

OIL ANALYSIS REPORT

Sample Rating Trend



Area S-460 [7294] Machine Id KAESER 1169 - MOLEX INC Component

Compressor

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

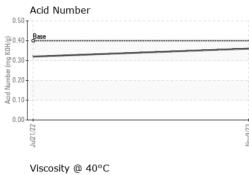
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

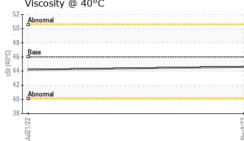
SAMPLE INFORM	NATION	method	limit/base	current	history1	history2
Sample Number		Client Info		UCH06015203	UCH05633063	
Sample Date		Client Info		09 Nov 2023	21 Jul 2022	
Machine Age	hrs	Client Info		39338	33031	
Oil Age	hrs	Client Info		6000	4553	
Oil Changed		Client Info		Changed	Changed	
Sample Status				NORMAL	NORMAL	
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.05	NEG	NEG	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	<1	
Chromium	ppm	ASTM D5185m	>10	0	0	
Nickel	ppm	ASTM D5185m	>3	0	2	
Titanium	ppm	ASTM D5185m	>3	0	0	
Silver	ppm	ASTM D5185m	>2	0	<1	
Aluminum	ppm	ASTM D5185m	>10	0	0	
Lead	ppm	ASTM D5185m	>10	0	0	
Copper	ppm	ASTM D5185m	>50	14	12	
Tin	ppm	ASTM D5185m	>10	0	<1	
Vanadium	ppm	ASTM D5185m		0	0	
Cadmium	ppm	ASTM D5185m		0	<1	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	
Barium	ppm	ASTM D5185m	90	0	<1	
Molybdenum	ppm	ASTM D5185m		0	0	
Manganese	ppm	ASTM D5185m		<1	0	
Magnesium	ppm	ASTM D5185m	90	<1	6	
Calcium	ppm	ASTM D5185m	2	1	0	
Phosphorus	ppm	ASTM D5185m		17	4	
Zinc	ppm	ASTM D5185m		14	38	
Sulfur	ppm	ASTM D5185m		14246	14984	
CONTAMINANTS	;	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	0	<1	
Sodium	ppm	ASTM D5185m		0	4	
Potassium	ppm	ASTM D5185m	>20	<1	2	
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	0.36	0.32	



OIL ANALYSIS REPORT

VISUAL





	White Metal	scalar	*Visual	NONE	NONE	NONE	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
	Precipitate	scalar	*Visual	NONE	NONE	NONE	
	Silt	scalar	*Visual	NONE	NONE	NONE	
	Debris	scalar	*Visual	NONE	NONE	MODER	
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
2	Appearance	scalar	*Visual	NORML	NORML	NORML	
	Odor	scalar	*Visual	NORML	NORML	NORML	
	Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	
	Free Water	scalar	*Visual		NEG	NEG	
	FLUID PROPER			limit/bass	ourropt	biotorut	history ()
				limit/base	current	history1	history2
	Visc @ 40°C	cSt	ASTM D445	46	44.6	44.2	
	SAMPLE IMAG	ES	method	limit/base	current	history1	history2
2	Color						no image
	Bottom						no image
	E 6 normanickel						
	2 0 0 22/123nr		·	Nov9/23			
	Non-ferrous Met	als					
	Non-ferrous Met			Nov9/23 Nov9/23			
	Non-ferrous Met			Nov923	Acid Number		
	Non-ferrous Met			Nov923			
	Non-ferrous Met			Nov923			
	Non-ferrous Met			Nov923			
	Non-ferrous Met			(0.50 0.20 0.00 0.00 0.00 0.00 0.00 0.00			
	Non-ferrous Met			0.050 (0)H00 (0)H00 (0)H00 (0) (0) (0) (0) (0) (0) (0) (0) (0) (Base		
	Non-ferrous Met			(0.50 0.20 0.00 0.00 0.00 0.00 0.00 0.00			

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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