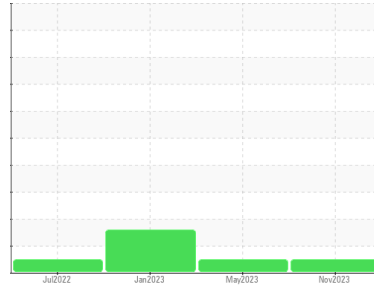




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Area  
**CHEMLUBE 228**  
 Machine Id  
**LEROI 4225X386 - BANK OF AMERICA**  
 Component  
**Compressor**

## DIAGNOSIS

### Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

High concentration of visible dirt/debris present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>UCH06013392</b>	UCH05857437	UCH05753648
Sample Date	Client Info		<b>06 Nov 2023</b>	15 May 2023	20 Jan 2023
Machine Age	hrs	Client Info	<b>24002</b>	25953	23910
Oil Age	hrs	Client Info	<b>0</b>	1	70
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>NORMAL</b>	NORMAL	ATTENTION

## CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.1	<b>NEG</b>	NEG	NEG

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	<b>&lt;1</b>	2	7
Chromium	ppm	ASTM D5185m >10	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	<b>0</b>	0	0
Silver	ppm	ASTM D5185m	<b>0</b>	0	<1
Aluminum	ppm	ASTM D5185m >25	<b>0</b>	0	0
Lead	ppm	ASTM D5185m >25	<b>0</b>	<1	<1
Copper	ppm	ASTM D5185m >50	<b>0</b>	1	4
Tin	ppm	ASTM D5185m >15	<b>&lt;1</b>	0	<1
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 1.5	<b>0</b>	0	0
Barium	ppm	ASTM D5185m 0	<b>0</b>	6	0
Molybdenum	ppm	ASTM D5185m 0	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m 0.3	<b>0</b>	0	0
Magnesium	ppm	ASTM D5185m 0	<b>0</b>	0	<1
Calcium	ppm	ASTM D5185m 0	<b>1</b>	0	0
Phosphorus	ppm	ASTM D5185m 406	<b>222</b>	258	367
Zinc	ppm	ASTM D5185m 0	<b>4</b>	16	45
Sulfur	ppm	ASTM D5185m 1283	<b>1025</b>	1262	994

## CONTAMINANTS

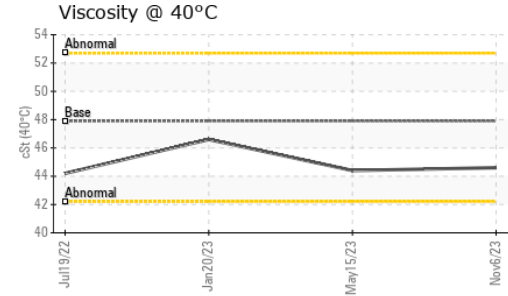
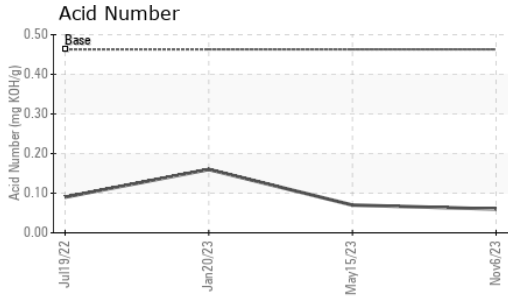
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<b>&lt;1</b>	<1	<1
Sodium	ppm	ASTM D5185m	<b>0</b>	0	0
Potassium	ppm	ASTM D5185m >20	<b>0</b>	<1	0

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.463	<b>0.06</b>	0.07	0.16



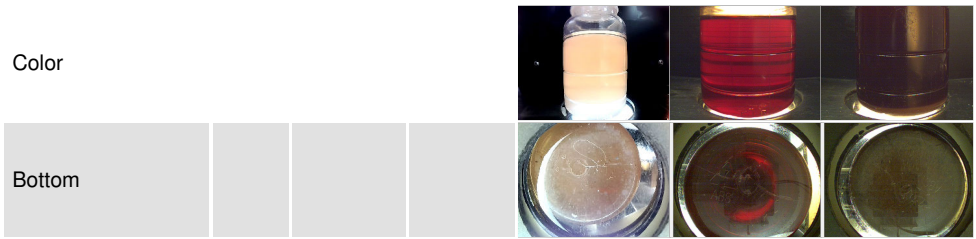
# OIL ANALYSIS REPORT



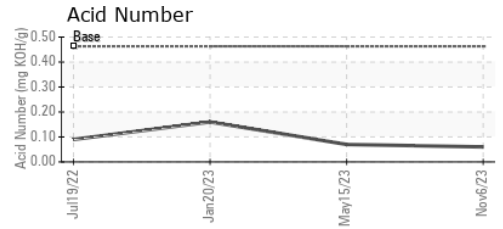
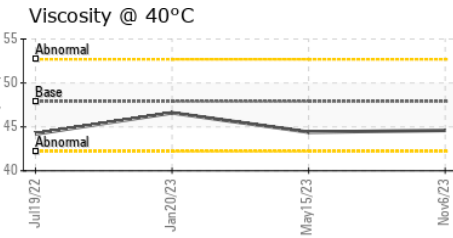
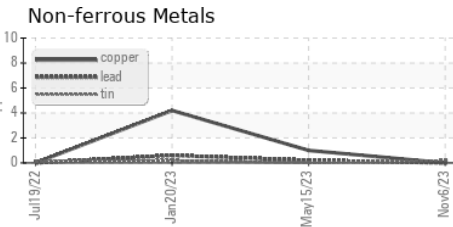
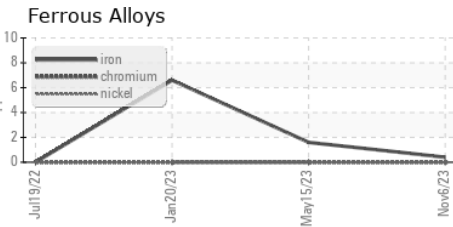
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	LIGHT
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	NONE
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE
Debris	scalar	*Visual	NONE	<b>HEAVY</b>	MODER
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML
Emulsified Water	scalar	*Visual	>0.1	<b>NEG</b>	NEG
Free Water	scalar	*Visual		<b>NEG</b>	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	47.9	<b>44.6</b>	44.4

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : UCH06013392 **Received** : 20 Nov 2023  
**Lab Number** : **06013392** **Diagnosed** : 23 Nov 2023  
**Unique Number** : 10752536 **Diagnostician** : Don Baldrige  
**Test Package** : IND 2

**CUMMINS-WAGNER CO INC**  
 175 Edgemoor Rd  
 WILMINGTON, DE  
 US 19809  
 Contact: Natalie Gagliano  
 NGagliano@cummins-wagner.com  
 T: (833)568-5450  
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)