



OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Machine Id
LIEBHERR LTM1300 BT1760

Component
Upper Gearbox

Fluid
GEAR OIL SAE 80W90 (--- LTR)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			HPL0002641	---	---
Sample Date	Client Info			22 Nov 2023	---	---
Machine Age	hrs	Client Info		4726	---	---
Oil Age	hrs	Client Info		0	---	---
Oil Changed	Client Info			N/A	---	---
Sample Status				NORMAL	---	---

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.2	NEG	---	---

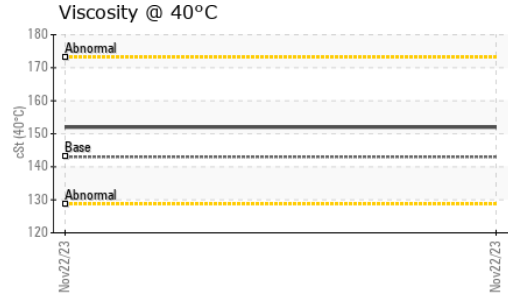
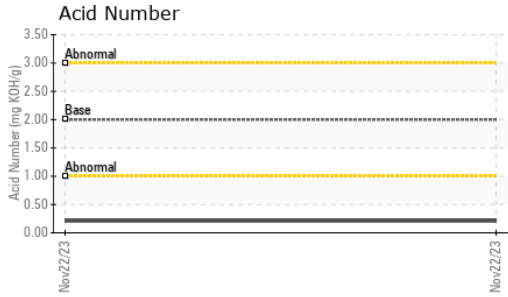
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	72	---	---
Chromium	ppm	ASTM D5185m	>10	<1	---	---
Nickel	ppm	ASTM D5185m	>10	0	---	---
Titanium	ppm	ASTM D5185m		0	---	---
Silver	ppm	ASTM D5185m		0	---	---
Aluminum	ppm	ASTM D5185m	>25	<1	---	---
Lead	ppm	ASTM D5185m	>50	0	---	---
Copper	ppm	ASTM D5185m	>200	0	---	---
Tin	ppm	ASTM D5185m	>10	0	---	---
Vanadium	ppm	ASTM D5185m		0	---	---
Cadmium	ppm	ASTM D5185m		0	---	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	400	0	---	---
Barium	ppm	ASTM D5185m	200	0	---	---
Molybdenum	ppm	ASTM D5185m	12	0	---	---
Manganese	ppm	ASTM D5185m		2	---	---
Magnesium	ppm	ASTM D5185m	12	0	---	---
Calcium	ppm	ASTM D5185m	150	11	---	---
Phosphorus	ppm	ASTM D5185m	1650	132	---	---
Zinc	ppm	ASTM D5185m	125	41	---	---
Sulfur	ppm	ASTM D5185m	22500	13904	---	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	<1	---	---
Sodium	ppm	ASTM D5185m	>170	0	---	---
Potassium	ppm	ASTM D5185m	>20	0	---	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	2.00	0.21	---	---

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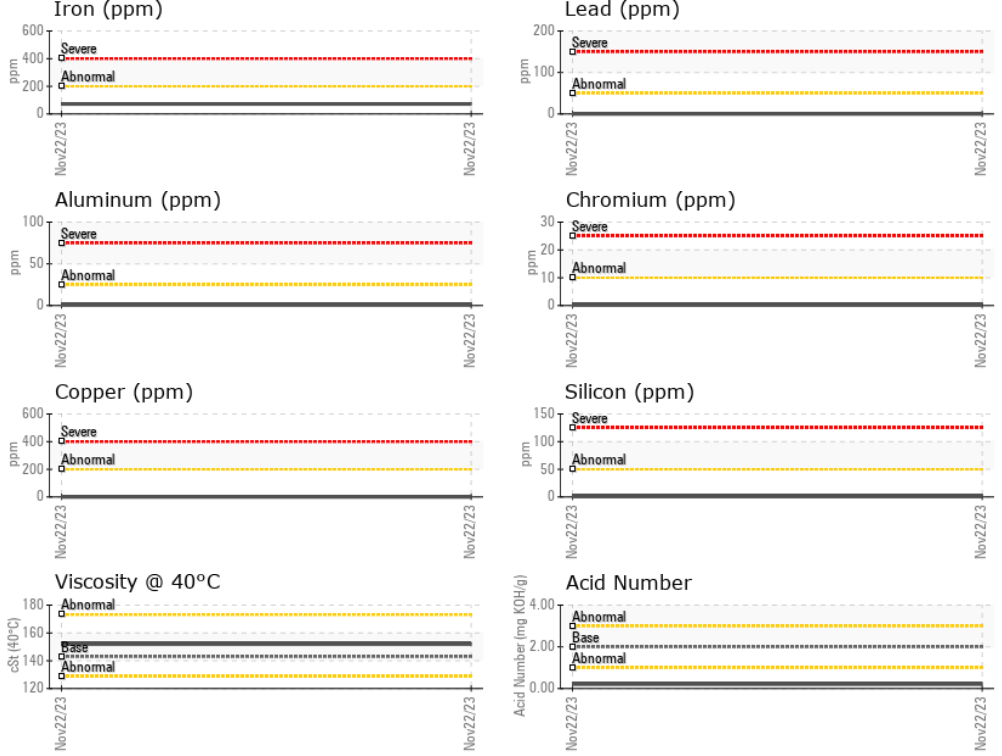
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---
Precipitate	scalar	*Visual	NONE	NONE	---	---
Silt	scalar	*Visual	NONE	MODER	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.2	NEG	---	---
Free Water	scalar	*Visual		NEG	---	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 143	152	---	---

SAMPLE IMAGES

method	limit/base	current	history1	history2
Color			no image	no image
Bottom			no image	no image

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : HPL0002641 **Received** : 22 Nov 2023
Lab Number : 06015271 **Diagnosed** : 26 Nov 2023
Unique Number : 10754415 **Diagnostician** : Don Baldrige
Test Package : MOB 2

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To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)