

PROBLEM SUMMARY

Sample Rating Trend

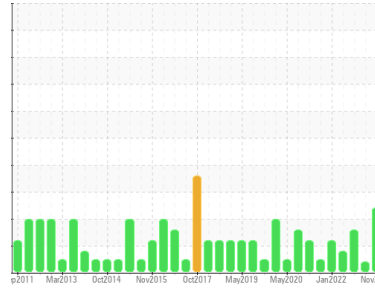
ISO



Machine Id
KAESER ASD 25 4022787 (S/N 1490)

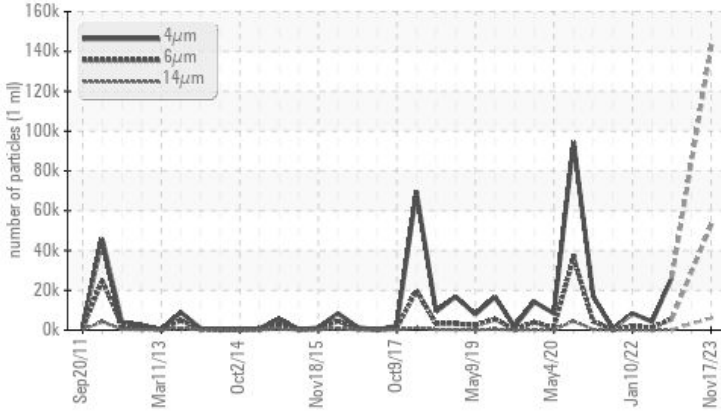
Component
Compressor

Fluid
KAESER SIGMA (OEM) S-460 (--- QTS)



COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status			ABNORMAL	ABNORMAL	ABNORMAL
Particles >6µm	ASTM D7647	>1300	▲ 52501	---	▲ 5552
Particles >14µm	ASTM D7647	>80	▲ 5987	---	▲ 275
Particles >21µm	ASTM D7647	>20	▲ 1788	---	▲ 69
Particles >38µm	ASTM D7647	>4	▲ 68	---	1
Particles >71µm	ASTM D7647	>3	▲ 5	---	0
Oil Cleanliness	ISO 4406 (c)	>--/17/13	▲ 24/23/20	---	▲ 22/20/15

Customer Id: PERHOU
Sample No.: KC124385
Lab Number: 06015109
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
Doug Bogart +1 (800)237-1369 x4016
dougb@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

26 May 2023 Diag: Don Baldrige

VIS DEBRIS



No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample. All component wear rates are normal. Moderate concentration of visible dirt/debris present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



12 Jan 2023 Diag: Angela Borella

ISO



No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



15 Aug 2022 Diag: Jonathan Hester

ISO



No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a moderate amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

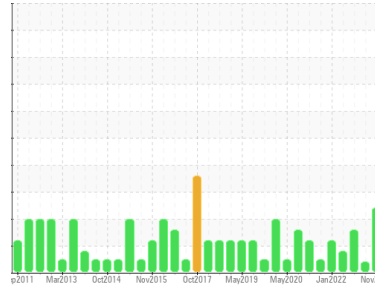
view report





OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id
KAESER ASD 25 4022787 (S/N 1490)

Component
Compressor
Fluid
KAESER SIGMA (OEM) S-460 (--- QTS)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	KC124385	KC101452	KC108486
Sample Date	Client Info	17 Nov 2023	26 May 2023	12 Jan 2023
Machine Age	hrs	87436	84058	80843
Oil Age	hrs	0	6000	3000
Oil Changed	Client Info	N/A	Changed	Not Changed
Sample Status		ABNORMAL	ABNORMAL	ABNORMAL

WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >50	<1	<1	<1
Chromium	ppm	ASTM D5185m >10	<1	<1	0
Nickel	ppm	ASTM D5185m >3	0	0	0
Titanium	ppm	ASTM D5185m >3	0	0	0
Silver	ppm	ASTM D5185m >2	<1	<1	0
Aluminum	ppm	ASTM D5185m >10	1	<1	0
Lead	ppm	ASTM D5185m >10	0	<1	0
Copper	ppm	ASTM D5185m >50	9	12	4
Tin	ppm	ASTM D5185m >10	0	<1	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m 90	0	0	0
Molybdenum	ppm	ASTM D5185m	0	<1	0
Manganese	ppm	ASTM D5185m	0	<1	0
Magnesium	ppm	ASTM D5185m 90	6	11	22
Calcium	ppm	ASTM D5185m 2	<1	0	0
Phosphorus	ppm	ASTM D5185m	0	0	3
Zinc	ppm	ASTM D5185m	17	14	18

CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >25	0	<1	<1
Sodium	ppm	ASTM D5185m	2	2	9
Potassium	ppm	ASTM D5185m >20	2	<1	1
Water	%	ASTM D6304 >0.05	0.020	0.003	0.011
ppm Water	ppm	ASTM D6304 >500	205	27.0	117.2

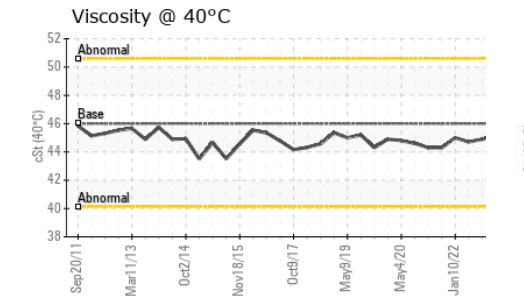
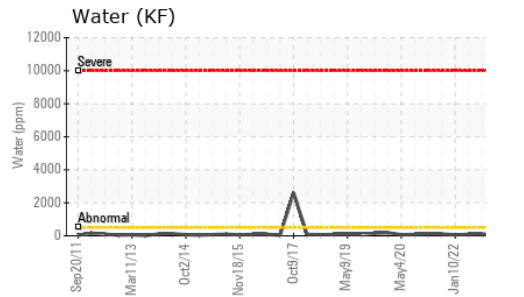
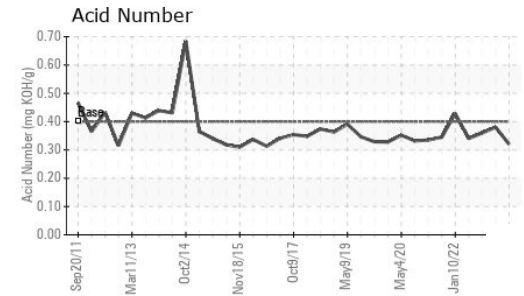
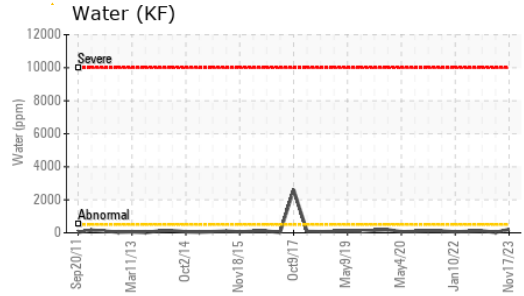
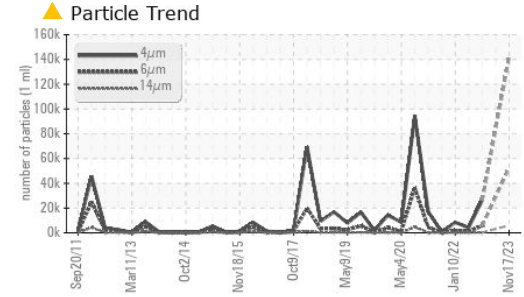
FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	141800	---	26179
Particles >6µm	ASTM D7647 >1300	▲ 52501	---	▲ 5552
Particles >14µm	ASTM D7647 >80	▲ 5987	---	▲ 275
Particles >21µm	ASTM D7647 >20	▲ 1788	---	▲ 69
Particles >38µm	ASTM D7647 >4	▲ 68	---	1
Particles >71µm	ASTM D7647 >3	▲ 5	---	0
Oil Cleanliness	ISO 4406 (c) >--/17/13	▲ 24/23/20	---	▲ 22/20/15

FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045 0.4	0.32	0.38	0.36

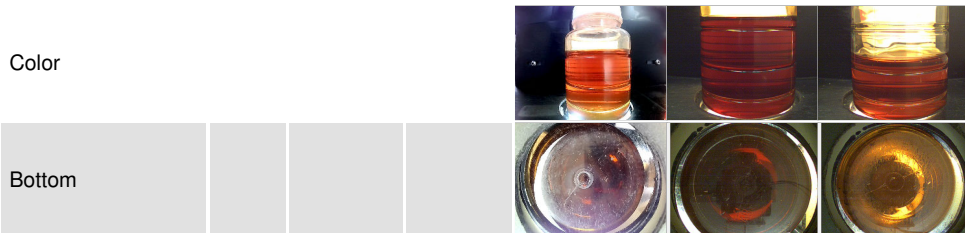
OIL ANALYSIS REPORT



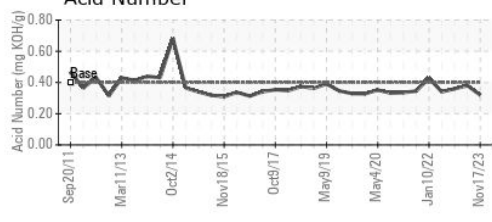
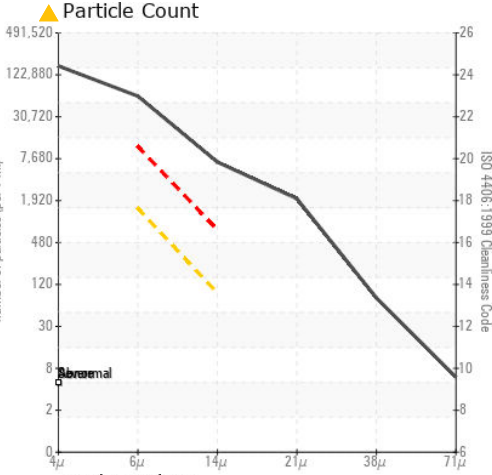
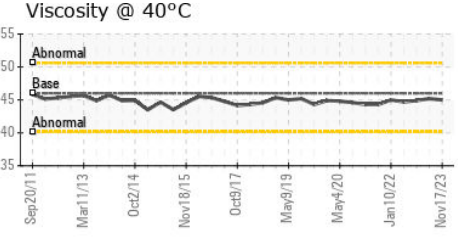
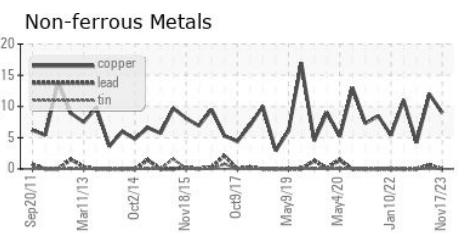
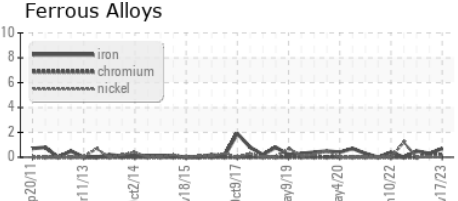
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	VLITE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	▲ MODER
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	45.0	45.2	44.9

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KC124385
Lab Number : 06015109
Unique Number : 10754253
Test Package : IND 2

PERRYMAN
 213 VANDALE DR
 HOUSTON, PA
 US 15342
 Contact: SERVICE MANAGER

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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