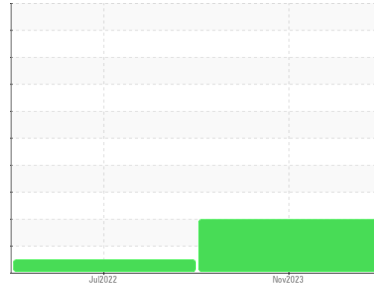


PROBLEM SUMMARY

Sample Rating Trend



ISO

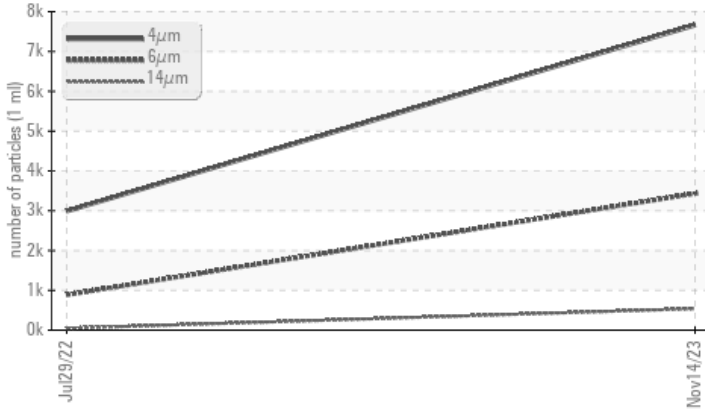


Machine Id
7455738 (S/N 1422)

Component
Compressor
Fluid
KAESER SIGMA (OEM) M-460 (--- QTS)

COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status			ABNORMAL	NORMAL	---
Particles >6µm	ASTM D7647	>1300	▲ 3431	885	---
Particles >14µm	ASTM D7647	>80	▲ 538	46	---
Particles >21µm	ASTM D7647	>20	▲ 154	6	---
Particles >38µm	ASTM D7647	>4	▲ 5	1	---
Oil Cleanliness	ISO 4406 (c)	>--/17/13	▲ 20/19/16	19/17/13	---

Customer Id: JMC DEN
Sample No.: KCPA007077
Lab Number: 06015105
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
Doug Bogart +1 (800)237-1369 x4016
dougb@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

29 Jul 2022 Diag: Angela Borella

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

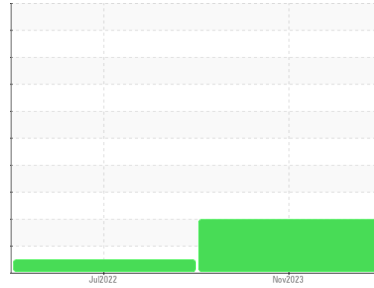
view report





OIL ANALYSIS REPORT

Sample Rating Trend



Machine Id
7455738 (S/N 1422)
 Component
Compressor
 Fluid
KAESER SIGMA (OEM) M-460 (--- QTS)

DIAGNOSIS

Recommendation
 No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear
 All component wear rates are normal.

Contamination
 There is a high amount of particulates present in the oil.

Fluid Condition
 The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			KCPA007077	KCP41312	---
Sample Date	Client Info			14 Nov 2023	29 Jul 2022	---
Machine Age	hrs	Client Info		7260	4224	---
Oil Age	hrs	Client Info		0	2089	---
Oil Changed	Client Info			N/A	Changed	---
Sample Status				ABNORMAL	NORMAL	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<1	<1	---
Chromium	ppm	ASTM D5185m	>10	<1	0	---
Nickel	ppm	ASTM D5185m	>3	0	0	---
Titanium	ppm	ASTM D5185m	>3	0	0	---
Silver	ppm	ASTM D5185m	>2	<1	0	---
Aluminum	ppm	ASTM D5185m	>10	1	<1	---
Lead	ppm	ASTM D5185m	>10	0	<1	---
Copper	ppm	ASTM D5185m	>50	4	2	---
Tin	ppm	ASTM D5185m	>10	0	0	---
Vanadium	ppm	ASTM D5185m		0	0	---
Cadmium	ppm	ASTM D5185m		0	0	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0	---
Barium	ppm	ASTM D5185m	90	35	47	---
Molybdenum	ppm	ASTM D5185m	0	0	0	---
Manganese	ppm	ASTM D5185m		0	0	---
Magnesium	ppm	ASTM D5185m	100	49	66	---
Calcium	ppm	ASTM D5185m	0	2	0	---
Phosphorus	ppm	ASTM D5185m	0	0	0	---
Zinc	ppm	ASTM D5185m	0	0	0	---
Sulfur	ppm	ASTM D5185m	23500	22740	18626	---

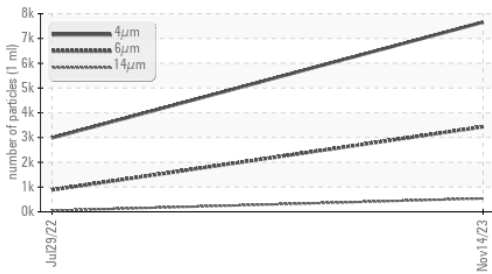
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	1	0	---
Sodium	ppm	ASTM D5185m		14	16	---
Potassium	ppm	ASTM D5185m	>20	7	8	---
Water	%	ASTM D6304	>0.05	0.017	0.019	---
ppm Water	ppm	ASTM D6304	>500	170	192.6	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		7661	2987	---
Particles >6µm		ASTM D7647	>1300	▲ 3431	885	---
Particles >14µm		ASTM D7647	>80	▲ 538	46	---
Particles >21µm		ASTM D7647	>20	▲ 154	6	---
Particles >38µm		ASTM D7647	>4	▲ 5	1	---
Particles >71µm		ASTM D7647	>3	0	0	---
Oil Cleanliness		ISO 4406 (c)	>--/17/13	▲ 20/19/16	19/17/13	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.0	0.39	0.38	---

OIL ANALYSIS REPORT

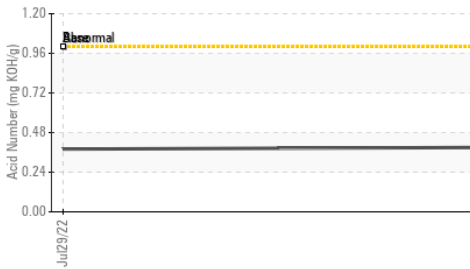
▲ Particle Trend



Water (KF)



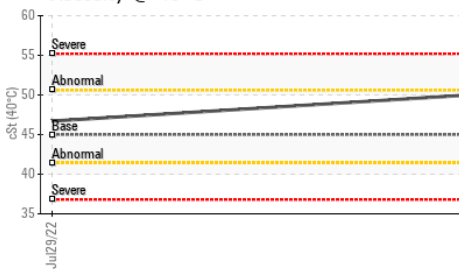
Acid Number



Water (KF)



Viscosity @ 40°C

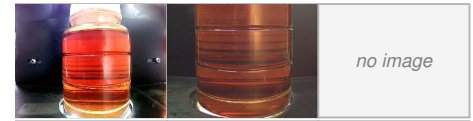


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45	50.1	46.7

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color

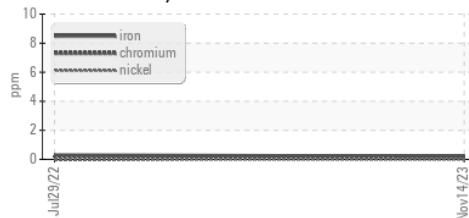


Bottom

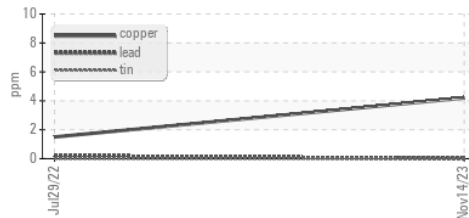


GRAPHS

Ferrous Alloys



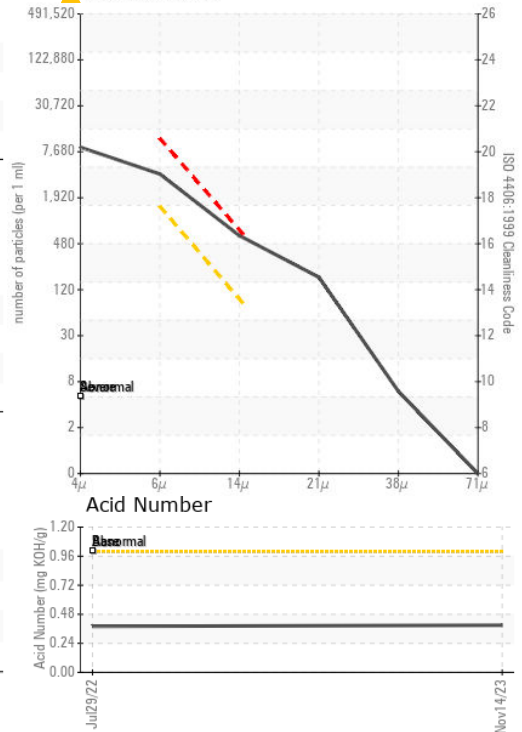
Non-ferrous Metals



Viscosity @ 40°C



▲ Particle Count



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCPA007077 **Received** : 22 Nov 2023
Lab Number : 06015105 **Diagnosed** : 24 Nov 2023
Unique Number : 10754249 **Diagnostician** : Doug Bogart
Test Package : IND 2 (Additional Tests: KF, PrtCount)

J & M CUSTOM CABINET SHOP INC
 7285 GILPIN WAY, SUITE 270
 DENVER, CO
 US 80229
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: