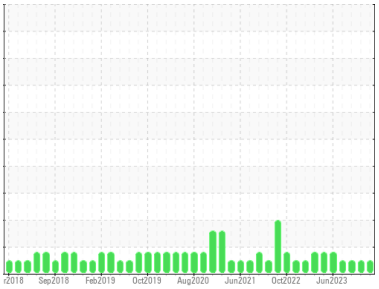
OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL

Machine Id
CATERPILLAR D10T 15105048 (S/N CATOD10TCRJG01478)
Component
Diesel Engine
Fluid
ROYAL PURPLE MOTOR OIL 15W40 (--- GAL)

DIAGNOSIS

Recommendation
Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
There is no indication of any contamination in the oil.

Fluid Condition
The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**RP0036193**	RP0033482	RP0033357
Sample Date		Client Info		**08 Nov 2023**	05 Oct 2023	23 Aug 2023
Machine Age	hrs	Client Info		**70115**	69785	69344
Oil Age	hrs	Client Info		**1506**	1176	735
Oil Changed		Client Info		**Not Changd**	Not Changd	Not Changd
Sample Status				**NORMAL**	NORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Fuel		WC Method	>5	**<1.0**	<1.0	<1.0

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>100	**95**	81	65
Chromium	ppm	ASTM D5185m	>20	**2**	2	1
Nickel	ppm	ASTM D5185m	>2	**1**	1	1
Titanium	ppm	ASTM D5185m	>2	**<1**	<1	<1
Silver	ppm	ASTM D5185m	>2	**0**	0	0
Aluminum	ppm	ASTM D5185m	>25	**1**	6	2
Lead	ppm	ASTM D5185m	>40	**3**	2	1
Copper	ppm	ASTM D5185m	>330	**14**	13	9
Tin	ppm	ASTM D5185m	>15	**<1**	<1	2
Vanadium	ppm	ASTM D5185m		**<1**	<1	<1
Cadmium	ppm	ASTM D5185m		**0**	0	<1

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	**3**	0	0
Barium	ppm	ASTM D5185m	0	**0**	2	0
Molybdenum	ppm	ASTM D5185m	100	**107**	101	100
Manganese	ppm	ASTM D5185m		**<1**	<1	1
Magnesium	ppm	ASTM D5185m	60	**9**	12	0
Calcium	ppm	ASTM D5185m	3050	**2600**	2230	2802
Phosphorus	ppm	ASTM D5185m	1050	**887**	820	937
Zinc	ppm	ASTM D5185m	1200	**1095**	1024	1175

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	**4**	4	4
Sodium	ppm	ASTM D5185m		**3**	<1	2
Potassium	ppm	ASTM D5185m	>20	**0**	2	<1
Water	%	ASTM D6304	>0.2	**NEG**	NEG	NEG
Glycol	%	*ASTM D2982		**NEG**	NEG	NEG

INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844	>3	**1**	1	0.1
Nitration	Abs/cm	*ASTM D7624	>20	**8.8**	8.8	8.7
Sulfation	Abs/.1mm	*ASTM D7415	>30	**26.0**	24.1	25.1

FLUID DEGRADATION		method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414	>25	**16.2**	14.8	14.8
Base Number (BN)	mg KOH/g	ASTM D2896	10.5	**8.34**	7.60	9.12

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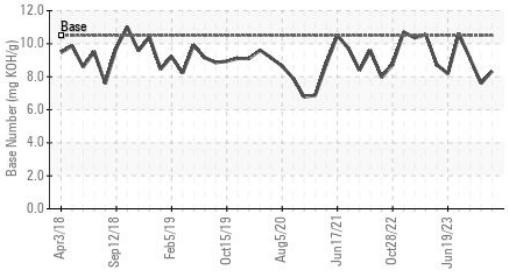
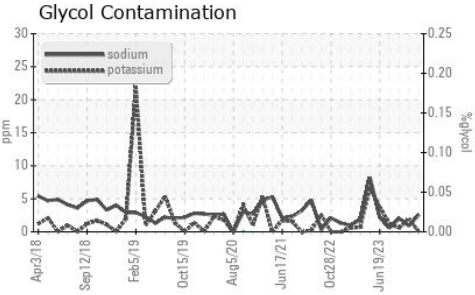
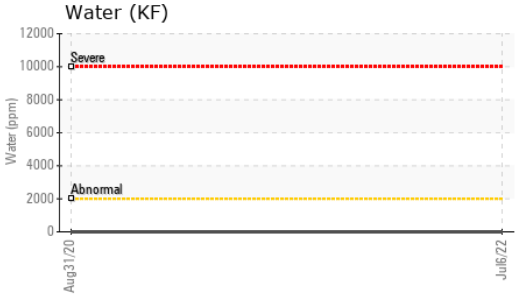
Base Number



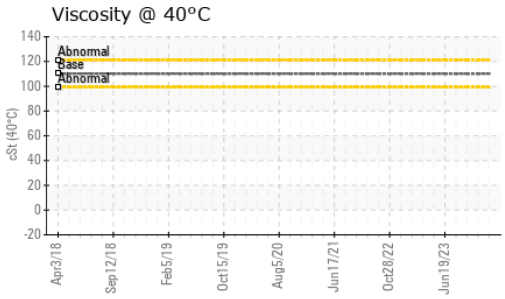
Glycol Contamination



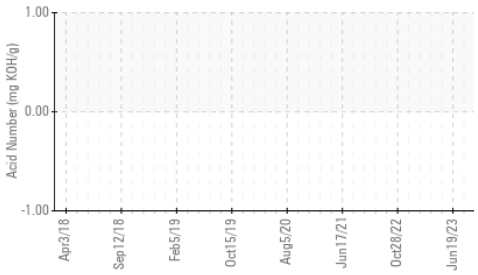
Water (KF)



Viscosity @ 40°C



Acid Number

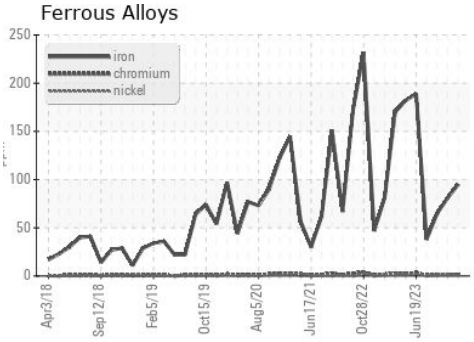


VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

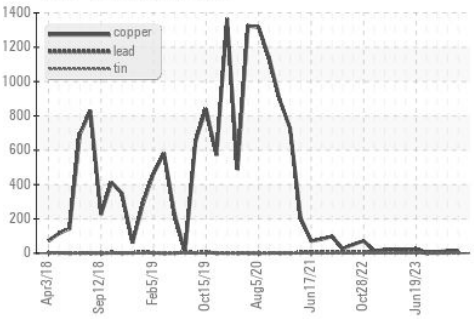
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445	14.9	**13.0**	13.1	13.3

GRAPHS

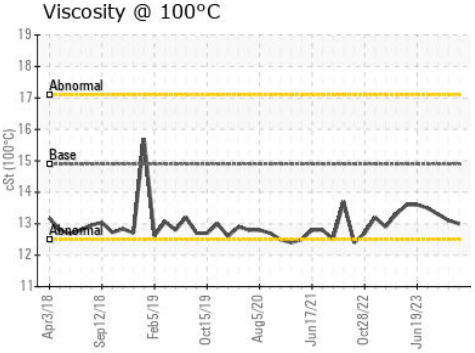
Ferrous Alloys



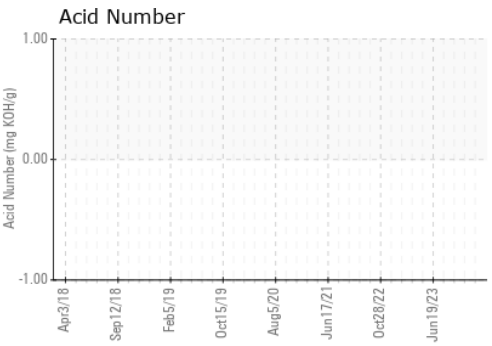
Non-ferrous Metals



Viscosity @ 100°C



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : RP0036193 **Received** : 22 Nov 2023
Lab Number : 06015296 **Diagnosed** : 30 Nov 2023
Unique Number : 10754440 **Diagnostician** : Don Baldridge
Test Package : IND 2 (Additional Tests: FT-IR, Glycol, KV100, TBN)

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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