

OIL ANALYSIS REPORT

Sample Rating Trend

DIRT

Machine Id 908 (S/N KCB09049) Component

Diesel Engine Fluid SHELL ROTELLA T 15W40 (--- GAL)

DIAGNOSIS

Recommendation

Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

Elemental level of silicon (Si) above normal indicating ingress of seal material.

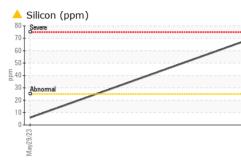
Fluid Condition

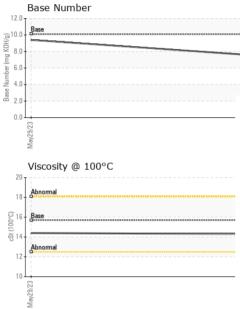
The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is acceptable for the time in service.

			May2023	Nov2023		
SAMPLE INFORM	ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0850992	WC0613664	
Sample Date		Client Info		23 Nov 2023	29 May 2023	
Machine Age	mls	Client Info		202070	184327	
Oil Age	mls	Client Info		0	0	
Oil Changed		Client Info		Changed	Changed	
Sample Status				ABNORMAL	NORMAL	
CONTAMINATION	N	method	limit/base	current	history1	history2
Fuel		WC Method	>5	<1.0	<1.0	
Water		WC Method	>0.2	NEG	NEG	
Glycol		WC Method		NEG	NEG	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>100	98	16	
Chromium	ppm	ASTM D5185m	>20	2	<1	
Nickel	ppm	ASTM D5185m	>4	<1	0	
Titanium	ppm	ASTM D5185m		<1	0	
Silver	ppm	ASTM D5185m	>3	0	0	
Aluminum	ppm	ASTM D5185m	>20	5	2	
Lead	ppm	ASTM D5185m	>40	13	0	
Copper	ppm	ASTM D5185m	>330	18	1	
Tin	ppm	ASTM D5185m	>15	2	<1	
Vanadium	ppm	ASTM D5185m		0	0	
Cadmium	ppm	ASTM D5185m		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	316	11	3	
Barium	ppm	ASTM D5185m	0.0	0	0	
Molybdenum	ppm	ASTM D5185m	1.2	59	58	
Manganese	ppm	ASTM D5185m		1	<1	
Magnesium	ppm	ASTM D5185m	24	790	993	
Calcium	ppm	ASTM D5185m	2292	1474	1073	
Phosphorus	ppm	ASTM D5185m	1064			
				1049	1085	
-	ppm	ASTM D5185m	1160	1336	1328	
Sulfur	ppm	ASTM D5185m ASTM D5185m	1160 4996	1336 3054	1328 3932	
Sulfur CONTAMINANTS	ppm	ASTM D5185m ASTM D5185m method	1160 4996 limit/base	1336 3054 current	1328 3932 history1	
Sulfur CONTAMINANTS Silicon	ppm ppm	ASTM D5185m ASTM D5185m method ASTM D5185m	1160 4996	1336 3054 <u>current</u> ▲ 68	1328 3932 history1 6	 history2
Sulfur CONTAMINANTS Silicon Sodium	ppm ppm ppm	ASTM D5185m ASTM D5185m Method ASTM D5185m ASTM D5185m	1160 4996 limit/base >25	1336 3054	1328 3932 history1 6 <1	 history2
Sulfur CONTAMINANTS Silicon Sodium Potassium	ppm ppm	ASTM D5185m ASTM D5185m method ASTM D5185m ASTM D5185m ASTM D5185m	1160 4996 limit/base >25 >20	1336 3054 <u>current</u> ▲ 68 9 3	1328 3932 history1 6 <1 <1	 history2
Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED	ppm ppm ppm ppm	ASTM D5185m ASTM D5185m Method ASTM D5185m ASTM D5185m ASTM D5185m method	1160 4996 limit/base >25 >20 limit/base	1336 3054 <u>current</u> ▲ 68 9 3 <u>current</u>	1328 3932 history1 6 <1 <1 <1 history1	 history2
Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot %	ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m method *ASTM D7844	1160 4996 limit/base >25 >20 limit/base >3	1336 3054 <u>current</u> ▲ 68 9 3 <u>current</u> 1.1	1328 3932 history1 6 <1 <1 <1 history1 0.2	 history2 history2
Silicon Sodium Potassium INFRA-RED Soot % Nitration	ppm ppm ppm ppm % Abs/cm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m method *ASTM D7844 *ASTM D7624	1160 4996 limit/base >25 >20 limit/base >3 >20	1336 3054 <u>current</u> ▲ 68 9 3 <u>current</u> 1.1 9.5	1328 3932 history1 6 <1 <1 <1 history1 0.2 5.4	 history2 history2
Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration	ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m method *ASTM D7844	1160 4996 limit/base >25 >20 limit/base >3	1336 3054 <u>current</u> ▲ 68 9 3 <u>current</u> 1.1	1328 3932 history1 6 <1 <1 <1 history1 0.2	 history2 history2
Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration	ppm ppm ppm ppm % Abs/cm Abs/.1mm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m method *ASTM D7844 *ASTM D7624	1160 4996 limit/base >25 >20 limit/base >3 >20	1336 3054 <u>current</u> ▲ 68 9 3 <u>current</u> 1.1 9.5	1328 3932 history1 6 <1 <1 <1 history1 0.2 5.4	 history2 history2
Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration Sulfation	ppm ppm ppm ppm % Abs/cm Abs/.1mm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m *ASTM D7844 *ASTM D7844 *ASTM D7844	1160 4996 limit/base >25 >20 limit/base >3 >20 >3 >20 >30	1336 3054 <u>current</u> ▲ 68 9 3 <u>current</u> 1.1 9.5 23.3	1328 3932 history1 6 <1 <1 <1 history1 0.2 5.4 18.6	 history2 history2 history2



OIL ANALYSIS REPORT





	VIOLIAI							1 1 1 0
	VISUAL		method	limit/base		current	history1	history2
/	White Metal	scalar	*Visual	NONE		NONE	NONE	
	Yellow Metal	scalar	*Visual	NONE		NONE	NONE	
	Precipitate	scalar	*Visual	NONE		NONE	NONE	
	Silt	scalar	*Visual	NONE		NONE	NONE	
	Debris	scalar	*Visual	NONE		NONE	NONE	
	Sand/Dirt	scalar	*Visual	NONE		NONE	NONE	
Nov23/23	Appearance	scalar	*Visual	NORML		NORML	NORML	
Novi	Odor	scalar	*Visual	NORML		NORML	NORML	
	Emulsified Water	scalar	*Visual	>0.2		NEG	NEG	
	Free Water	scalar	*Visual			NEG	NEG	
	FLUID PROPERT	IES	method	limit/base		current	history1	history2
	Visc @ 100°C	cSt	ASTM D445	15.7		14.3	14.4	
	GRAPHS							
	Iron (ppm)					.ead (ppm)		
	250				⁰⁰ T	Severe		
	200 - Severe					Severe		
	a 150 - Abnormal			L	60 -	Abnormal		
	a 100 - Abnormal				40 - c	Abnormal		
	50-				20 -			
	0			23 +	01			
	May29/23			Nov23/23	50/60/m			
				No				
	Aluminum (ppm)				с 50 т -	Chromium (pp	om)	
	40 Severe					Severe		
	20 - Abnormal			mdd	20	Abnormal		
	10				10-			
	9/23			3/23 -	~	2		
	May29/23			Nov23/23	50/60meW			
	Copper (ppm)			—		Silicon (ppm)		
	400 T Severe					Severe		
	2 ibitotitual 300				60 -			
	툴 200			d d		Abnormal		
	100-				20 - 5	The second se		
	o				0	and the second se		
	May29/23			Nov23/23	50/60mm			
				Nov				
	Viscosity @ 100°C			12	.0 T	Base Number		
	18 - Abnormal			B		Base		
	0 16 Base			y Bm)	3.0 -			
	E 14			10 G	6.0 - . 0			
	Abnormal				1.0 - 2.0 -			
	10			¹⁶).0 L			
	May29/23			Nov23/23	50/60/m			
	Mayi			Novi	(Jun M			
l abouttors.	MaarObaali UOA	01 14			2			
Laboratory Sample No.	: WearCheck USA - 5 : WC0850992	01 Madis Received		ry, NC 2751 Nov 2023	3			N BREEDEF 125 HWY 117
Lab Number		Diagnos		NOV 2023 Nov 2023				ROSE HILL, N
10 Number		Diagnost		n Felton				US 284
ique Number	: 10754765							
							Contact:	GREG JONE

Ξ,

8