<u>Sullivan</u> Palatek.

OIL ANALYSIS REPORT

Area PALLUBE 32 Machine Id 01A015 - FAIR CAST SHIPPING NW Component

Compressor

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

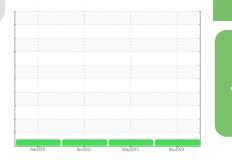
All component wear rates are normal.

Contamination

There is no indication of any contamination in the component.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



Sample Rating Trend



NORMAL

SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		UCS06015258	UCS05845649	UCS05403791
Sample Date		Client Info		09 Nov 2023	05 May 2023	10 Nov 2021
Machine Age	hrs	Client Info		273788	173783	170018
Oil Age	hrs	Client Info		4700	3250	5500
Oil Changed		Client Info		Not Changd	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL
CONTAMINATION	N	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	1	<1
Chromium	ppm	ASTM D5185m	>10	0	<1	0
Nickel	ppm	ASTM D5185m		0	0	0
Titanium	ppm	ASTM D5185m		0	<1	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	0	<1	<1
Lead	ppm	ASTM D5185m	>25	0	<1	0
Copper	ppm	ASTM D5185m	>50	0	0	0
Tin	ppm	ASTM D5185m	>15	<1	<1	0
Antimony	ppm	ASTM D5185m				0
Vanadium	ppm	ASTM D5185m		0	<1	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	1	0	<1	0
Barium	ppm	ASTM D5185m	730	101	651	196
Molybdenum	ppm	ASTM D5185m	0	0	0	0
Manganese	ppm	ASTM D5185m	0.0	<1	<1	0
Magnesium	ppm	ASTM D5185m	0	0	10	0
Calcium	ppm	ASTM D5185m	0	0	0	0
Phosphorus	ppm	ASTM D5185m	0	125	1	0
Zinc	ppm	ASTM D5185m	0	0	13	0
Sulfur	ppm	ASTM D5185m	590	354	726	374
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	2	2	2
Sodium	ppm	ASTM D5185m		17	22	34
Potassium	ppm	ASTM D5185m	>20	0	8	0
FLUID DEGRADA	TION	method	limit/base	current	history1	history2

Acid Number (AN)

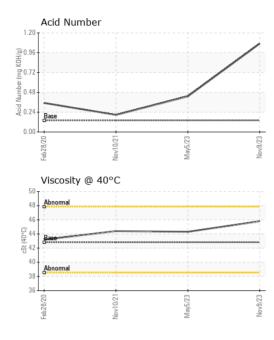
mg KOH/g ASTM D8045 0.14

0.432

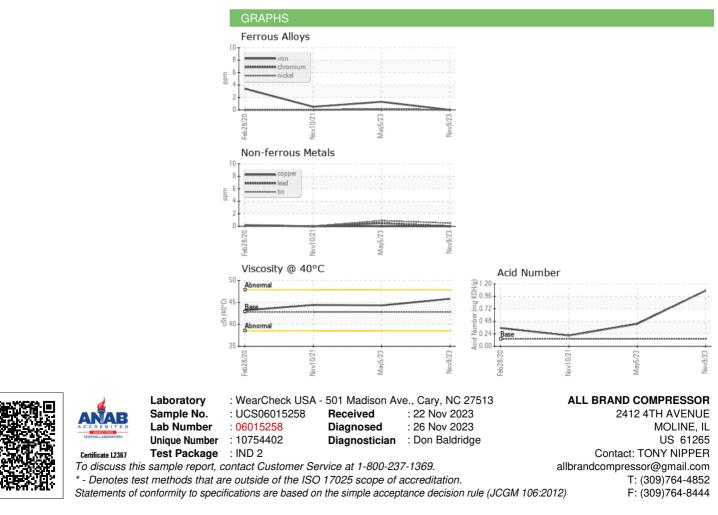
0.207

1.07

OIL ANALYSIS REPORT



VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	MODER	LIGHT
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	VLITE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT		method	limit/base	current	history1	history2
FEORETHOP LITT	IE0	methou			ThStory	THSTOLYZ
Visc @ 40°C	cSt	ASTM D445	42.8	45.8	44.3	44.4
	cSt					
Visc @ 40°C	cSt	ASTM D445	42.8	45.8	44.3	44.4



Contact/Location: TONY NIPPER - UCALLMOLIL