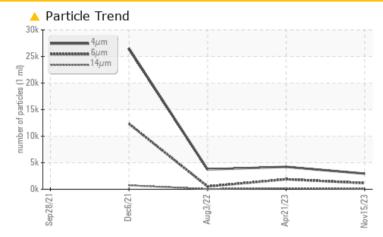




# KAESER 7821428

Component Compressor Fluid KAESER SIGMA (OEM) S-460 (--- GAL)

### COMPONENT CONDITION SUMMARY



#### RECOMMENDATION

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS							
Sample Status			ATTENTION	ABNORMAL	ABNORMAL		
Particles >14µm	ASTM D7647	>80	<u> </u>	<u> </u>	43		
Particles >21µm	ASTM D7647	>20	<u> </u>	<b>6</b> 55	10		
Oil Cleanliness	ISO 4406 (c)	>/17/13	<u> </u>	19/18/15	19/16/13		

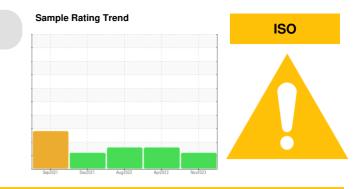
Customer Id: AMAMONNY Sample No.: KC125951 Lab Number: 06015093 Test Package: IND 2



To manage this report scan the QR code

*To discuss the diagnosis or test data:* Don Baldridge +1 <u>don.b505@comcast.net</u>

To change component or sample information: Customer Service +1 1-800-237-1369 customerservice@wearcheck.com



There are no recommended actions for this sample.

#### **HISTORICAL DIAGNOSIS**

#### 21 Apr 2023 Diag: Don Baldridge

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

#### 03 Aug 2022 Diag: Angela Borella

The filter change at the time of sampling has been noted.All component wear rates are normal. There is a light concentration of water present in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

06 Dec 2021 Diag: Angela Borella



The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

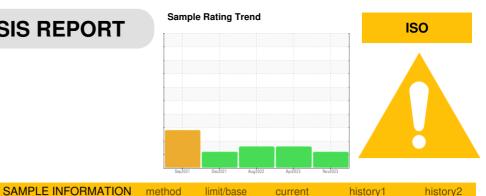








### **OIL ANALYSIS REPORT**



#### Machine Id **KAESER 7821428** Component

#### Compressor Fluid KAESER SIGMA (OEM) S-460 (--- GAL)

#### DIAGNOSIS

#### Recommendation

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is a moderate amount of particulates present in the oil.

#### Fluid Condition

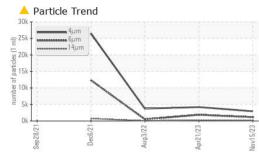
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

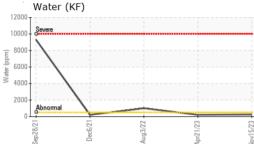
SAMPLE INFORM	ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		KC125951	KC101858	KC102402
Sample Date		Client Info		15 Nov 2023	21 Apr 2023	03 Aug 2022
Machine Age	hrs	Client Info		5801	5007	2918
Oil Age	hrs	Client Info		0	529	1148
Oil Changed		Client Info		N/A	Changed	Not Changd
Sample Status				ATTENTION	ABNORMAL	ABNORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	0	<1
Chromium	ppm	ASTM D5185m	>10	<1	0	0
Nickel	ppm	ASTM D5185m	>3	0	0	0
Titanium	ppm	ASTM D5185m	>3	<1	0	0
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>10	2	0	<1
Lead	ppm	ASTM D5185m	>10	0	0	0
Copper	ppm		>50	1	<1	4
Tin	ppm	ASTM D5185m	>10	<1	0	<1
Antimony	ppm	ASTM D5185m				
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		<1	0	0
	ppm		11 11 11			
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m	90	52	25	41
Molybdenum	ppm	ASTM D5185m		<1	0	0
Manganese	ppm	ASTM D5185m		0	0	0
Magnesium	ppm	ASTM D5185m	90	81	73	60
Calcium	ppm	ASTM D5185m	2	3	<1	0
Phosphorus	ppm	ASTM D5185m		2	0	0
Zinc	ppm	ASTM D5185m		0	2	0
CONTAMINANTS	6	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<1	0	<1
Sodium	ppm	ASTM D5185m		13	21	14
Potassium	ppm	ASTM D5185m	>20	3	3	0
Water	%	ASTM D6304		0.024	0.021	▲ 0.100
ppm Water	ppm	ASTM D6304	>500	246	210.1	▲ 1004.9
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		2935	4219	3738
Particles >6µm		ASTM D7647	>1300	1162	<u> </u>	520
Particles >14µm		ASTM D7647	>80	<u> </u>	<u> </u>	43
Particles >21µm		ASTM D7647	>20	<u> </u>	<u> </u>	10
Particles >38µm		ASTM D7647	>4	1	3	2
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>/17/13	<b>A</b> 19/17/14	▲ 19/18/15	19/16/13
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	0.31	0.29	0.31
· /	- 0					

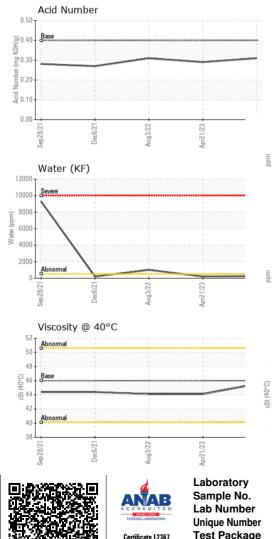


Built for a lifetime.

## **OIL ANALYSIS REPORT**

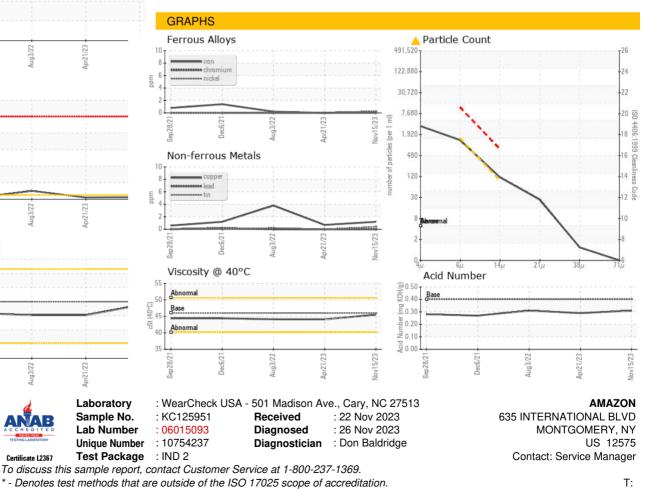






VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	45.5	44.1	44.1
SAMPLE IMAGES	6	method	limit/base	current	history1	history2
Color						U

Bottom



Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Report Id: AMAMONNY [WUSCAR] 06015093 (Generated: 11/26/2023 10:21:46) Rev: 1

Contact/Location: Service Manager - AMAMONNY

F: