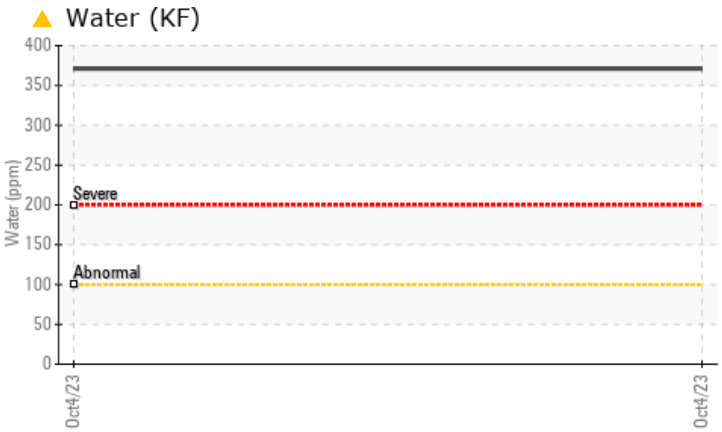
PROBLEM SUMMARY

Sample Rating Trend

WATER

Machine Id
C-1 (S/N 2023074)
Component
Refrigeration Compressor
Fluid
20382 USPI FG CLT 68 FLUID (100 GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

PROBLEMATIC TEST RESULTS

Sample Status				**ABNORMAL**	---	---
Water	%	ASTM D6304	>0.01	▲ **0.037**	---	---
ppm Water	ppm	ASTM D6304	>100	▲ **371**	---	---
Debris	scalar	*Visual	NONE	▲ **MODER**	---	---

Customer Id: POESAI
Sample No.: USPM27101
Lab Number: 06015183
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Doug Bogart +1 (800)237-1369 x4016
dougb@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	MISSED	Nov 28 2023	?	We recommend you service the filters on this component.
Alert	---	---	?	We were unable to perform a particle count due to a high concentration of particles present in this sample.

HISTORICAL DIAGNOSIS

OIL ANALYSIS REPORT

Sample Rating Trend

WATER

Machine Id
C-1 (S/N 2023074)
Component
Refrigeration Compressor
Fluid
20382 USPI FG CLT 68 FLUID (100 GAL)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

Wear

All component wear rates are normal.

Contamination

Moderate concentration of visible dirt/debris present in the oil. There is a light concentration of water present in the oil. Confirmed.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**USPM27101**	---	---
Sample Date		Client Info		**04 Oct 2023**	---	---
Machine Age	mths	Client Info		**0**	---	---
Oil Age	mths	Client Info		**12**	---	---
Oil Changed		Client Info		**Changed**	---	---
Sample Status				**ABNORMAL**	---	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>8	**0**	---	---
Chromium	ppm	ASTM D5185m	>2	**<1**	---	---
Nickel	ppm	ASTM D5185m		**0**	---	---
Titanium	ppm	ASTM D5185m		**0**	---	---
Silver	ppm	ASTM D5185m	>2	**0**	---	---
Aluminum	ppm	ASTM D5185m	>3	**0**	---	---
Lead	ppm	ASTM D5185m	>2	**0**	---	---
Copper	ppm	ASTM D5185m	>8	**0**	---	---
Tin	ppm	ASTM D5185m	>4	**0**	---	---
Vanadium	ppm	ASTM D5185m		**0**	---	---
Cadmium	ppm	ASTM D5185m		**0**	---	---

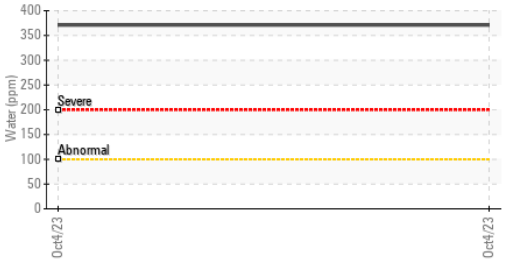
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	---	---
Barium	ppm	ASTM D5185m		**0**	---	---
Molybdenum	ppm	ASTM D5185m		**0**	---	---
Manganese	ppm	ASTM D5185m		**<1**	---	---
Magnesium	ppm	ASTM D5185m		**0**	---	---
Calcium	ppm	ASTM D5185m		**1**	---	---
Phosphorus	ppm	ASTM D5185m		**0**	---	---
Zinc	ppm	ASTM D5185m		**0**	---	---
Sulfur	ppm	ASTM D5185m		**0**	---	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	**0**	---	---
Sodium	ppm	ASTM D5185m		**0**	---	---
Potassium	ppm	ASTM D5185m	>20	**0**	---	---
Water	%	ASTM D6304	>0.01	▲ **0.037**	---	---
ppm Water	ppm	ASTM D6304	>100	▲ **371**	---	---

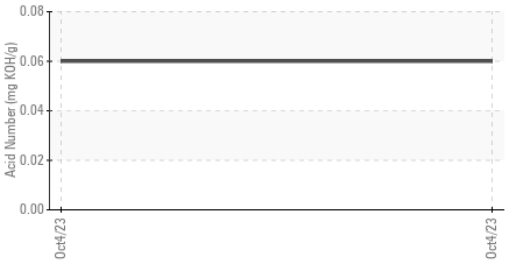
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974		**0.06**	---	---

OIL ANALYSIS REPORT

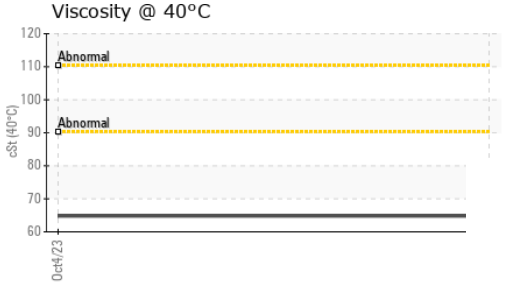
Water (KF)



Acid Number



Viscosity @ 40°C



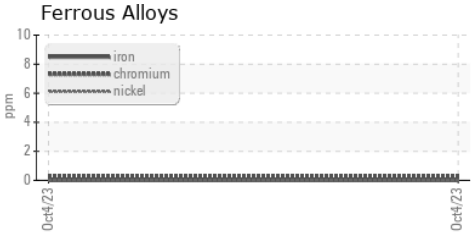
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	---	---
Yellow Metal	scalar	*Visual	NONE	**NONE**	---	---
Precipitate	scalar	*Visual	NONE	**NONE**	---	---
Silt	scalar	*Visual	NONE	**NONE**	---	---
Debris	scalar	*Visual	NONE	▲ **MODER**	---	---
Sand/Dirt	scalar	*Visual	NONE	**NONE**	---	---
Appearance	scalar	*Visual	NORML	**NORML**	---	---
Odor	scalar	*Visual	NORML	**NORML**	---	---
Emulsified Water	scalar	*Visual	>0.01	**NEG**	---	---
Free Water	scalar	*Visual		**NEG**	---	---

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445		**64.8**	---	---

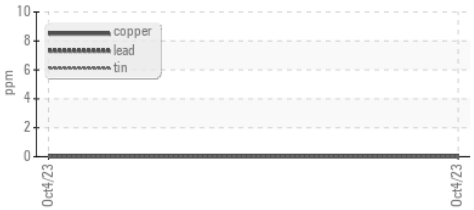
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color				*no image*	*no image*
Bottom				*no image*	*no image*

GRAPHS

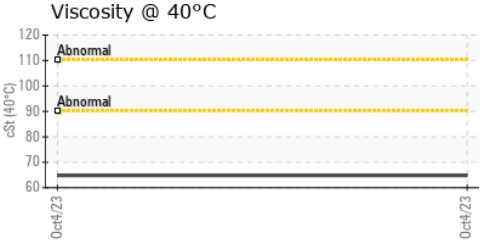
Ferrous Alloys



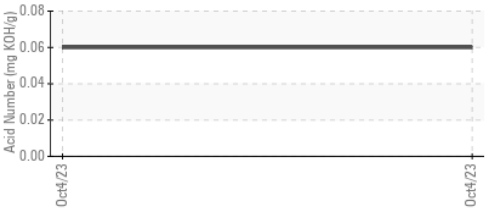
Non-ferrous Metals



Viscosity @ 40°C



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : USPM27101
Lab Number : 06015183
Unique Number : 10754327
Test Package : IND 2

Received : 22 Nov 2023
Diagnosed : 28 Nov 2023
Diagnostician : Doug Bogart

POET PURE - ST JOSEPH MO
2811 S 11TH ST
SAINT JOSEPH, MO
US 64503
Contact: Service Manager
T:
F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)