

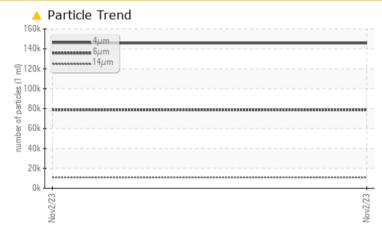
PROBLEM SUMMARY

Sample Rating Trend ISO

Machine Id **1525869 (S/N 1182)** Component

Compressor Fluid KAESER SIGMA (OEM) S-460 (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status		ABNORMAL						
Particles >6µm	ASTM D7647 >1300	▲ 78668						
Particles >14µm	ASTM D7647 >80	<mark>▲ 10930</mark>						
Particles >21µm	ASTM D7647 >20	<u> </u>						
Particles >38µm	ASTM D7647 >4	4 73						
Oil Cleanliness	ISO 4406 (c) >/17/7	13 🔺 24/23/21						

Customer Id: LORSOUNJ Sample No.: KC101897 Lab Number: 06015082 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Don Baldridge +1 <u>don.b505@comcast.net</u>

To change component or sample information: Customer Service +1 1-800-237-1369 <u>customerservice@wearcheck.com</u> There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS



OIL ANALYSIS REPORT



ISO

Machine Id 1525869 (S/N 1182) Component

Compressor Fluid KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

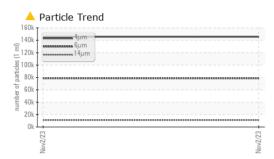
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

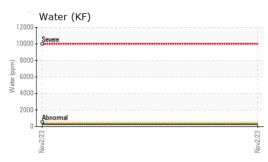
SAMPLE INFORM	ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		KC101897		
Sample Date		Client Info		02 Nov 2023		
Machine Age	hrs	Client Info		44609		
Oil Age	hrs	Client Info		3100		
Oil Changed		Client Info		Not Changd		
Sample Status				ABNORMAL		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<1		
Chromium	ppm	ASTM D5185m	>10	<1		
Nickel	ppm	ASTM D5185m	>3	<1		
Titanium	ppm	ASTM D5185m	>3	<1		
Silver	ppm	ASTM D5185m	>2	0		
Aluminum	ppm	ASTM D5185m	>10	2		
Lead	ppm	ASTM D5185m	>10	0		
Copper	ppm	ASTM D5185m	>50	<1		
Tin	ppm	ASTM D5185m	>10	0		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		<1		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0		
Barium	ppm	ASTM D5185m	90	11		
Molybdenum	ppm	ASTM D5185m		<1		
Manganese	ppm	ASTM D5185m		<1		
Magnesium	ppm	ASTM D5185m	90	94		
Calcium	ppm	ASTM D5185m	2	2		
Phosphorus	ppm	ASTM D5185m		1		
Zinc	ppm	ASTM D5185m		11		
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<1		
Sodium	ppm	ASTM D5185m		31		
Potassium	ppm	ASTM D5185m	>20	5		
Water	%	ASTM D6304	>0.05	0.027		
ppm Water	ppm	ASTM D6304	>500	278		
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		145661		
Particles >6µm		ASTM D7647	>1300	<u> </u>		
Particles >14µm		ASTM D7647	>80	<u> </u>		
Particles >21µm		ASTM D7647	>20	<u> </u>		
Particles >38µm		ASTM D7647	>4	^ 73		
Particles >71µm		ASTM D7647	>3	3		
Oil Cleanliness		ISO 4406 (c)	>/17/13	4/23/21		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	0.32		

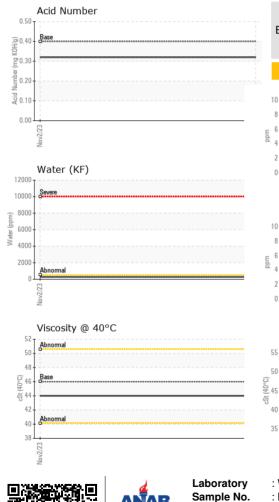


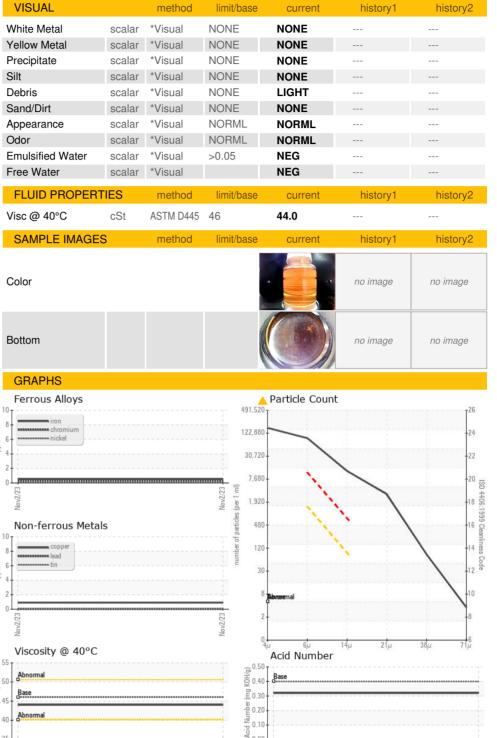
Built for a lifetime



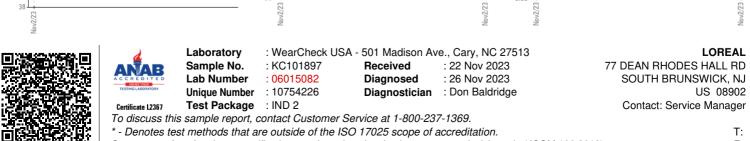








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* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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