

OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL

Area ULTRACHEM DPO [7316] Machine Id ATLAS COPCO API543634 Component

Compressor

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

			002022	1012020		
SAMPLE INFORM	ΛΑΤΙΟΝ	method	limit/base	current	history1	history2
Sample Number		Client Info		UCH06015196	UCH05674350	
Sample Date		Client Info		14 Nov 2023	10 Oct 2022	
Machine Age	hrs	Client Info		24229	22233	
Oil Age	hrs	Client Info		2004	4982	
Oil Changed		Client Info		Changed	Changed	
Sample Status				NORMAL	NORMAL	
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG	NEG	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	1	
Chromium	ppm	ASTM D5185m	>5	0	0	
Nickel	ppm	ASTM D5185m		0	0	
Titanium	ppm	ASTM D5185m		0	0	
Silver	ppm	ASTM D5185m		0	0	
Aluminum	ppm	ASTM D5185m	>15	0	0	
Lead	ppm	ASTM D5185m	>65	0	<1	
Copper	ppm	ASTM D5185m	>65	<1	2	
Tin	ppm	ASTM D5185m	>10	<1	<1	
Vanadium	ppm	ASTM D5185m		0	0	
Cadmium	ppm	ASTM D5185m		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0.1	0	0	
Barium	ppm	ASTM D5185m	0.8	0	1	
Molybdenum	ppm	ASTM D5185m	0	0	0	
Manganese	ppm	ASTM D5185m	0.9	<1	0	
Magnesium	ppm	ASTM D5185m	0	<1	<1	
Calcium	ppm	ASTM D5185m	0	3	0	
Phosphorus	ppm	ASTM D5185m	409	169	236	
Zinc	ppm	ASTM D5185m	0	19	23	
Sulfur	ppm	ASTM D5185m	1290	788	5849	
CONTAMINANTS	3	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>35	0	<1	
Sodium	ppm	ASTM D5185m		0	0	
Potassium	ppm	ASTM D5185m	>20	0	<1	
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.537	0.27	0.46	

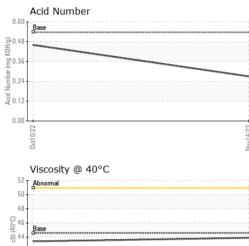


Base 42

Abnorma 40. 38. 0ct10/22

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VISUAL



	0ct10/22 0 2 0 0ct10/22 0 0ct10/2	-ferrous Met			0.0,14/23 (b)1/14/23 (c)1/14/23 (Acid Number		
	Non	copper	tals		Nov14/23			
	00000000000000000000000000000000000000	copper	tals		Nov14/23			
	0ct10/22 0				Nov14/23			
	2							
	Edd d	mickel						
	Ferr	iron						
	Botto	n APHS						no image
Nov14/23	Color							no image
	SAN	/IPLE IMAG	ES	method	limit/base	current	history1	history2
		ଲୁ 40°C	cSt	ASTM D445		43.9	43.4	
	Free	Water	scalar	*Visual method	limit/base	NEG current	NEG history1	 history2
2		sified Water	scalar	*Visual	>0.1	NEG	NEG	
Nov14/23	Appea Odor	arance	scalar scalar	*Visual *Visual	NORML NORML	NORML NORML	NORML NORML	
	Sand		scalar	*Visual	NONE	NONE	NONE	
	Silt Debri	2	scalar scalar	*Visual *Visual	NONE	NONE NONE	NONE	
	Precip	bitate	scalar	*Visual	NONE	NONE	NONE	
		v Metal	scalar scalar	*Visual *Visual	NONE	NONE	LIGHT NONE	

Contact/Location: MICHAEL FERRIS - UCDELDOW