0.42	0.402

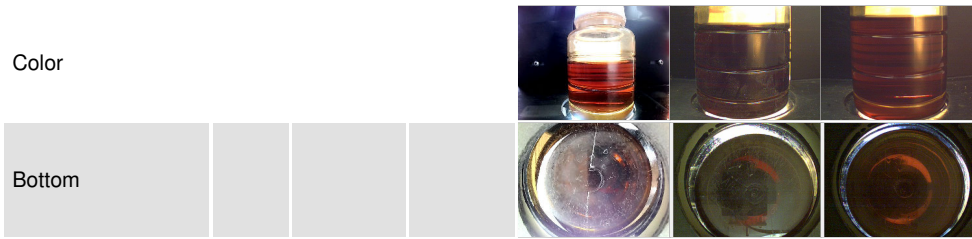
OIL ANALYSIS REPORT



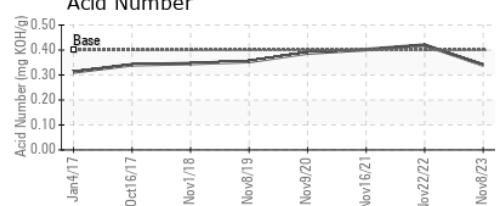
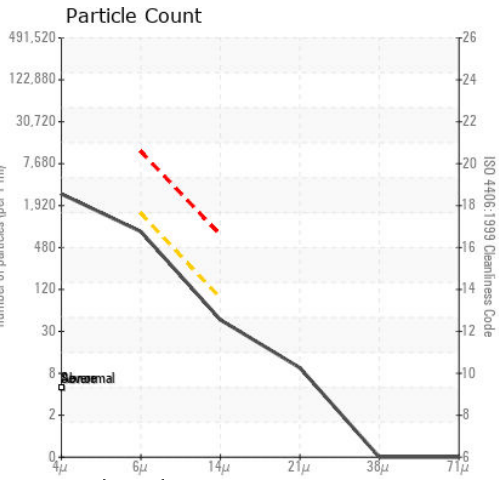
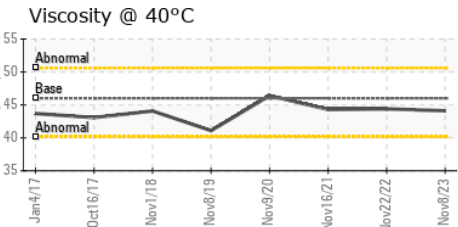
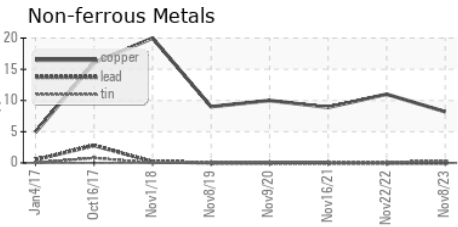
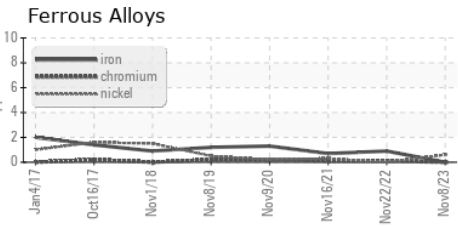
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	44.1	44.4

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCPA009269 **Received** : 20 Nov 2023
Lab Number : 06013366 **Diagnosed** : 22 Nov 2023
Unique Number : 10752510 **Diagnostician** : Don Baldrige
Test Package : IND 2 (Additional Tests: KF, PrtCount)

T T REPAIR
 7100 GRADE LN
 LOUISVILLE, KY
 US 40213
 Contact: SERVICE MANAGER

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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