

CATERTPILLAR 420 FST BACKHOE 6010 (SN SKRO4232)
Component
Rear Differential Fluid TULCO LUBSOIL TO-4 50 (--- GAL)

## DIAGNOSIS

## - Recommendation

Resample at the next service interval to monitor.

## Wear

All component wear rates are normal.

## Contamination

There is no indication of any contamination in the oil.

## Fluid Condition

The oil viscosity is lower than normal. Confirm oil type. The AN level is acceptable for this fluid.

SAMPLE INFORMATION

| Sample Number |  | Cli |
| :--- | :--- | :--- |
| Sample Date |  | Cli |
| Machine Age | hrs | Cli |
| Oil Age | hrs | Cli |
| Oil Changed |  | Cli |
| Sample Status |  |  |


| CONTAMINATION |  | method | limit/base | current | history1 | history2 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Water |  | WC Method | >. 2 | NEG | NEG | NEG |
| WEAR METALS |  | method | limit/base | current | history1 | history2 |
| PQ |  | ASTM D8184 |  | 25 | 23 | 27 |
| Iron | ppm | ASTM D5185m | >500 | 27 | 22 | 25 |
| Chromium | ppm | ASTM D5185m | >3 | 0 | <1 | 0 |
| Nickel | ppm | ASTM D5185m | >3 | 0 | 0 | 0 |
| Titanium | ppm | ASTM D5185m | >2 | 0 | <1 | 0 |
| Silver | ppm | ASTM D5185m | >2 | 0 | 0 | 0 |
| Aluminum | ppm | ASTM D5185m | >30 | 3 | 3 | 2 |
| Lead | ppm | ASTM D5185m | >13 | 0 | 0 | 0 |
| Copper | ppm | ASTM D5185m | >103 | 2 | 2 | <1 |
| Tin | ppm | ASTM D5185m | >5 | <1 | <1 | 0 |
| Vanadium | ppm | ASTM D5185m |  | 0 | 0 | 0 |
| Cadmium | ppm | ASTM D5185m |  | 0 | 0 | 0 |


| ADDITIVES |  | method | limitbase | current | history1 | history2 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Boron | ppm | ASTM D5185m |  | 0 | 0 | 0 |
| Barium | ppm | ASTM D5185m |  | 0 | 0 | 0 |
| Molybdenum | ppm | ASTM D5185m |  | 0 | <1 | <1 |
| Manganese | ppm | ASTM D5185m |  | <1 | <1 | <1 |
| Magnesium | ppm | ASTM D5185m |  | 10 | 4 | 18 |
| Calcium | ppm | ASTM D5185m |  | 2959 | 3139 | 3136 |
| Phosphorus | ppm | ASTM D5185m |  | 871 | 886 | 913 |
| Zinc | ppm | ASTM D5185m |  | 1046 | 1114 | 1182 |
| Sulfur | ppm | ASTM D5185m |  | 4036 | 5135 | 5204 |
| CONTAMINANTS |  | method | limit/base | current | history1 | history2 |
| Silicon | ppm | ASTM D5185m | >100 | 31 | 27 | 30 |
| Sodium | ppm | ASTM D5185m |  | 5 | 6 | 5 |
| Potassium | ppm | ASTM D5185m | >20 | 0 | 1 | 0 |
| FLUID DEGRADATION |  | method | limitbase | current | history1 | history2 |
| Acid Number (AN) | mg KOHg | ASTM D8045 |  | 0.95 | 1.10 | 1.25 |

## OIL ANALYSIS REPORT





| VISUAL |  | method | limit/base | current | history1 | history2 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| White Metal | scalar | *Visual | NONE | NONE | LIGHT | LIGHT |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Precipitate | scalar | *Visual | NONE | NONE | NONE | NONE |
| Silt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Debris | scalar | *Visual | NONE | NONE | NONE | NONE |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Appearance | scalar | *Visual | NORML | NORML | NORML | NORML |
| Odor | scalar | *Visual | NORML | NORML | NORML | NORML |
| Emulsified Water | scalar | *Visual | >. 2 | NEG | NEG | NEG |
| Free Water | scalar | *Visual |  | NEG | NEG | NEG |
| FLUID PROPERTIES |  | method | limit/base | current | history1 | history2 |
| Visc @ 40 ${ }^{\circ} \mathrm{C}$ | cSt | ASTM D445 |  | - 116 | $\triangle 115$ | 210 |
| Visc @ $100^{\circ} \mathrm{C}$ | cSt | ASTM D445 |  | 12.4 | $\triangle 12.4$ | 18.8 |
| Viscosity Index (VI) | Scale | ASTM D2270 |  | 97 | 98 | 99 |


| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Color |  |  | no image | no image | no image |
| Bottom |  |  | no image | no image | no image |

GRAPHS


Aluminum (ppm)



- Viscosity @ $40^{\circ} \mathrm{C}$



Chromium (ppm)


Silicon (ppm)


Acid Number

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513

| Sample No. | $:$ TO10002854 | Received | $: 20$ Nov 2023 |
| :--- | :--- | :--- | :--- |
| Lab Number | $: 06013419$ | Diagnosed | $: 23$ Nov 2023 |
| Unique Number | $: 10752563$ | Diagnostician | $:$ Don Baldridge | Unique Number : 10752563 Diagnostician : Don Baldridge To discuss this * - Denotes test methods that are outside of the ISO 17025 scope of accreditation Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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