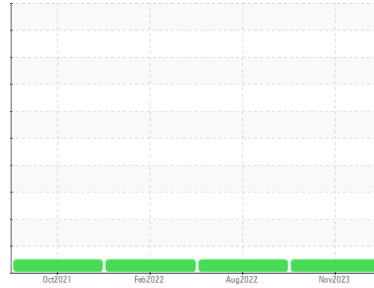




OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Area
KAESER S-460
 Machine Id
KAESER 1331 3-D PRINTER - WINNEBAGO INDUSTRIES
 Component
Compressor

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

| | method | limit/base | current | history1 | history2 |
|---------------|-------------|-------------|--------------------|-------------|-------------|
| Sample Number | Client Info | | UCH06015226 | UCH05657493 | UCH05479292 |
| Sample Date | Client Info | | 09 Nov 2023 | 22 Aug 2022 | 21 Feb 2022 |
| Machine Age | hrs | Client Info | 32469 | 22040 | 17609 |
| Oil Age | hrs | Client Info | 10429 | 4431 | 7136 |
| Oil Changed | Client Info | | Changed | Changed | Changed |
| Sample Status | | | NORMAL | NORMAL | NORMAL |

CONTAMINATION

| | method | limit/base | current | history1 | history2 |
|-------|-----------|------------|------------|----------|----------|
| Water | WC Method | >0.05 | NEG | NEG | NEG |

WEAR METALS

| | method | limit/base | current | history1 | history2 |
|----------|--------|-----------------|------------|----------|----------|
| Iron | ppm | ASTM D5185m >50 | 0 | <1 | <1 |
| Chromium | ppm | ASTM D5185m >10 | 0 | 0 | 0 |
| Nickel | ppm | ASTM D5185m >3 | 0 | 0 | 0 |
| Titanium | ppm | ASTM D5185m >3 | 0 | 0 | <1 |
| Silver | ppm | ASTM D5185m >2 | 0 | 0 | <1 |
| Aluminum | ppm | ASTM D5185m >10 | 0 | <1 | 2 |
| Lead | ppm | ASTM D5185m >10 | 0 | <1 | <1 |
| Copper | ppm | ASTM D5185m >50 | 14 | 6 | 7 |
| Tin | ppm | ASTM D5185m >10 | 0 | 0 | <1 |
| Antimony | ppm | ASTM D5185m | --- | --- | 0 |
| Vanadium | ppm | ASTM D5185m | 0 | 0 | 0 |
| Cadmium | ppm | ASTM D5185m | 0 | 0 | 0 |

ADDITIVES

| | method | limit/base | current | history1 | history2 |
|------------|--------|----------------|--------------|----------|----------|
| Boron | ppm | ASTM D5185m | 0 | 0 | <1 |
| Barium | ppm | ASTM D5185m 90 | <1 | 6 | 5 |
| Molybdenum | ppm | ASTM D5185m | 0 | 0 | 0 |
| Manganese | ppm | ASTM D5185m | 0 | 0 | <1 |
| Magnesium | ppm | ASTM D5185m 90 | 12 | 32 | 42 |
| Calcium | ppm | ASTM D5185m 2 | 0 | 0 | <1 |
| Phosphorus | ppm | ASTM D5185m | 9 | 3 | 8 |
| Zinc | ppm | ASTM D5185m | 23 | 5 | 2 |
| Sulfur | ppm | ASTM D5185m | 15451 | 18367 | 15320 |

CONTAMINANTS

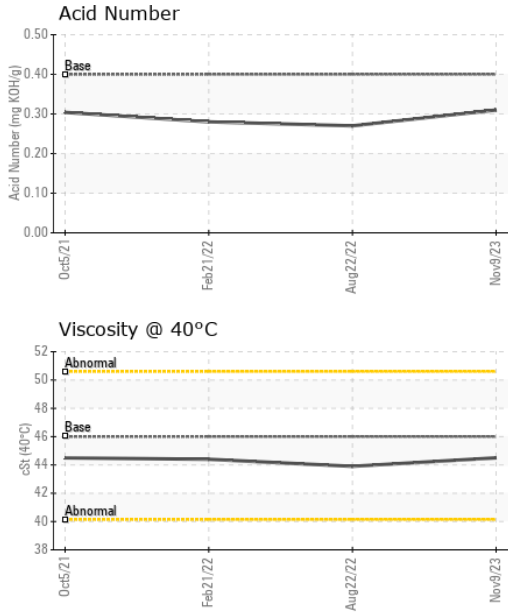
| | method | limit/base | current | history1 | history2 |
|-----------|--------|-----------------|--------------|----------|----------|
| Silicon | ppm | ASTM D5185m >25 | <1 | <1 | 2 |
| Sodium | ppm | ASTM D5185m | 1 | 11 | 23 |
| Potassium | ppm | ASTM D5185m >20 | 0 | 2 | 2 |

FLUID DEGRADATION

| | method | limit/base | current | history1 | history2 |
|------------------|----------|----------------|-------------|----------|----------|
| Acid Number (AN) | mg KOH/g | ASTM D8045 0.4 | 0.31 | 0.27 | 0.28 |



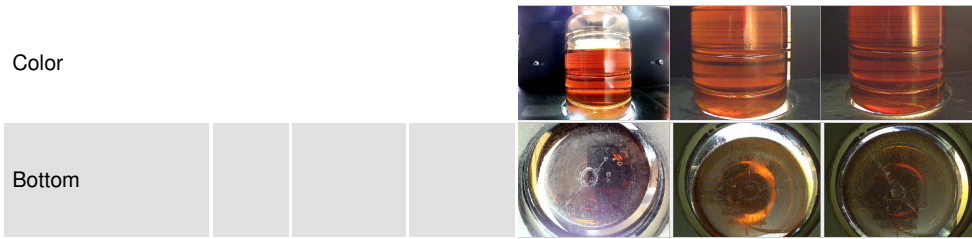
OIL ANALYSIS REPORT



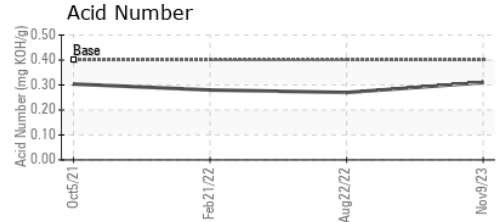
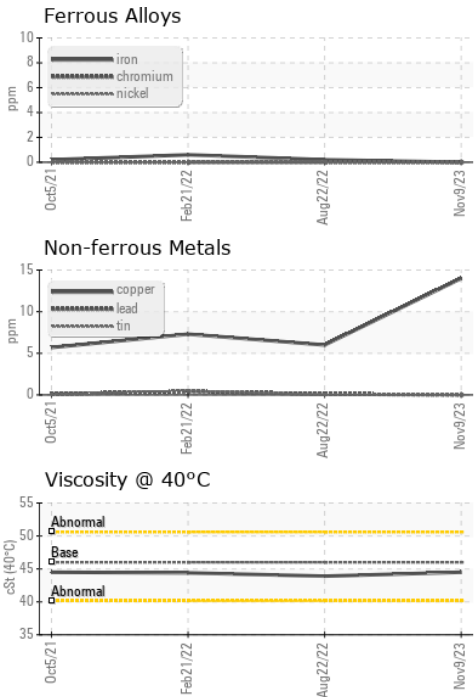
| VISUAL | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| White Metal | scalar | *Visual | NONE | NONE | LIGHT |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE |
| Precipitate | scalar | *Visual | NONE | NONE | NONE |
| Silt | scalar | *Visual | NONE | NONE | NONE |
| Debris | scalar | *Visual | NONE | LIGHT | NONE |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE |
| Appearance | scalar | *Visual | NORML | NORML | NORML |
| Odor | scalar | *Visual | NORML | NORML | NORML |
| Emulsified Water | scalar | *Visual | >0.05 | NEG | NEG |
| Free Water | scalar | *Visual | | NEG | NEG |

| FLUID PROPERTIES | method | limit/base | current | history1 | history2 | |
|------------------|--------|------------|---------|-------------|----------|------|
| Visc @ 40°C | cSt | ASTM D445 | 46 | 44.5 | 43.9 | 44.4 |

| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---------------|--------|------------|---------|----------|----------|
|---------------|--------|------------|---------|----------|----------|



GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : UCH06015226 **Received** : 22 Nov 2023
Lab Number : **06015226** **Diagnosed** : 26 Nov 2023
Unique Number : 10754370 **Diagnostician** : Don Baldrige
Test Package : IND 2

DELTA INDUSTRIES - CEDAR RAPIDS
 6540 4TH ST SW
 CEDAR RAPIDS, IA
 US 52404
 Contact: MICHAEL FERRIS
 wearcheck@deltaind.net
 T: (319)862-2500
 F: (319)862-2501

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)