

OIL ANALYSIS REPORT

Area KAESER FG-460 [6156] Machine Id KAESER 1009 - ANTHONY MARANO CO

Compressor

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

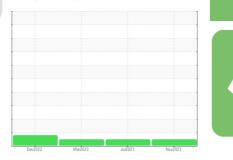
All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



Sample Rating Trend

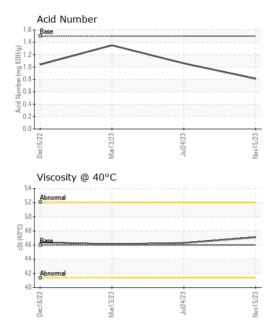


NORMAL

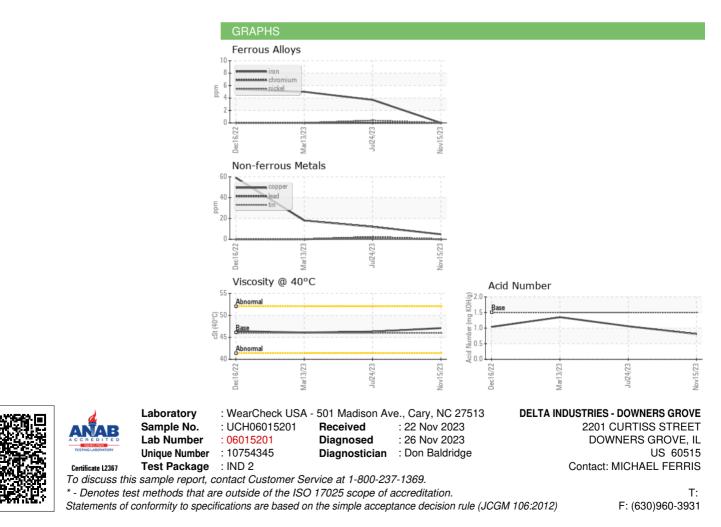
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		UCH06015201	UCH05920745	UCH05795956
Sample Date		Client Info		15 Nov 2023	24 Jul 2023	13 Mar 2023
Machine Age	hrs	Client Info		51405	48939	46074
Oil Age	hrs	Client Info		2466	2863	1564
Oil Changed		Client Info		Changed	Changed	Changed
Sample Status				NORMAL	NORMAL	NORMAL
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.05	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	4	5
Chromium	ppm	ASTM D5185m	>10	0	0	0
Nickel	ppm	ASTM D5185m	>3	0	<1	0
Titanium	ppm	ASTM D5185m	>3	0	0	0
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>10	4	7	7
Lead	ppm	ASTM D5185m	>10	0	2	0
Copper	ppm	ASTM D5185m	>50	5	12	18
Tin	ppm	ASTM D5185m	>10	0	<1	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	1	0
Manganese	ppm	ASTM D5185m		<1	2	<1
Magnesium	ppm	ASTM D5185m		<1	0	<1
Calcium	ppm	ASTM D5185m		1	0	2
Phosphorus	ppm	ASTM D5185m	500	371	400	543
Zinc	ppm	ASTM D5185m		279	305	383
Sulfur	ppm	ASTM D5185m		1502	1973	2279
CONTAMINANTS	3	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	0	1	<1
Sodium	ppm	ASTM D5185m		0	5	0
Potassium	ppm	ASTM D5185m	>20	0	4	<1
FLUID DEGRADA	ATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.5	0.81	1.06	1.35



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VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	MODER	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method				history2
FLUID PROPERT Visc @ 40°C	IES cSt	method ASTM D445	limit/base	current 47.1	history1 46.3	history2 46.1
	cSt					
Visc @ 40°C	cSt	ASTM D445	46	47.1	46.3	46.1



Contact/Location: MICHAEL FERRIS - UCDELDOW