

PROBLEM SUMMARY

KAESER SK 15T 5290309 (S/N 1561)

Component Compressor

KAESER SIGMA (OEM) S-460 (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS							
Sample Status			ATTENTION	NORMAL	ABNORMAL		
Particles >14µm	ASTM D7647	>80	<u> </u>	65	1 62		
Particles >21µm	ASTM D7647	>20	<u> </u>	16	5 7		
Oil Cleanliness	ISO 4406 (c)	>/17/13	<u> </u>	17/13	1 7/15		

Customer Id: WIDLIV Sample No.: KC125914 Lab Number: 06015116 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Doug Bogart +1 (800)237-1369 x4016 <u>dougb@wearcheckusa.com</u>

To change component or sample information: Customer Service +1 1-800-237-1369 <u>customerservice@wearcheck.com</u>



RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

24 Mar 2022 Diag: Jonathan Hester



Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

10 Mar 2021 Diag: Angela Borella

22 Sep 2016 Diag: Doug Bogart



Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



view report



Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the component. The amount and size of particulates present in the system is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





OIL ANALYSIS REPORT

Machine Id KAESER SK 15T 5290309 (S/N 1561) Component

Compressor Fluid

KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



SAWFLE INFURIN	ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		KC125914	KC104099	KC89992
Sample Date		Client Info		14 Nov 2023	24 Mar 2022	10 Mar 2021
Machine Age	hrs	Client Info		72487	58886	49853
Oil Age	hrs	Client Info		0	9033	6856
Oil Changed		Client Info		N/A	Changed	Changed
Sample Status				ATTENTION	NORMAL	ABNORMAL
		mothod	limit/bass	ourropt	historyd	history?
		methou	IIIIIVDase	current	Thistory I	TIIStOLY2
Iron	ppm	ASTM D5185m	>50	0	<1	0
Chromium	ppm	ASTM D5185m	>10	<1	0	0
Nickel	ppm	ASTM D5185m	>3	0	0	0
Titanium	ppm	ASTM D5185m	>3	0	0	0
Silver	ppm	ASTM D5185m	>2	<1	0	0
Aluminum	ppm	ASTM D5185m	>10	1	0	0
Lead	ppm	ASTM D5185m	>10	0	0	0
Copper	ppm	ASTM D5185m	>50	20	14	12
Tin	ppm	ASTM D5185m	>10	0	0	0
Antimony	ppm	ASTM D5185m				0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	10
Barium	ppm	ASTM D5185m	90	0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		0	0	0
Magnesium	ppm	ASTM D5185m	90	9	18	10
Calcium	ppm	ASTM D5185m	2	<1	0	0
Phosphorus	ppm	ASTM D5185m		0	6	<1
Zinc	ppm	ASTM D5185m		13	50	31
CONTAMINANTS		method	limit/base	current	historv1	historv2
Silicon	nnm	ASTM D5185m	<u>_</u> 25	2	_1	0
Sodium	ppm	ASTM D5185m	>20	0	2	6
Botaccium	ppm	AGTM D5105m	> 20	1	2	0
Wator	o/		>20	0.015	0.005	0 0.08
nom Water	70 DDM	ASTM D6304	>0.05	152	58.0	88.2
	ppm	ASTIVI D0304	>5000	152	50.0	00.2
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		3854	3463	3942
Particles >6µm		ASTM D7647	>1300	1197	825	1240
Particles >14µm		ASTM D7647	>80	<u> </u>	65	1 62
Particles >21µm		ASTM D7647	>20	<u> </u>	16	<u> </u>
Particles >38µm		ASTM D7647	>4	1	1	2
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>/17/13	A 19/17/14	17/13	▲ 17/15
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/a	ASTM D8045	0.4	0.32	0.47	0.321

Acid Number (AN)

mg KOH/g ASTM D8045 0.4



OIL ANALYSIS REPORT







VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	44.6	44.1	44.3
SAMPLE IMAGES	6	method	limit/base	current	history1	history2
Color				a.		

Bottom



Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Contact/Location: SERVICE MANAGER - WIDLIV