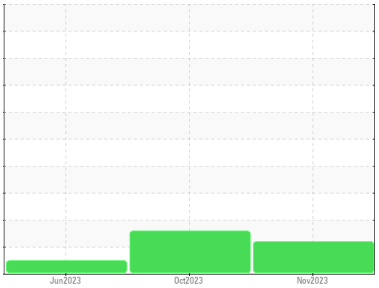
PROBLEM SUMMARY

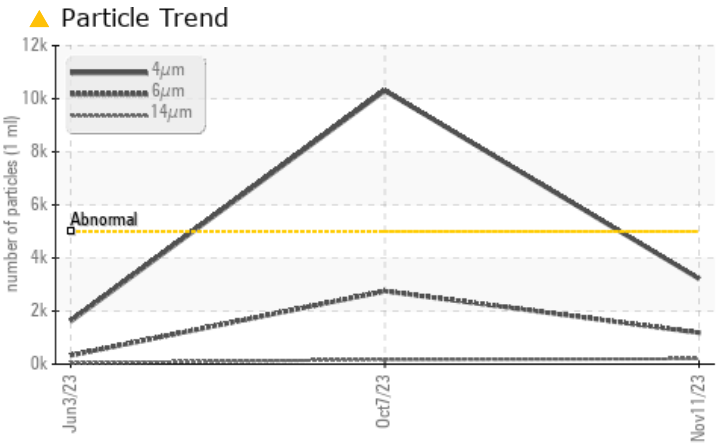
Sample Rating Trend



ISO

Machine Id
CR1225
Component
Hydraulic System
Fluid
GEAR OIL ISO 220 (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status				ATTENTION	ABNORMAL	NORMAL
Particles >14µm		ASTM D7647	>160	▲ **203**	▲ 173	44
Particles >21µm		ASTM D7647	>40	▲ **76**	39	16
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ **19/17/15**	▲ 21/19/15	18/16/13

Customer Id: BUCWILTX
Sample No.: WC0867383
Lab Number: 06015728
Test Package: CONST

To manage this report scan the QR code

To discuss the diagnosis or test data:
Jonathan Hester +1 919-379-4092 x4092
jhester@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

07 Oct 2023 Diag: Wes Davis

ISO

The filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition. Please specify the component make and model with your next sample. Please specify the brand, type, and viscosity of the oil on your next sample.All component wear rates are normal. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

view report

03 Jun 2023 Diag: Don Baldridge

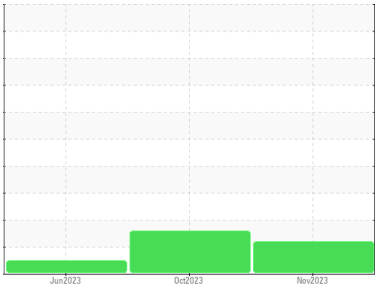
NORMAL

Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.All component wear rates are normal. The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Machine Id
CR1225
Component
Hydraulic System
Fluid
GEAR OIL ISO 220 (--- GAL)

DIAGNOSIS

Recommendation
No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
There is a moderate amount of particulates present in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0867383**	WC0810438	WC0784857
Sample Date		Client Info		**11 Nov 2023**	07 Oct 2023	03 Jun 2023
Machine Age	hrs	Client Info		**908**	908	158
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**Not Changd**	Not Changd	Not Changd
Sample Status				**ATTENTION**	ABNORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.1	**NEG**	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	**0**	0	<1
Chromium	ppm	ASTM D5185m	>10	**0**	0	0
Nickel	ppm	ASTM D5185m	>10	**0**	<1	<1
Titanium	ppm	ASTM D5185m		**0**	0	0
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m	>10	**0**	0	0
Lead	ppm	ASTM D5185m	>10	**2**	2	2
Copper	ppm	ASTM D5185m	>75	**13**	12	7
Tin	ppm	ASTM D5185m	>10	**0**	0	0
Vanadium	ppm	ASTM D5185m		**<1**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	50	**0**	0	0
Barium	ppm	ASTM D5185m	15	**0**	0	0
Molybdenum	ppm	ASTM D5185m	15	**0**	0	0
Manganese	ppm	ASTM D5185m		**<1**	<1	<1
Magnesium	ppm	ASTM D5185m	50	**0**	0	0
Calcium	ppm	ASTM D5185m	50	**18**	26	17
Phosphorus	ppm	ASTM D5185m	350	**79**	33	86
Zinc	ppm	ASTM D5185m	100	**120**	117	107
Sulfur	ppm	ASTM D5185m	12500	**667**	738	849

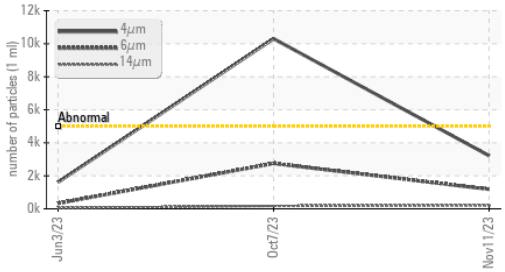
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>20	**1**	2	1
Sodium	ppm	ASTM D5185m		**1**	<1	1
Potassium	ppm	ASTM D5185m	>20	**0**	1	0

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	**3216**	▲ 10303	1614
Particles >6µm		ASTM D7647	>1300	**1183**	▲ 2750	330
Particles >14µm		ASTM D7647	>160	▲ **203**	▲ 173	44
Particles >21µm		ASTM D7647	>40	▲ **76**	39	16
Particles >38µm		ASTM D7647	>10	**2**	2	0
Particles >71µm		ASTM D7647	>3	**0**	0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ **19/17/15**	▲ 21/19/15	18/16/13

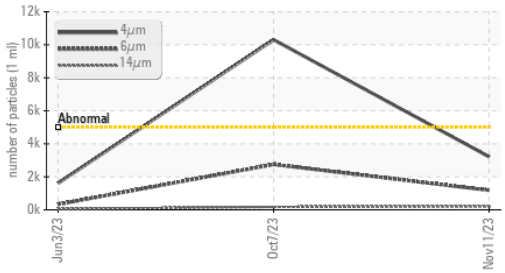
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.85	**0.17**	0.15	0.20

OIL ANALYSIS REPORT

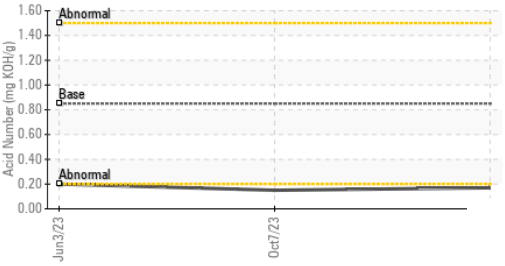
Particle Trend



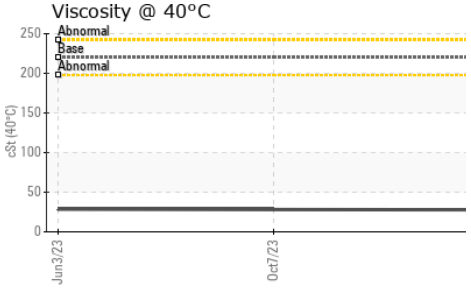
Particle Trend



Acid Number



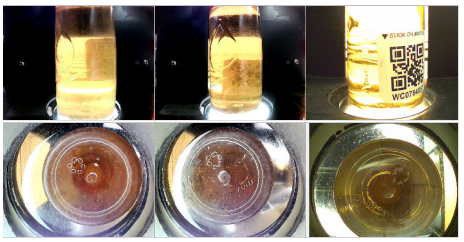
Viscosity @ 40°C



VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

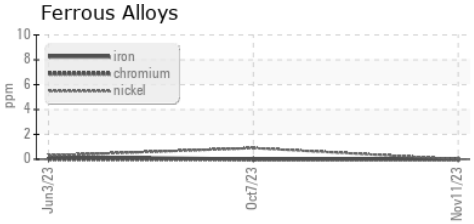
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	220	**27.8**	28.1	28.6

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

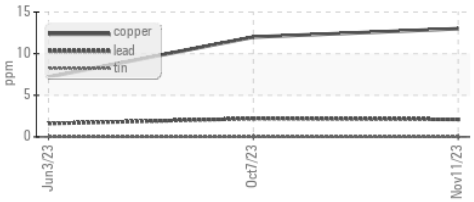


GRAPHS

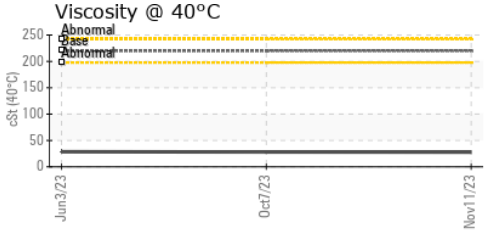
Ferrous Alloys



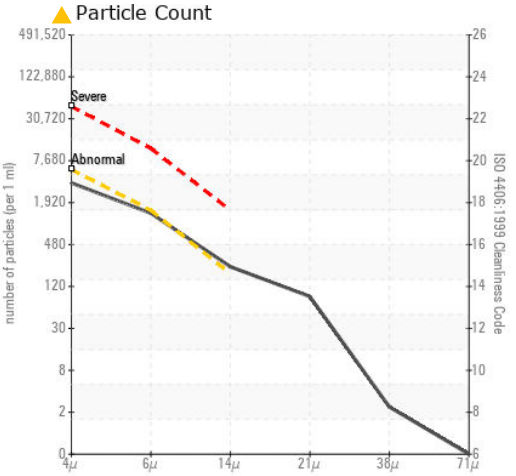
Non-ferrous Metals



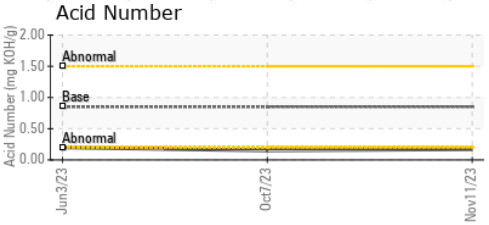
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0867383 **Received** : 22 Nov 2023
Lab Number : 06015728 **Diagnosed** : 27 Nov 2023
Unique Number : 10754872 **Diagnostician** : Jonathan Hester
Test Package : CONST

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

BUCKNER - WILLIS
18123 HWY 75 NORTH
WILLIS, TX
US 77378
Contact: JOHN HAWKINS
johnh@bucknercompanies.com
T:
F: