

PROBLEM SUMMARY

Machine Id LIEBHERR LH50M 120556-1216

Diesel Engine

DIESEL ENGINE OIL SAE 10W30 (--- GAL)



COMPONENT CONDITION SUMMARY



RECOMMENDATION

We advise that you check for the source of the coolant leak. Check for low coolant level. The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

| PROBLEMATIC TEST RESULTS | | | | | | | | |
|--------------------------|----------|-------------|------|---------------|-----------|-----------|--|--|
| Sample Status | | | | ABNORMAL | ATTENTION | ATTENTION | | |
| Potassium | ppm | ASTM D5185m | >20 | <u> </u> | <u> </u> | 🔺 122 | | |
| Glycol | % | *ASTM D2982 | | A 0.06 | NEG | 0.0 | | |
| Base Number (BN) | mg KOH/g | ASTM D2896 | 8.5 | A 3.2 | 10.2 | 11.3 | | |
| Debris | scalar | *Visual | NONE | 🔺 MODER | NONE | NONE | | |

Customer Id: RIVTRI Sample No.: DJJ0022510 Lab Number: 06013857 Test Package: CONST



To manage this report scan the QR code

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| RECOMMENDED ACTIONS | | | | | | | |
|---------------------|--------|------|---------|--|--|--|--|
| Action | Status | Date | Done By | Description | | | |
| Resample | | | ? | We recommend an early resample to monitor this condition. | | | |
| Check Glycol Access | | | ? | We advise that you check for the source of the coolant leak. | | | |

HISTORICAL DIAGNOSIS



11 Oct 2023 Diag: Jonathan Hester

No corrective action is recommended at this time. The oil change at the time of sampling has been noted. Resample at the next service interval to monitor.All component wear rates are normal. Sodium and/or potassium levels are high. Test for glycol is negative. The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.



view report

11 Sep 2023 Diag: Jonathan Hester



No corrective action is recommended at this time. We recommend an early resample to monitor this condition.All component wear rates are normal. Sodium and/or potassium levels remain high. Test for glycol is negative. The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

03 Aug 2023 Diag: Wes Davis



We advise that you check for the source of the coolant leak. We recommend that you drain the oil from the component if this has not already been done. We advise that you flush the component thoroughly before re-filling with oil. Confirm the source of the lubricant being utilized for top-up/fill. We recommend an early resample to monitor this condition. Please specify the brand, type, and viscosity of the oil on your next sample.All component wear rates are normal. Test for glycol is positive. There is a high concentration of glycol present in the oil. Additive levels indicate the addition of a different brand, or type of oil. The BN result indicates that there is suitable alkalinity remaining in the oil. The oil is no longer serviceable due to the presence of contaminants.







OIL ANALYSIS REPORT





Machine Id LIEBHERR LH50M 120556-1216 Component **Diesel Engine** Fluid

| DIESEL ENGINE OIL | SAE 10W30 (0 | GAL) | Jun2021 | Feb2023 Mar2023 | Jun2023 Sep2023 | Nov2023 | |
|---|---------------|----------|-------------|-----------------|-----------------|-------------|-------------|
| DIAGNOSIS | SAMPLE INFORM | MATION | method | limit/base | current | history1 | history2 |
| Recommendation | Sample Number | | Client Info | | DJJ0022510 | DJJ0022526 | DJJ0019885 |
| advise that you check for the source of the | Sample Date | | Client Info | | 16 Nov 2023 | 11 Oct 2023 | 11 Sep 2023 |
| lant leak. Check for low coolant level. The oil | Machine Age | hrs | Client Info | | 8743 | 8542 | 8352 |
| nge at the time of sampling has been noted. We | Oil Age | hrs | Client Info | | 225 | 250 | 52 |
| dition | Oil Changed | | Client Info | | Changed | Changed | Not Changd |
| | Sample Status | | | | ABNORMAL | ATTENTION | ATTENTION |
| component wear rates are normal. | CONTAMINATION | | method | limit/base | current | history1 | history2 |
| ontamination | Fuel | | WC Method | >5 | <1.0 | <1.0 | <1.0 |
| um and/or potassium levels are high. Moderate | Water | | WC Method | >0.2 | NEG | NEG | NEG |
| uid Condition | WEAR METALS | | method | limit/base | current | history1 | history2 |
| BN level is low. | Iron | ppm | ASTM D5185m | >66 | 3 | 8 | 8 |
| | Chromium | ppm | ASTM D5185m | >4 | <1 | <1 | <1 |
| | Nickel | ppm | ASTM D5185m | >4 | 0 | <1 | <1 |
| | Titanium | ppm | ASTM D5185m | | <1 | <1 | <1 |
| | Silver | ppm | ASTM D5185m | >3 | 0 | 1 | 1 |
| | Aluminum | ppm | ASTM D5185m | >8 | 7 | 6 | 8 |
| | Lead | ppm | ASTM D5185m | >10 | <1 | 6 | 4 |
| | Copper | ppm | ASTM D5185m | >74 | 10 | 14 | 13 |
| | Tin | ppm | ASTM D5185m | >4 | <1 | 2 | 1 |
| | Vanadium | ppm | ASTM D5185m | | <1 | 0 | <1 |
| | Cadmium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| | ADDITIVES | | method | limit/base | current | history1 | history2 |
| | Boron | ppm | ASTM D5185m | 250 | 628 | 390 | 434 |
| | Barium | ppm | ASTM D5185m | 10 | 11 | 95 | 76 |
| | Molybdenum | ppm | ASTM D5185m | 100 | 911 | 346 | 352 |
| | Manganese | ppm | ASTM D5185m | | <1 | 2 | 2 |
| | Magnesium | ppm | ASTM D5185m | 450 | 136 | 186 | 191 |
| | Calcium | ppm | ASTM D5185m | 3000 | 628 | 2474 | 2614 |
| | Phosphorus | ppm | ASTM D5185m | 1150 | 105 | 707 | 703 |
| | Zinc | ppm | ASTM D5185m | 1350 | 122 | 796 | 819 |
| | Sulfur | ppm | ASTM D5185m | 4250 | 2283 | 3040 | 3835 |
| | CONTAMINANTS | S | method | limit/base | current | history1 | history2 |
| | Silicon | ppm | ASTM D5185m | >15 | 14 | 17 | 17 |
| | Sodium | ppm | ASTM D5185m | | 5 | 10 | 10 |
| | Potassium | ppm | ASTM D5185m | >20 | <u> </u> | <u> </u> | <u> </u> |
| | Glycol | % | *ASTM D2982 | | A 0.06 | NEG | 0.0 |
| | INFRA-RED | | method | limit/base | current | history1 | history2 |
| | Soot % | % | *ASTM D7844 | >3 | 0.1 | 0.1 | 0.1 |
| | Nitration | Abs/cm | *ASTM D7624 | >20 | 7.2 | 9.0 | 7.5 |
| | Sulfation | Abs/.1mm | *ASTM D7415 | >30 | 21.6 | 18.8 | 18.3 |
| | FLUID DEGRAD | ATION | method | limit/base | current | history1 | history2 |
| | Oxidation | Abs/.1mm | *ASTM D7414 | >25 | 22.1 | 16.4 | 14.9 |

Base Number (BN) mg KOH/g ASTM D2896 8.5

10.2

3.2

11.3



8. Jun3/21

Feb3/23

OIL ANALYSIS REPORT





Mar30/23

| VISUAL | | method | limit/base | current | history1 | history2 |
|------------------|--------|-----------|-------------|---------|------------|------------|
| White Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Precipitate | scalar | *Visual | NONE | NONE | NONE | NONE |
| Silt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Debris | scalar | *Visual | NONE | A MODER | NONE | NONE |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Appearance | scalar | *Visual | NORML | NORML | NORML | NORML |
| Odor | scalar | *Visual | NORML | NORML | NORML | NORML |
| Emulsified Water | scalar | *Visual | >0.2 | NEG | NEG | NEG |
| Free Water | scalar | *Visual | | NEG | NEG | NEG |
| | | mothod | limit/baco | ourropt | history1 | history? |
| | IL0 | methou | IIIIII/Dase | Current | Thistory I | TIISTOLA 2 |
| Visc @ 100°C | cSt | ASTM D445 | 10.9 | 11.6 | 12.7 | 12.8 |
| GRAPHS | | | | | | |

Ferrous Alloys

