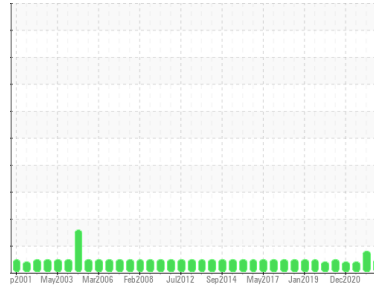




OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Area
BARRIER DEPARTMENT SAMPLES
 Machine Id
REIFENHAUSER WEB 15 H

Component
Gearbox
 Fluid
TEXACO MEROPA 220 (10 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			WC0821049	WC0692851	WC0608727
Sample Date	Client Info			20 Nov 2023	30 Oct 2022	24 Jan 2022
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed	Client Info			N/A	N/A	N/A
Sample Status				NORMAL	ATTENTION	ATTENTION

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.2	NEG	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	1	5	6
Chromium	ppm	ASTM D5185m	>15	<1	0	0
Nickel	ppm	ASTM D5185m	>15	<1	0	0
Titanium	ppm	ASTM D5185m		<1	0	0
Silver	ppm	ASTM D5185m		0	<1	<1
Aluminum	ppm	ASTM D5185m	>25	2	<1	<1
Lead	ppm	ASTM D5185m	>100	0	0	0
Copper	ppm	ASTM D5185m	>200	<1	1	1
Tin	ppm	ASTM D5185m	>25	0	0	0
Antimony	ppm	ASTM D5185m	>5	---	---	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		<1	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	3.2	<1	10	24
Barium	ppm	ASTM D5185m	0.5	0	0	0
Molybdenum	ppm	ASTM D5185m	1.1	6	64	67
Manganese	ppm	ASTM D5185m		0	0	<1
Magnesium	ppm	ASTM D5185m	0.1	29	62	63
Calcium	ppm	ASTM D5185m	1.6	6	14	15
Phosphorus	ppm	ASTM D5185m	159	292	249	257
Zinc	ppm	ASTM D5185m	0.5	10	83	87
Sulfur	ppm	ASTM D5185m	10342	9438	12994	10848

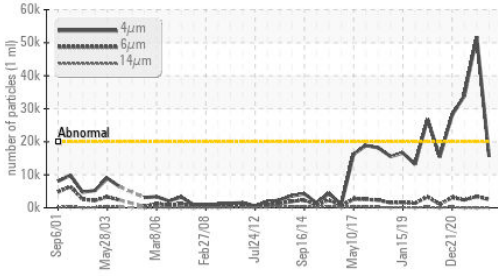
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	2	3	3
Sodium	ppm	ASTM D5185m		0	<1	<1
Potassium	ppm	ASTM D5185m	>20	<1	0	0

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>20000	15556	▲ 51752	▲ 33950
Particles >6µm		ASTM D7647	>5000	2515	3409	2366
Particles >14µm		ASTM D7647	>640	102	34	46
Particles >21µm		ASTM D7647	>160	16	6	7
Particles >38µm		ASTM D7647	>40	2	0	0
Particles >71µm		ASTM D7647	>10	2	0	0
Oil Cleanliness		ISO 4406 (c)	>21/19/16	21/19/14	▲ 23/19/12	▲ 22/18/13

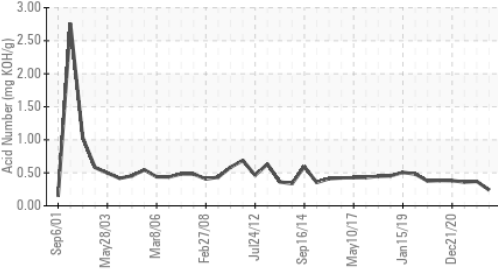


OIL ANALYSIS REPORT

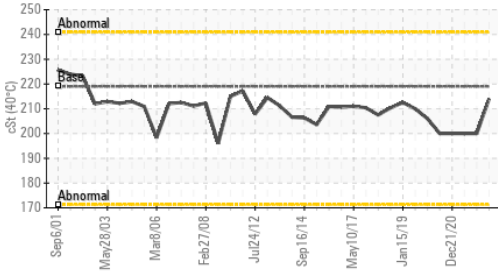
Particle Trend



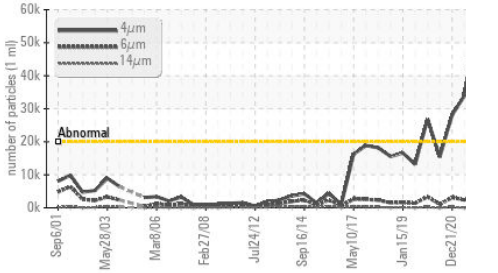
Acid Number



Viscosity @ 40°C



Particle Trend



FLUID DEGRADATION method limit/base current history1 history2

Acid Number (AN) mg KOH/g ASTM D8045 **0.24** 0.37 0.36

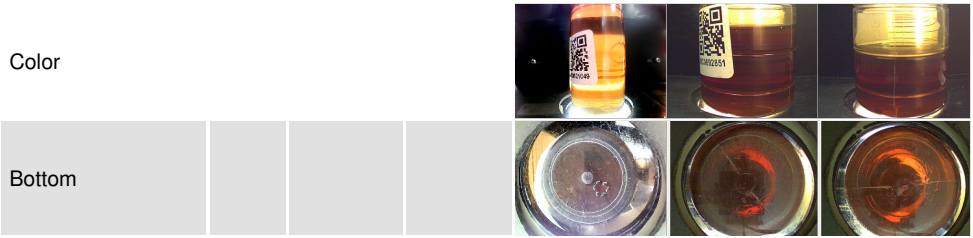
VISUAL method limit/base current history1 history2

White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG

FLUID PROPERTIES method limit/base current history1 history2

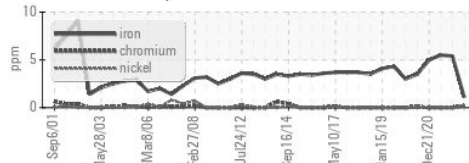
Visc @ 40°C cSt ASTM D445 219 **214** 200 200

SAMPLE IMAGES method limit/base current history1 history2

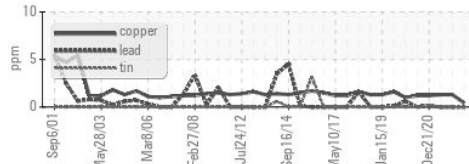


GRAPHS

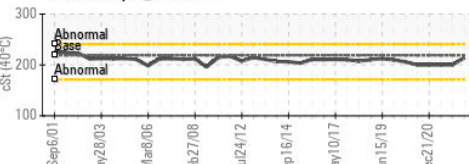
Ferrous Alloys



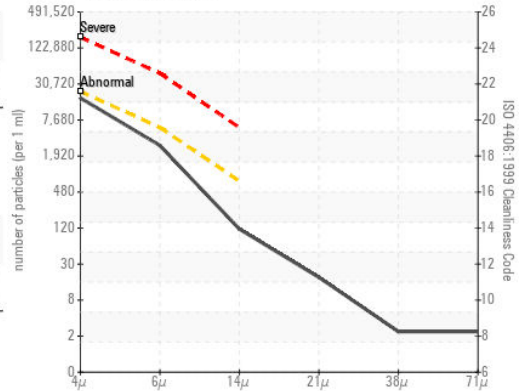
Non-ferrous Metals



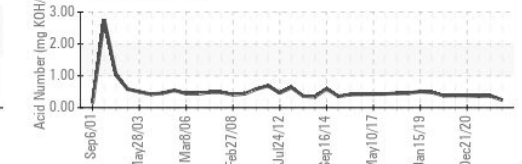
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0821049 **Received** : 21 Nov 2023
Lab Number : 06014013 **Diagnosed** : 24 Nov 2023
Unique Number : 10753157 **Diagnostician** : Wes Davis
Test Package : IND 2 (Additional Tests: PrtCount)

SEALED AIR CORP - CRYOVAC DIVISION
 1301 WEST MAGNOLIA AVE
 IOWA PARK, TX
 US 76367
 Contact: KEVIN KETCHERSID
 kevin.a.ketchersid@sealedair.com
 T: (940)592-2111
 F: (940)592-2513

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)