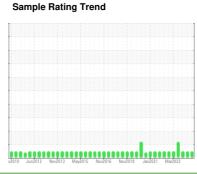


OIL ANALYSIS REPORT

PROCESS FES TYSAMAP GB-2 FES (S/N D-2655)

Refrigeration Compressor

USPI 1009-68 SC (--- GAL)





Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor.

All component wear rates are normal.

Contamination

There is a high amount of particulates present in the oil.

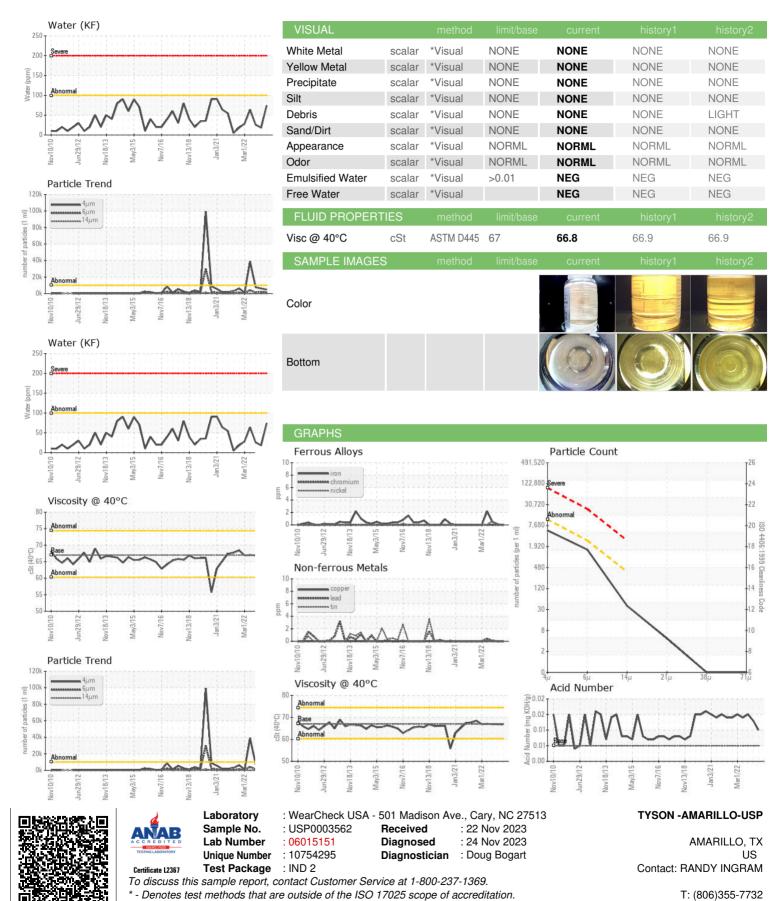
Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

-22010 Juni2012 Nevi2013 May2015 Nevi2016 Nevi2016 Jani2027 Mar2022						
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		USP0003562	USP0001038	USP245682
Sample Date		Client Info		14 Nov 2023	21 Jul 2023	17 Apr 2023
Machine Age	hrs	Client Info		0	823	82344
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>8	0	<1	<1
Chromium	ppm	ASTM D5185m	>2	0	0	0
Nickel	ppm	ASTM D5185m		0	0	<1
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>3	0	0	0
Lead	ppm	ASTM D5185m	>2	0	0	<1
Copper	ppm	ASTM D5185m	>8	0	0	0
Tin	ppm	ASTM D5185m	>4	0	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	1	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		<1	0	<1
Magnesium	ppm	ASTM D5185m		0	<1	0
Calcium	ppm	ASTM D5185m		1	0	0
Phosphorus	ppm	ASTM D5185m		0	0	<1
Zinc	ppm	ASTM D5185m		0	0	0
Sulfur	ppm	ASTM D5185m	50	0	12	0
CONTAMINANTS	;	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	0	<1	0
Sodium	ppm	ASTM D5185m		0	0	<1
Potassium	ppm	ASTM D5185m	>20	0	1	2
Water	%	ASTM D6304	>0.01	0.007	0.002	0.003
ppm Water	ppm	ASTM D6304	>100	74	18.3	25.8
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4μm		ASTM D7647	>10000	4850	6173	7590
Particles >6µm		ASTM D7647	>2500	1373	1817	1347
Particles >14μm		ASTM D7647	>320	34	63	23
Particles >21µm		ASTM D7647	>80	4	10	2
Particles >38µm		ASTM D7647	>20	0	0	0
Particles >71μm		ASTM D7647	>4	0	0	0
Oil Cleanliness		ISO 4406 (c)	>20/18/15	19/18/12	20/18/13	20/18/12
FLUID DEGRADA	ATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974	0.005	0.01	0.013	0.015



OIL ANALYSIS REPORT



Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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