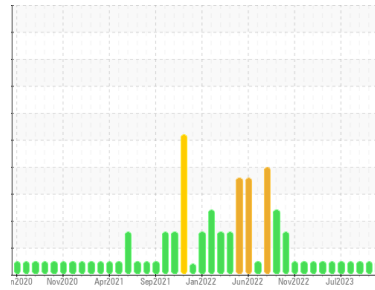




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area
No. 1 Paper Machine
 Machine Id
1 PM COATER-BEFORE FILTERS (S/N HLU-A574-0)
 Component
Reservoir Lube System
 Fluid
ROYAL PURPLE SYNFILM GT220 (1500 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	RP0007050	RP0007051	RP0038191
Sample Date	Client Info	17 Nov 2023	18 Oct 2023	18 Sep 2023
Machine Age	hrs	Client Info	0	0
Oil Age	hrs	Client Info	0	0
Oil Changed	Client Info	N/A	N/A	N/A
Sample Status		NORMAL	NORMAL	NORMAL

WEAR METALS

method	limit/base	current	history1	history2		
Iron	ppm	ASTM D5185m	>20	<1	0	<1
Chromium	ppm	ASTM D5185m	>20	<1	0	0
Nickel	ppm	ASTM D5185m	>20	<1	0	0
Titanium	ppm	ASTM D5185m		<1	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>20	2	0	0
Lead	ppm	ASTM D5185m	>20	0	0	0
Copper	ppm	ASTM D5185m	>20	<1	<1	<1
Tin	ppm	ASTM D5185m	>20	0	0	0
Vanadium	ppm	ASTM D5185m		0	0	<1
Cadmium	ppm	ASTM D5185m		<1	0	<1

ADDITIVES

method	limit/base	current	history1	history2		
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		<1	0	0
Manganese	ppm	ASTM D5185m		<1	<1	<1
Magnesium	ppm	ASTM D5185m	90	39	41	44
Calcium	ppm	ASTM D5185m		<1	0	0
Phosphorus	ppm	ASTM D5185m		20	8	11
Zinc	ppm	ASTM D5185m		5	1	0

CONTAMINANTS

method	limit/base	current	history1	history2		
Silicon	ppm	ASTM D5185m	>15	<1	<1	<1
Sodium	ppm	ASTM D5185m		2	3	2
Potassium	ppm	ASTM D5185m	>20	1	<1	3
Water	%	ASTM D6304	>0.05	0.025	0.007	0.028
ppm Water	ppm	ASTM D6304	>500	254	75.4	280.6

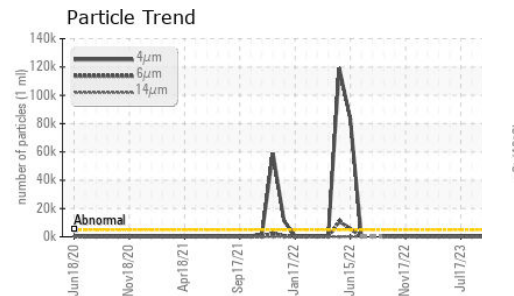
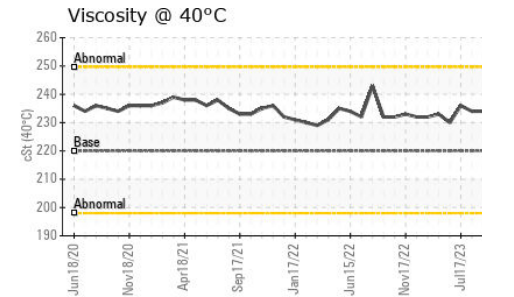
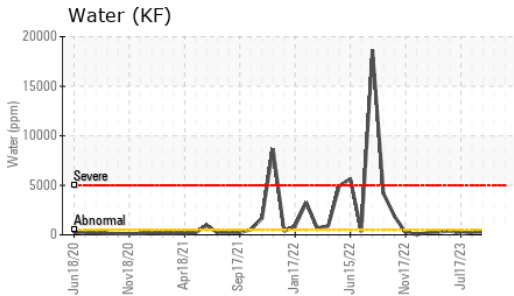
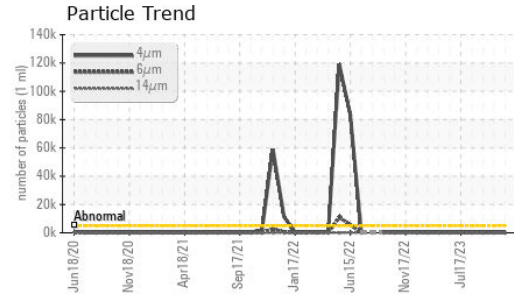
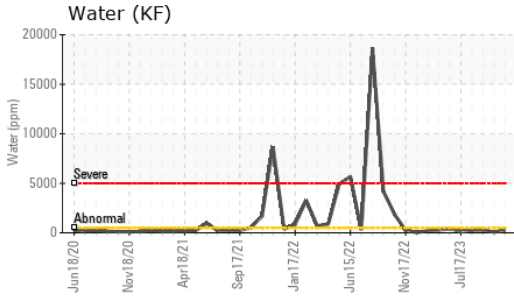
FLUID CLEANLINESS

method	limit/base	current	history1	history2	
Particles >4µm	ASTM D7647	>5000	241	510	87
Particles >6µm	ASTM D7647	>1300	67	223	38
Particles >14µm	ASTM D7647	>160	5	44	7
Particles >21µm	ASTM D7647	>40	2	15	3
Particles >38µm	ASTM D7647	>10	1	1	1
Particles >71µm	ASTM D7647	>3	1	0	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	15/13/10	16/15/13	14/12/10

FLUID DEGRADATION

method	limit/base	current	history1	history2		
Acid Number (AN)	mg KOH/g	ASTM D8045	0.25	0.29	0.31	0.32

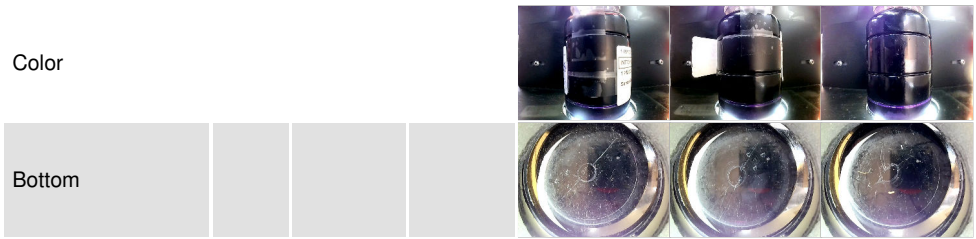
OIL ANALYSIS REPORT



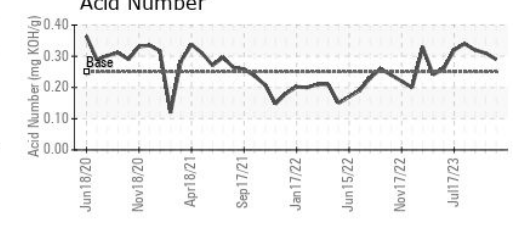
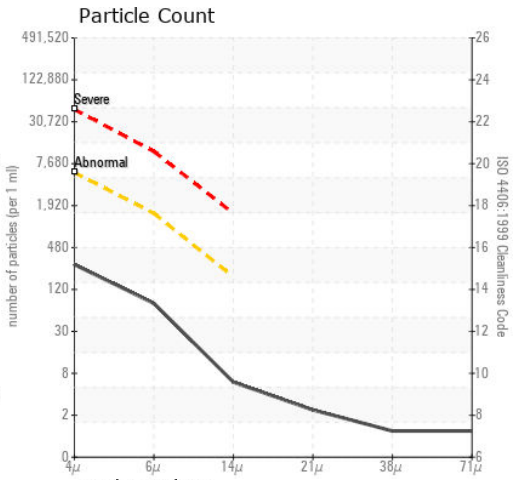
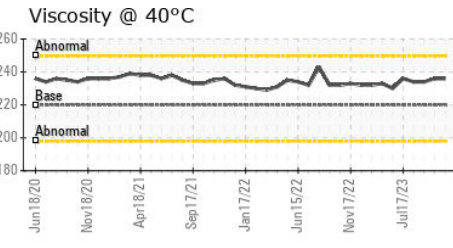
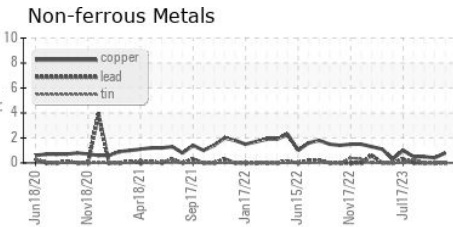
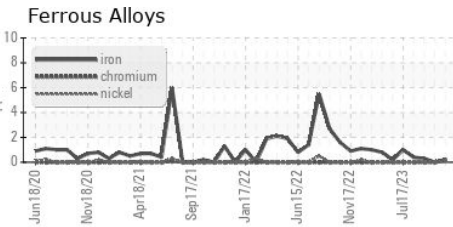
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	220	236	234

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : RP0007050 **Received** : 21 Nov 2023
Lab Number : 06014521 **Diagnosed** : 30 Nov 2023
Unique Number : 10753665 **Diagnostician** : Jonathan Hester
Test Package : IND 2 (Additional Tests: PrtCount)

GRAPHIC PACKAGING INTERNATIONAL
 9978 FM 3129
 QUEEN CITY, TX
 US 75572
 Contact: DAVID COTHREN
 david.cothren@graphicpkg.com
 T: (903)796-1690
 F: (903)796-1969

Certificate L2367
 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)