

OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL

Area SYNOIL 8K FG Machine Id QUINCY 93617J - AMCOR FLEXIBLES

Compressor

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

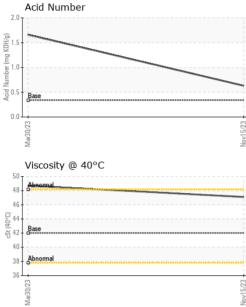
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

			Mar2023	Nov2023		
SAMPLE INFORM	ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		UCZ06014101	UCZ05816629	
Sample Date		Client Info		15 Nov 2023	30 Mar 2023	
Machine Age	hrs	Client Info		144954	140371	
Oil Age	hrs	Client Info		2639	6279	
Oil Changed		Client Info		N/A	N/A	
Sample Status				NORMAL	ABNORMAL	
CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG	NEG	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	0	
Chromium	ppm	ASTM D5185m	>5	<1	0	
Nickel	ppm	ASTM D5185m		0	0	
Titanium	ppm	ASTM D5185m		<1	0	
Silver	ppm	ASTM D5185m		0	0	
Aluminum	ppm	ASTM D5185m	>15	2	0	
Lead	ppm	ASTM D5185m	>65	0	0	
Copper	ppm	ASTM D5185m	>65	<1	<1	
Tin	ppm	ASTM D5185m	>10	0	0	
Vanadium	ppm	ASTM D5185m		0	0	
Cadmium	ppm	ASTM D5185m		<1	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	1	0	0	
Barium	ppm	ASTM D5185m	0.3	0	0	
Molybdenum	ppm	ASTM D5185m	0	<1	0	
Manganese	ppm	ASTM D5185m	0	0	0	
Magnesium	ppm	ASTM D5185m	0	0	0	
Calcium	ppm	ASTM D5185m	0.5	0	0	
Phosphorus	ppm	ASTM D5185m	536	150	197	
Zinc	ppm	ASTM D5185m	0.2	0	0	
Sulfur	ppm	ASTM D5185m	649	462	391	
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>35	1	<1	
Sodium	ppm	ASTM D5185m		0	0	
Potassium	ppm	ASTM D5185m	>20	1	<1	
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.337	0.63	1.66	



OIL ANALYSIS REPORT

VISUAL



	White N		scalar	*Visual	NONE	NONE	MODER	
	Yellow M	Metal	scalar	*Visual	NONE	NONE	NONE	
	Precipita	ate	scalar	*Visual	NONE	NONE	NONE	
	Silt		scalar	*Visual	NONE	NONE	NONE	
	Debris		scalar	*Visual	NONE	LIGHT	NONE	
	Sand/Di	irt	scalar	*Visual	NONE	NONE	NONE	
		ance	scalar	*Visual	NORML	NORML	NORML	
	Odor		scalar	*Visual	NORML	NORML	NORML	
	Emulsifi	ed Water	scalar	*Visual	>0.1	NEG	NEG	
	Free Wa	ater	scalar	*Visual		NEG	NEG	
	FLUID		TIES	method	limit/base	current	history1	history2
	Visc @		cSt	ASTM D445		47.1	48.7	
	SAME	PLE IMAGE	S	method	limit/base	current	history1	history2
	Color					An Onny Onny Uniter Listerito Bagging Only Only Only Only Only Only Only Only		no image
	Bottom							no image
	GRAF Ferrou	PHS us Alloys						
		iron chromium mickel						
	2				Nov15/23			
		errous Meta	lls		N			
		lead tin						
	2							
	0				5			
	Mar30/23				Nov15/23			
		ity @ 40°C			ž			
					7	Acid Number	r	
					Acid Number (mg KOH/g)	5		
	() 45 () 45 Base ⁷³ 40				ßm)			
					mper			
	Abnorma				N C	J.b Base		
	35 4					J.U		23-
	Mar30/23				Nov15/23	Mar30/23		Nov15/23
Laboratory Sample No Lab Numb Unique Num	y : WearCl b. : UCZ06 er : 060141	014101 <mark>01</mark>	Received Diagnose	l : 21	ary, NC 2751 Nov 2023 Nov 2023			

Contact/Location: DEAN SCHAD - UCZORGRE