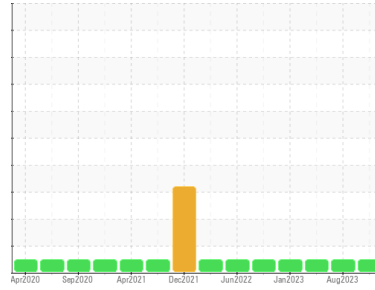




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Area  
**IR ULTRA COOLANT**  
 Machine Id  
**V2652U15271 - NICHOLS ALUMINUM**

Component  
**Compressor**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>UCH06015223</b>	UCH05934449	UCH05825092
Sample Date	Client Info		<b>16 Nov 2023</b>	11 Aug 2023	30 Mar 2023
Machine Age	hrs	Client Info	<b>67151</b>	64868	61654
Oil Age	hrs	Client Info	<b>4000</b>	3200	8072
Oil Changed	Client Info		<b>Not Chngd</b>	Not Chngd	Changed
Sample Status			<b>NORMAL</b>	NORMAL	NORMAL

## CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.1	<b>NEG</b>	NEG	NEG

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	<b>0</b>	<1	<1
Chromium	ppm	ASTM D5185m >10	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	<b>0</b>	0	0
Silver	ppm	ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >25	<b>0</b>	2	0
Lead	ppm	ASTM D5185m >25	<b>0</b>	0	0
Copper	ppm	ASTM D5185m >50	<b>&lt;1</b>	3	4
Tin	ppm	ASTM D5185m >15	<b>&lt;1</b>	0	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Barium	ppm	ASTM D5185m 556	<b>549</b>	613	541
Molybdenum	ppm	ASTM D5185m	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	<b>0</b>	0	0
Magnesium	ppm	ASTM D5185m	<b>0</b>	1	<1
Calcium	ppm	ASTM D5185m 242	<b>3</b>	5	3
Phosphorus	ppm	ASTM D5185m 0	<b>9</b>	7	0
Zinc	ppm	ASTM D5185m 0	<b>9</b>	14	25
Sulfur	ppm	ASTM D5185m 306	<b>325</b>	327	336

## CONTAMINANTS

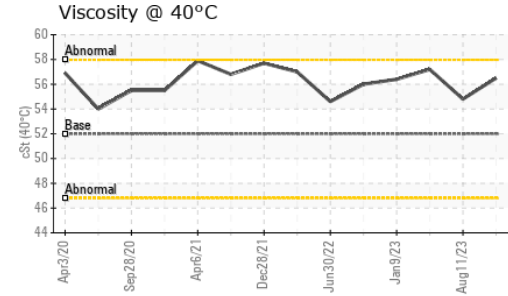
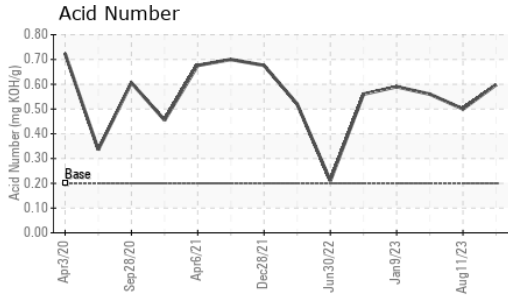
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<b>&lt;1</b>	1	2
Sodium	ppm	ASTM D5185m	<b>64</b>	57	75
Potassium	ppm	ASTM D5185m >20	<b>12</b>	11	16

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.2	<b>0.598</b>	0.50	0.56



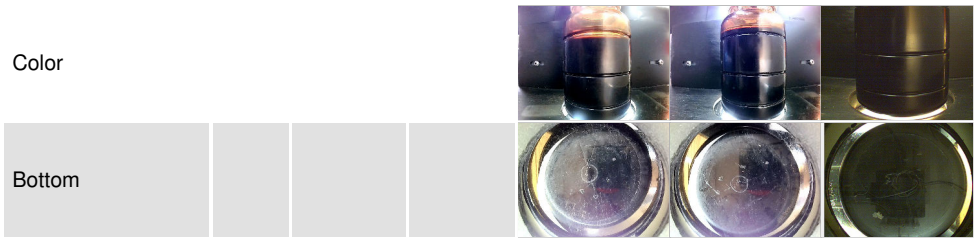
# OIL ANALYSIS REPORT



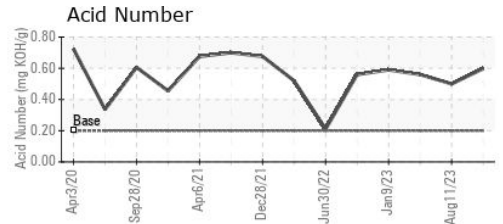
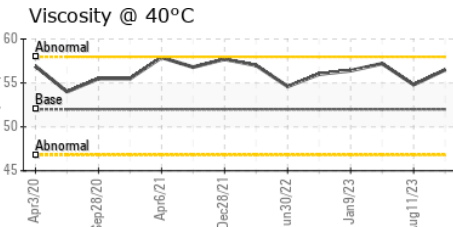
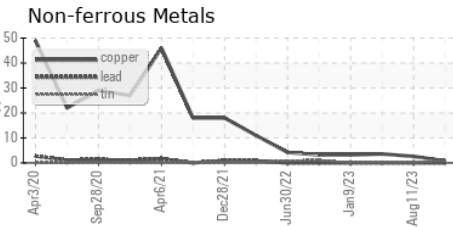
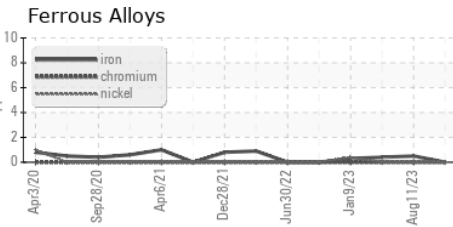
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	<b>MODER</b>	LIGHT	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	<b>NEG</b>	NEG	NEG
Free Water	scalar	*Visual		<b>NEG</b>	NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 52	<b>56.5</b>	54.8	57.2

SAMPLE IMAGES	method	limit/base	current	history1	history2
---------------	--------	------------	---------	----------	----------



## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : UCH06015223 **Received** : 22 Nov 2023  
**Lab Number** : **06015223** **Diagnosed** : 26 Nov 2023  
**Unique Number** : 10754367 **Diagnostician** : Don Baldrige  
**Test Package** : IND 2

**A-L-L EQUIPMENT INC**  
 204 38TH ST  
 MOLINE, IL  
 US 61265

Contact: KEVIN DESPOT  
 kevind@a-l-equipment.com  
 T: (815)877-7000  
 F: (309)762-9950

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)