

OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL

Area S-460 [7294] Machine Id KAESER 374740 - MOLEX INC Component

Compressor

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

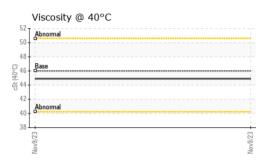
				Nov2023		
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		UCH06015199		
Sample Date		Client Info		09 Nov 2023		
Machine Age	hrs	Client Info		85346		
Oil Age	hrs	Client Info		6000		
Oil Changed		Client Info		Changed		
Sample Status				NORMAL		
CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.05	NEG		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0		
Chromium	ppm	ASTM D5185m	>10	0		
Nickel	ppm	ASTM D5185m	>3	0		
Titanium	ppm	ASTM D5185m	>3	0		
Silver	ppm	ASTM D5185m	>2	0		
Aluminum	ppm	ASTM D5185m	>10	0		
Lead	ppm	ASTM D5185m	>10	0		
Copper	ppm	ASTM D5185m	>50	2		
Tin	ppm	ASTM D5185m	>10	0		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0		
Barium	ppm	ASTM D5185m	90	0		
Molybdenum	ppm	ASTM D5185m		0		
Manganese	ppm	ASTM D5185m		<1		
Magnesium	ppm	ASTM D5185m	90	14		
Calcium	ppm	ASTM D5185m	2	2		
Phosphorus	ppm	ASTM D5185m		2		
Zinc	ppm	ASTM D5185m		7		
Sulfur	ppm	ASTM D5185m		16984		
CONTAMINANTS	;	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	0		
Sodium	ppm	ASTM D5185m		1		
Potassium	ppm	ASTM D5185m	>20	0		
FLUID DEGRADA	ATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	0.38		



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VISUAL

Acid Number 0.50 (B/H0.40 ₽°0.30 -aq un 0.20 Pio 0.10 0.00 Nov9/23 Vov9/23



							nistory2
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal		*Visual	NONE	NONE		
	Precipitate		*Visual	NONE	NONE		
	Silt	scalar	*Visual	NONE	NONE		
	Debris		*Visual	NONE	NONE		
	Sand/Dirt		*Visual	NONE	NONE		
3/23	Appearance		*Visual	NORML	NORML		
Nov9/23	Odor		*Visual	NORML	NORML		
	Emulsified Water		*Visual	>0.05	NEG		
	Free Water		*Visual	, 0100	NEG		
	FLUID PROPERT	IES	method	limit/base	current	history1	history2
	Visc @ 40°C	cSt	ASTM D445	46	44.9		
	SAMPLE IMAGES	5	method	limit/base	current	history1	history2
	Color				a.	no image	no image
	Bottom					no image	no image
	ed d 2 0 E276600			Nov9/23			
	Non-ferrous Metal	s		Nov9/23			
	Viscosity @ 40°C				Acid Number		
	55 50 40 35 40 40 40 40 40 40 40 40 40 40 40 40 40			(0.5) (0.4) (0.4) (0.2) (0.2) (0.1) (0.1) (0.1) (0.1)	Base		
Laboratory Sample No. Lab Number	: WearCheck USA - 5 : UCH06015199	i01 Madiso Received Diagnose	: 22 1	Nov9/23	Nov9/23		WNERS GROV RTISS STREE RS GROVE, I

Report Id: UCDELDOW [WUSCAR] 06015199 (Generated: 11/30/2023 01:22:59) Rev: 1

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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