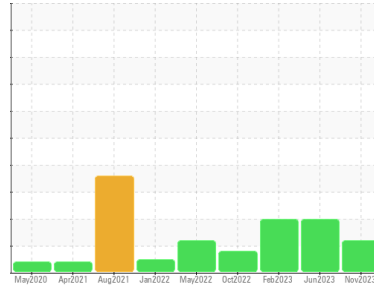




PROBLEM SUMMARY

Sample Rating Trend

ISO

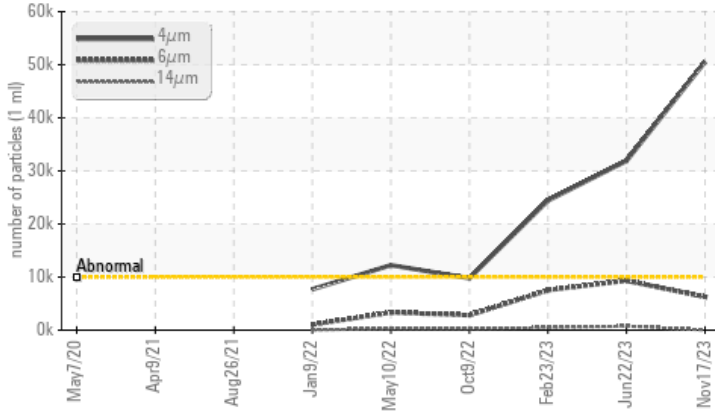


Machine Id RENDERING 2 (S/N MLHS030099)

Component
Air Compressor
Fluid
USPI AIR 46 (--- GAL)

COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status			ABNORMAL	ABNORMAL	ABNORMAL
Particles >4µm	ASTM D7647	>10000	▲ 50541	▲ 31892	▲ 24410
Particles >6µm	ASTM D7647	>2500	▲ 6273	▲ 9325	▲ 7526
Oil Cleanliness	ISO 4406 (c)	>20/18/15	▲ 23/20/12	▲ 22/20/17	▲ 22/20/16

Customer Id: SMISMNP
Sample No.: USPM31342
Lab Number: 06015132
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
Doug Bogart +1 (800)237-1369 x4016
dougb@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

22 Jun 2023 Diag: Doug Bogart

ISO



We recommend you service the filters on this component. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



23 Feb 2023 Diag: Doug Bogart

ISO



We recommend you service the filters on this component. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



09 Oct 2022 Diag: Doug Bogart

ISO



Resample at the next service interval to monitor. All component wear rates are normal. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

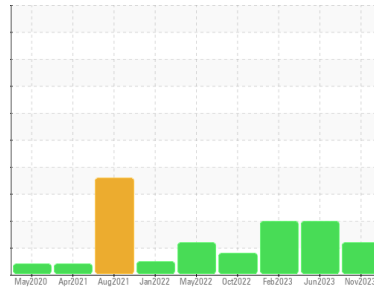
view report





OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id
RENDERING 2 (S/N MLHS030099)

Component
Air Compressor
Fluid
USPI AIR 46 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil. There is a trace of moisture present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2	
Sample Number	Client Info	USPM31342	USPM27184	USPM26452	
Sample Date	Client Info	17 Nov 2023	22 Jun 2023	23 Feb 2023	
Machine Age	hrs	Client Info	48993	48974	47457
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info	N/A	N/A	N/A	
Sample Status		ABNORMAL	ABNORMAL	ABNORMAL	

WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >50	3	2	3
Chromium	ppm	ASTM D5185m >4	<1	0	<1
Nickel	ppm	ASTM D5185m >4	0	0	<1
Titanium	ppm	ASTM D5185m	0	0	0
Silver	ppm	ASTM D5185m	<1	0	<1
Aluminum	ppm	ASTM D5185m >10	1	<1	<1
Lead	ppm	ASTM D5185m >20	0	0	0
Copper	ppm	ASTM D5185m >40	<1	<1	<1
Tin	ppm	ASTM D5185m >5	0	0	0
Vanadium	ppm	ASTM D5185m	0	<1	0
Cadmium	ppm	ASTM D5185m	0	<1	0

ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m 0	0	0	0
Barium	ppm	ASTM D5185m 0	0	0	2
Molybdenum	ppm	ASTM D5185m 0	0	0	0
Manganese	ppm	ASTM D5185m	0	<1	<1
Magnesium	ppm	ASTM D5185m 0	0	0	<1
Calcium	ppm	ASTM D5185m 0	1	<1	<1
Phosphorus	ppm	ASTM D5185m 1	0	10	13
Zinc	ppm	ASTM D5185m 0	0	0	5
Sulfur	ppm	ASTM D5185m 0	0	0	8

CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >25	<1	0	0
Sodium	ppm	ASTM D5185m	2	2	1
Potassium	ppm	ASTM D5185m >20	1	<1	<1
Water	%	ASTM D6304 >0.2	0.185	0.131	0.104
ppm Water	ppm	ASTM D6304 >2000	1850	1313.4	1044.8

FLUID CLEANLINESS

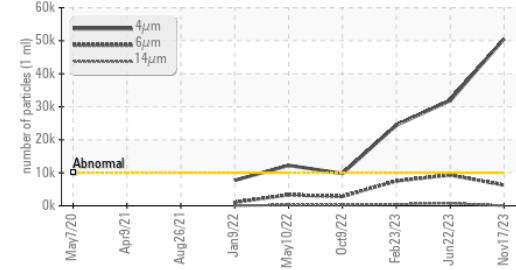
method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >10000	▲ 50541	▲ 31892	▲ 24410
Particles >6µm	ASTM D7647 >2500	▲ 6273	▲ 9325	▲ 7526
Particles >14µm	ASTM D7647 >320	28	▲ 748	▲ 467
Particles >21µm	ASTM D7647 >80	3	▲ 192	▲ 109
Particles >38µm	ASTM D7647 >20	0	6	4
Particles >71µm	ASTM D7647 >4	0	1	1
Oil Cleanliness	ISO 4406 (c) >20/18/15	▲ 23/20/12	▲ 22/20/17	▲ 22/20/16

FLUID DEGRADATION

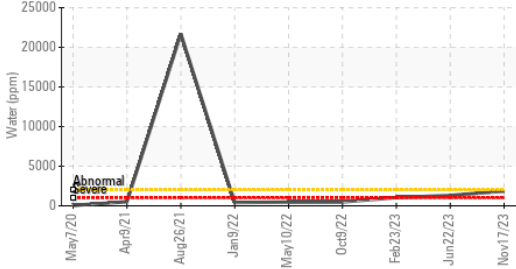
method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045 0.05	0.73	0.53	0.41

OIL ANALYSIS REPORT

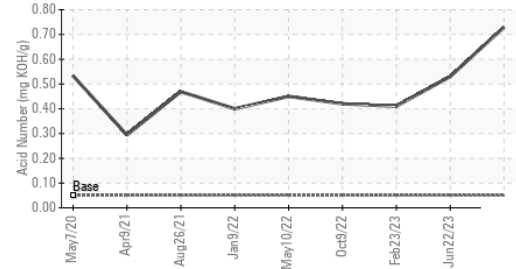
▲ Particle Trend



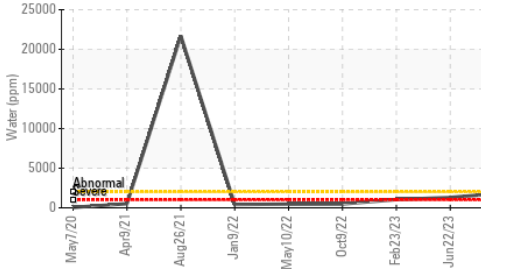
Water (KF)



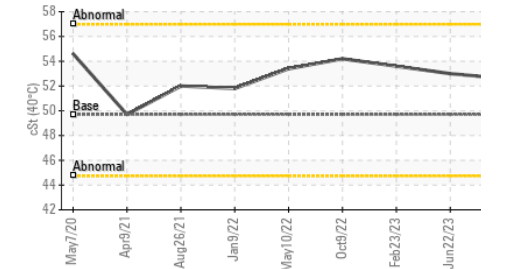
Acid Number



Water (KF)



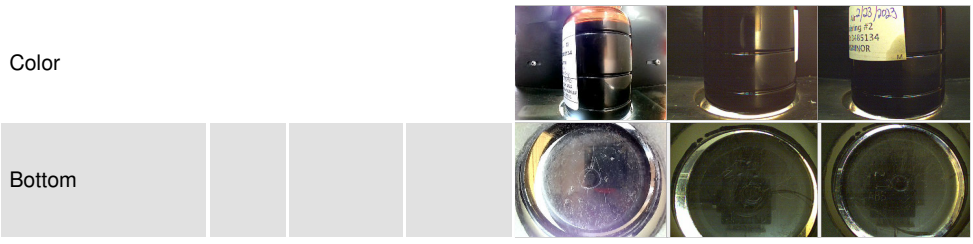
Viscosity @ 40°C



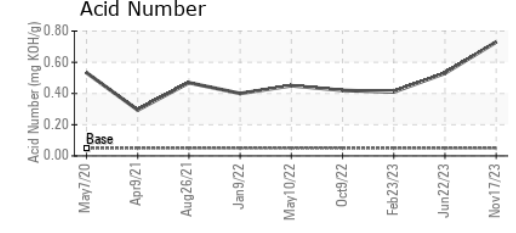
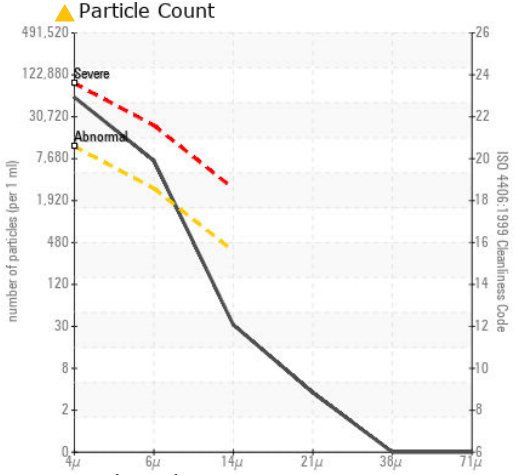
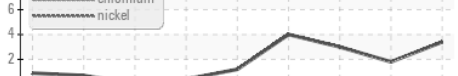
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	0.2%	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	49.7	52.6	53.0

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : USPM31342 **Received** : 22 Nov 2023
Lab Number : 06015132 **Diagnosed** : 28 Nov 2023
Unique Number : 10754276 **Diagnostician** : Doug Bogart
Test Package : IND 2

SMITHFIELD FOODS - NORTH PLANT
 601 N CHURCH ST
 SMITHFIELD, VA
 US 23430
 Contact:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: