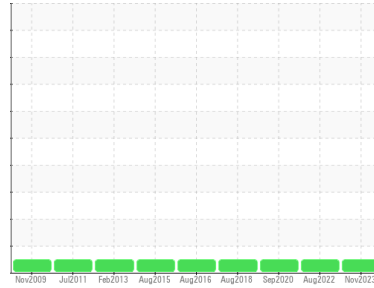




# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Machine Id  
**FRICK RC 3 (S/N TDSH163L12299B)**

Component  
**Refrigeration Compressor**

Fluid  
**FRICK COMPRESSOR OIL #3 (50 QTS)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2	
Sample Number	Client Info	<b>USP230310</b>	USP230315	USP202034	
Sample Date	Client Info	<b>20 Nov 2023</b>	08 Aug 2022	14 Sep 2020	
Machine Age	hrs	Client Info	<b>0</b>	34482	33323
Oil Age	hrs	Client Info	<b>0</b>	34482	0
Oil Changed	Client Info	<b>N/A</b>	N/A	Not Chngd	
Sample Status		<b>NORMAL</b>	NORMAL	NORMAL	

## WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >8	<b>&lt;1</b>	1	2
Chromium	ppm	ASTM D5185m >2	<b>&lt;1</b>	0	0
Nickel	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Titanium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Silver	ppm	ASTM D5185m >2	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >3	<b>0</b>	<1	0
Lead	ppm	ASTM D5185m >2	<b>0</b>	0	0
Copper	ppm	ASTM D5185m >8	<b>&lt;1</b>	0	0
Tin	ppm	ASTM D5185m >4	<b>0</b>	0	0
Antimony	ppm	ASTM D5185m	<b>---</b>	---	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0

## ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	<b>0</b>	0	0
Barium	ppm	ASTM D5185m	<b>0</b>	2	<1
Molybdenum	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Manganese	ppm	ASTM D5185m	<b>0</b>	0	0
Magnesium	ppm	ASTM D5185m	<b>0</b>	0	0
Calcium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Phosphorus	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Zinc	ppm	ASTM D5185m	<b>0</b>	0	0
Sulfur	ppm	ASTM D5185m	<b>472</b>	575	747

## CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >15	<b>&lt;1</b>	<1	<1
Sodium	ppm	ASTM D5185m	<b>0</b>	1	0
Potassium	ppm	ASTM D5185m >20	<b>&lt;1</b>	0	0
Water	%	ASTM D6304 >0.01	<b>0.002</b>	0.002	0.003
ppm Water	ppm	ASTM D6304 >100	<b>21</b>	20.6	38.9

## FLUID CLEANLINESS

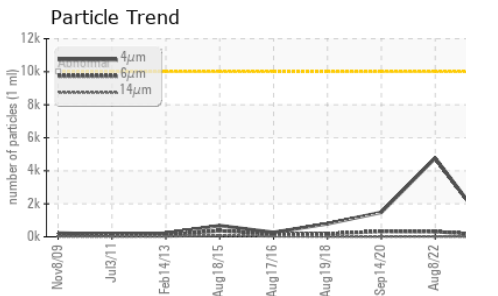
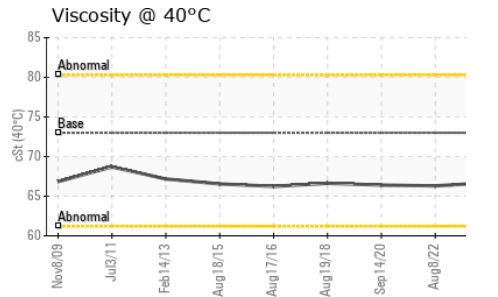
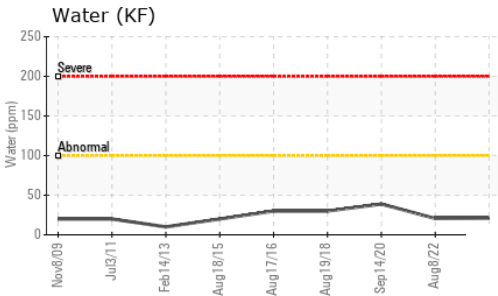
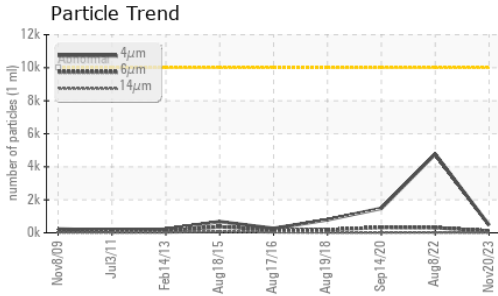
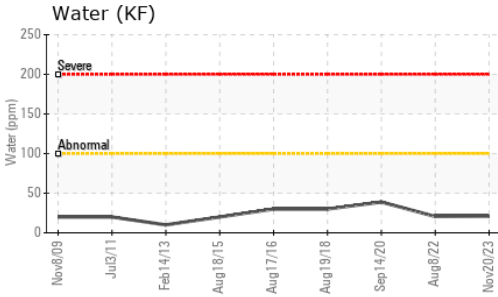
method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >10000	<b>465</b>	4768	1482
Particles >6µm	ASTM D7647 >2500	<b>114</b>	315	328
Particles >14µm	ASTM D7647 >320	<b>9</b>	17	12
Particles >21µm	ASTM D7647 >80	<b>3</b>	6	3
Particles >38µm	ASTM D7647 >20	<b>0</b>	0	0
Particles >71µm	ASTM D7647 >4	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c) >20/18/15	<b>16/14/10</b>	19/15/11	18/16/11

## FLUID DEGRADATION

method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g ASTM D974	<b>0.015</b>	0.013	0.015



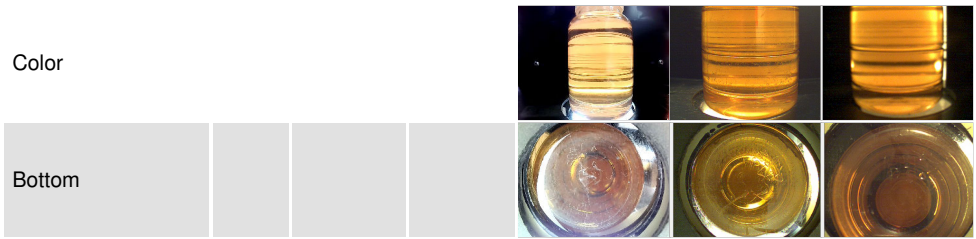
# OIL ANALYSIS REPORT



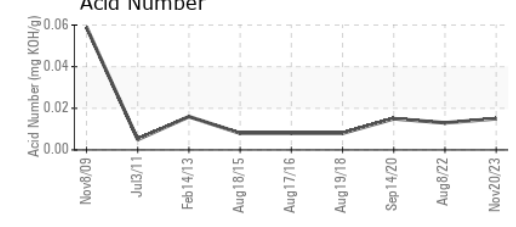
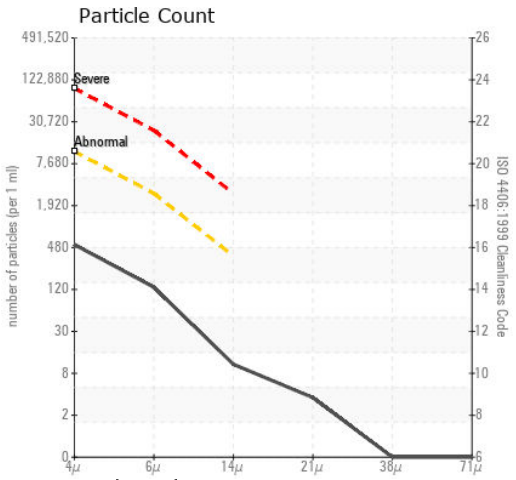
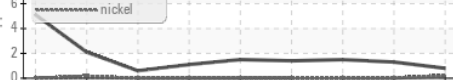
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.01	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 73	66.7	66.3	66.4

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : USP230310 **Received** : 21 Nov 2023  
**Lab Number** : 06014087 **Diagnosed** : 24 Nov 2023  
**Unique Number** : 10753231 **Diagnostician** : Doug Bogart  
**Test Package** : IND 2

**SCHREIBER FOODS**  
 923 CR 176  
 STEPHENVILLE, TX  
 US 76401  
 Contact: KRIS STOVER  
 kris.stover@sficorp.com; canastasio@wearcheckusa.com  
 T: (254)968-0012  
 F: (254)968-2747

Certificate L2367  
 To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)