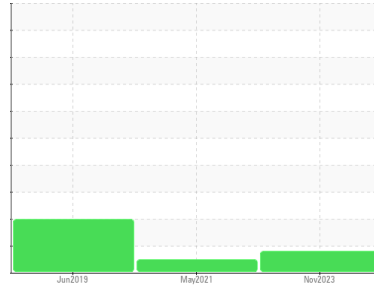




# PROBLEM SUMMARY

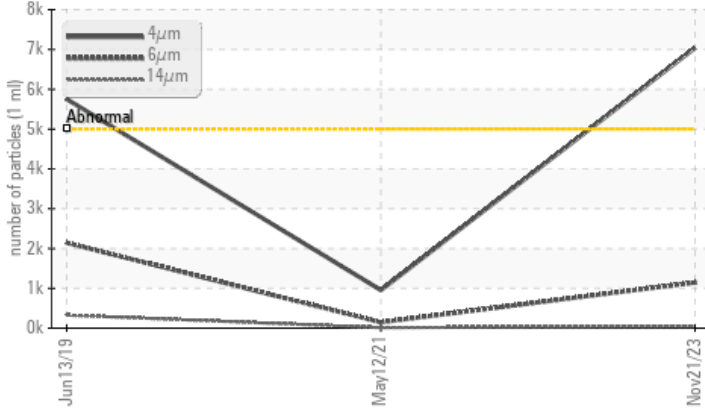
Area  
**GRANULATOR**  
 Machine Id  
**MOHAWK CHEHALIS GRANULATOR OUTFEED BELT**  
 Component  
**Hydraulic System**  
 Fluid  
**AW HYDRAULIC OIL ISO 68 (45 GAL)**

Sample Rating Trend



## COMPONENT CONDITION SUMMARY

▲ Particle Trend



## RECOMMENDATION

We recommend you service the filters on this component. Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.

## PROBLEMATIC TEST RESULTS

Sample Status		ATTENTION	NORMAL	ABNORMAL
Particles >4µm	ASTM D7647 >5000	▲ 7041	955	▲ 5752
Oil Cleanliness	ISO 4406 (c) >19/17/14	▲ 20/17/13	17/14/11	▲ 20/18/16

Customer Id: ROBMCG  
 Sample No.: WC0848802  
 Lab Number: 06015026  
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Wes Davis +1 905-569-8600 x223  
[wesd@wearcheck.ca](mailto:wesd@wearcheck.ca)

To change component or sample information:  
 Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component.
Information Required	---	---	?	Please specify the brand, type, and viscosity of the oil on your next sample.

## HISTORICAL DIAGNOSIS

### 12 May 2021 Diag: Doug Bogart

NORMAL



No corrective action is recommended at this time. Resample at the next service interval to monitor. Please note that this is a corrected copy for data entry updates. All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 13 Jun 2019 Diag: Don Baldrige

ISO



We recommend you service the filters on this component. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

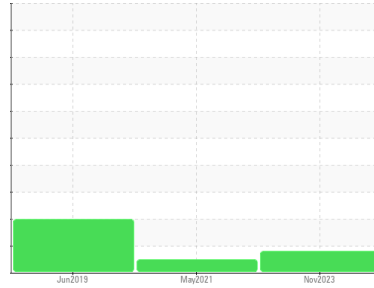
view report





# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area  
**GRANULATOR**  
 Machine Id  
**MOHAWK CHEHALIS GRANULATOR OUTFEED BELT**  
 Component  
**Hydraulic System**  
 Fluid  
**AW HYDRAULIC OIL ISO 68 (45 GAL)**

## DIAGNOSIS

### Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.

### Wear

All component wear rates are normal.

### Contamination

There is a light amount of silt (particulates < 14 microns in size) present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0848802</b>	WC0511337	WCI2320750
Sample Date	Client Info		<b>21 Nov 2023</b>	12 May 2021	13 Jun 2019
Machine Age	mths	Client Info	<b>18</b>	0	0
Oil Age	mths	Client Info	<b>18</b>	0	0
Oil Changed	Client Info		<b>Not Chngd</b>	Not Chngd	Not Chngd
Sample Status			<b>ATTENTION</b>	NORMAL	ABNORMAL

## CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.05	<b>NEG</b>	NEG	NEG

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	<b>6</b>	3	3
Chromium	ppm	ASTM D5185m >20	<b>&lt;1</b>	0	0
Nickel	ppm	ASTM D5185m >20	<b>&lt;1</b>	0	0
Titanium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Silver	ppm	ASTM D5185m	<b>0</b>	<1	<1
Aluminum	ppm	ASTM D5185m >20	<b>2</b>	<1	0
Lead	ppm	ASTM D5185m >20	<b>&lt;1</b>	0	0
Copper	ppm	ASTM D5185m >20	<b>8</b>	60	39
Tin	ppm	ASTM D5185m >20	<b>0</b>	<1	<1
Antimony	ppm	ASTM D5185m	<b>---</b>	0	2
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>&lt;1</b>	<1	<1

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 5	<b>&lt;1</b>	2	<1
Barium	ppm	ASTM D5185m 5	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m 5	<b>3</b>	<1	0
Manganese	ppm	ASTM D5185m	<b>0</b>	0	0
Magnesium	ppm	ASTM D5185m 25	<b>14</b>	<1	<1
Calcium	ppm	ASTM D5185m 200	<b>71</b>	47	47
Phosphorus	ppm	ASTM D5185m 300	<b>413</b>	317	315
Zinc	ppm	ASTM D5185m 370	<b>446</b>	394	393
Sulfur	ppm	ASTM D5185m 2500	<b>1805</b>	1153	1077

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	<b>6</b>	0	2
Sodium	ppm	ASTM D5185m	<b>1</b>	1	<1
Potassium	ppm	ASTM D5185m >20	<b>1</b>	<1	<1

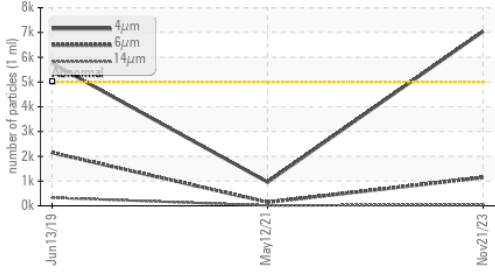
## FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	<b>▲ 7041</b>	955	▲ 5752
Particles >6µm	ASTM D7647	>1300	<b>1146</b>	144	▲ 2143
Particles >14µm	ASTM D7647	>160	<b>46</b>	12	▲ 327
Particles >21µm	ASTM D7647	>40	<b>12</b>	5	▲ 122
Particles >38µm	ASTM D7647	>10	<b>1</b>	0	▲ 10
Particles >71µm	ASTM D7647	>3	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	<b>▲ 20/17/13</b>	17/14/11	▲ 20/18/16

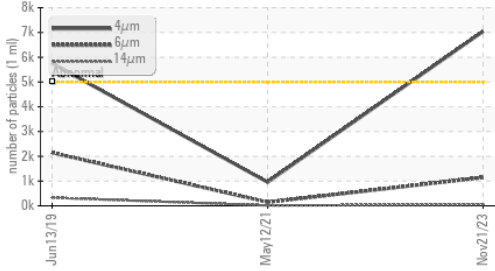


# OIL ANALYSIS REPORT

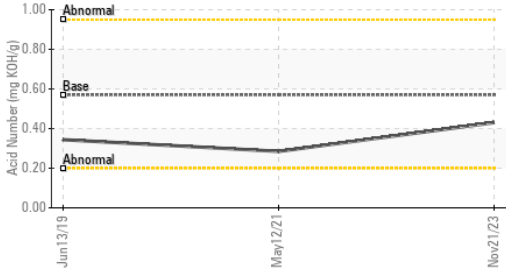
▲ Particle Trend



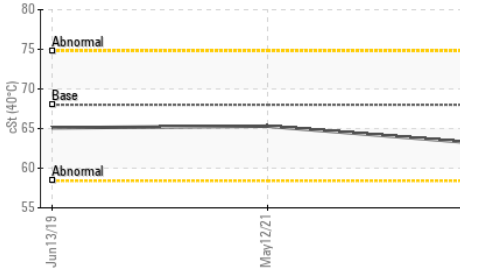
▲ Particle Trend



Acid Number



Viscosity @ 40°C

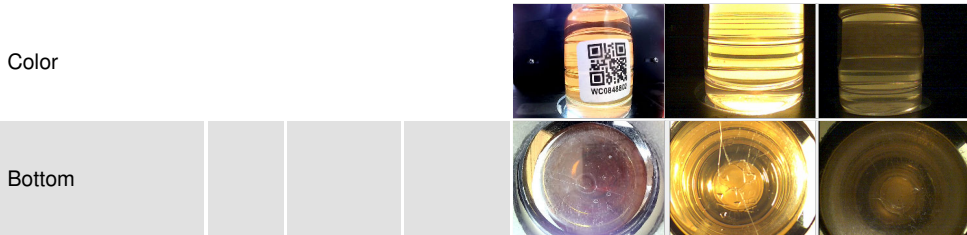


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	<b>0.43</b>	0.285	0.344

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	<b>NEG</b>	NEG	NEG
Free Water	scalar	*Visual		<b>NEG</b>	NEG	NEG

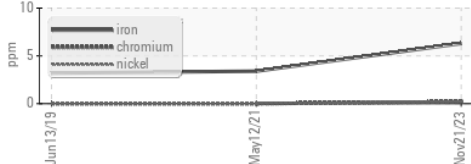
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	68	<b>63.1</b>	65.3	65.1

SAMPLE IMAGES		method	limit/base	current	history1	history2
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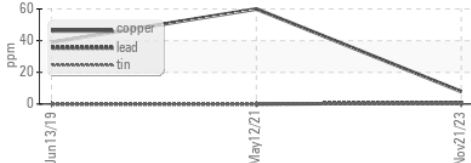


## GRAPHS

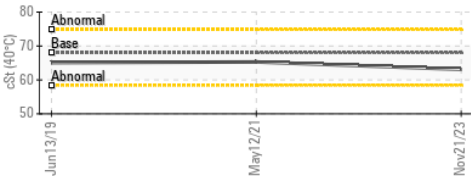
Ferrous Alloys



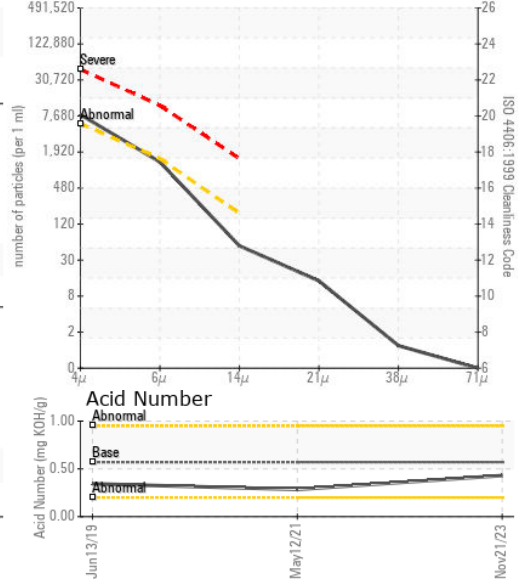
Non-ferrous Metals



Viscosity @ 40°C



▲ Particle Count



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0848802 **Received** : 22 Nov 2023  
**Lab Number** : **06015026** **Diagnosed** : 24 Nov 2023  
**Unique Number** : 10754170 **Diagnostician** : Wes Davis  
**Test Package** : IND 2

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

**ROBBINS & BOHR**  
 PO BOX 4046  
 CHATTANOOGA, TN  
 US 37405

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 jrobbins@robbinsbohr.com  
 T: (423)309-4625  
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