



PROBLEM SUMMARY

Sample Rating Trend

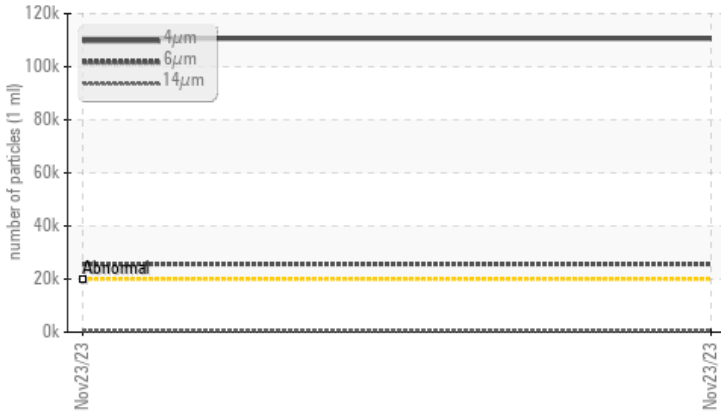
ISO



Area
HOTLINE/170 REVERSING MILL
 Machine Id
170-EDGER EAST 170-EDGER EAST
 Component
Gearbox
 Fluid
NOT GIVEN (--- GAL)

COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

No corrective action is recommended at this time.
 Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status			ABNORMAL	---	---
Particles >4µm	ASTM D7647	>20000	▲ 110622	---	---
Particles >6µm	ASTM D7647	>5000	▲ 25681	---	---
Oil Cleanliness	ISO 4406 (c)	>21/19/16	▲ 24/22/16	---	---

Customer Id: CONMUSAL
 Sample No.: KFS0004832
 Lab Number: 06015763
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Jonathan Hester +1 919-379-4092 x4092
jhester@wearcheckusa.com

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS



OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area
HOTLINE/170 REVERSING MILL
 Machine Id
170-EDGER EAST 170-EDGER EAST

Component
Gearbox
 Fluid
NOT GIVEN (--- GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION	method	limit/base	current	history1	history2
Sample Number	Client Info		KFS0004832	---	---
Sample Date	Client Info		23 Nov 2023	---	---
Machine Age	hrs	Client Info	0	---	---
Oil Age	hrs	Client Info	0	---	---
Oil Changed	Client Info		N/A	---	---
Sample Status			ABNORMAL	---	---

CONTAMINATION	method	limit/base	current	history1	history2
Water	WC Method	>0.2	NEG	---	---

WEAR METALS	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m	>200	12	---	---
Chromium	ppm	ASTM D5185m	>15	0	---	---
Nickel	ppm	ASTM D5185m	>15	0	---	---
Titanium	ppm	ASTM D5185m		0	---	---
Silver	ppm	ASTM D5185m		0	---	---
Aluminum	ppm	ASTM D5185m	>25	2	---	---
Lead	ppm	ASTM D5185m	>100	0	---	---
Copper	ppm	ASTM D5185m	>200	<1	---	---
Tin	ppm	ASTM D5185m	>25	0	---	---
Vanadium	ppm	ASTM D5185m		<1	---	---
Cadmium	ppm	ASTM D5185m		0	---	---

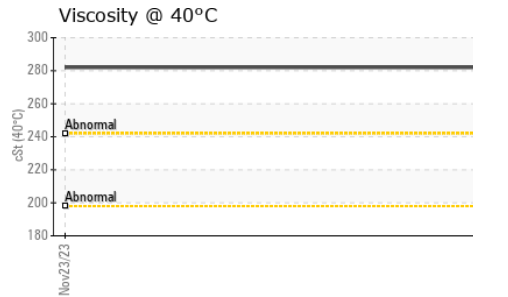
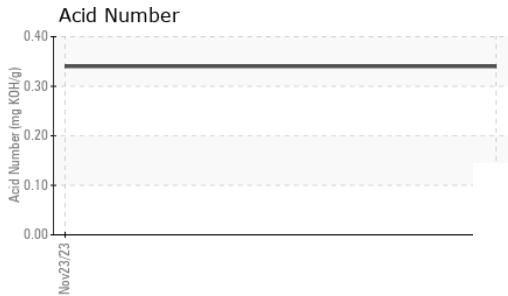
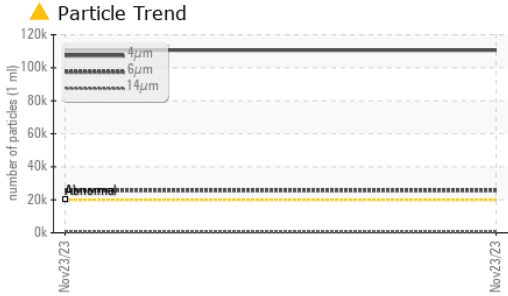
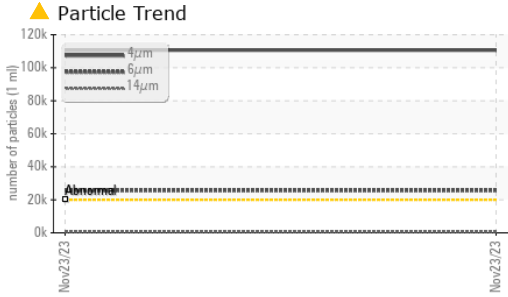
ADDITIVES	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m		0	---	---
Barium	ppm	ASTM D5185m		0	---	---
Molybdenum	ppm	ASTM D5185m		0	---	---
Manganese	ppm	ASTM D5185m		0	---	---
Magnesium	ppm	ASTM D5185m		0	---	---
Calcium	ppm	ASTM D5185m		12	---	---
Phosphorus	ppm	ASTM D5185m		16	---	---
Zinc	ppm	ASTM D5185m		0	---	---
Sulfur	ppm	ASTM D5185m		2166	---	---

CONTAMINANTS	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m	>50	<1	---	---
Sodium	ppm	ASTM D5185m		<1	---	---
Potassium	ppm	ASTM D5185m	>20	0	---	---

FLUID CLEANLINESS	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>20000	▲ 110622	---	---
Particles >6µm	ASTM D7647	>5000	▲ 25681	---	---
Particles >14µm	ASTM D7647	>640	608	---	---
Particles >21µm	ASTM D7647	>160	99	---	---
Particles >38µm	ASTM D7647	>40	2	---	---
Particles >71µm	ASTM D7647	>10	0	---	---
Oil Cleanliness	ISO 4406 (c)	>21/19/16	▲ 24/22/16	---	---

FLUID DEGRADATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.34	---	---



OIL ANALYSIS REPORT



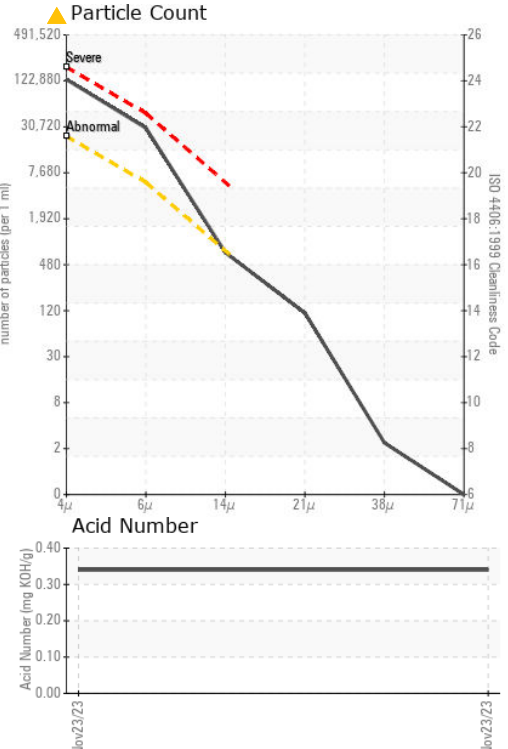
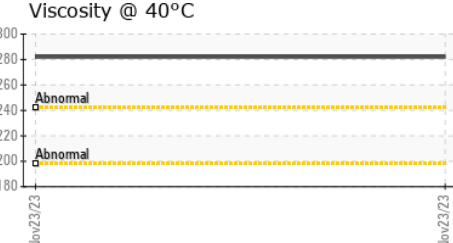
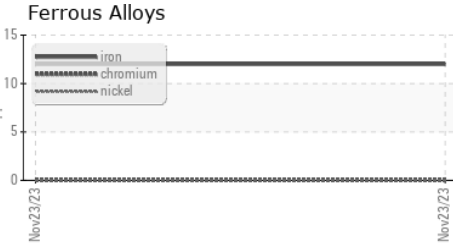
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---
Precipitate	scalar	*Visual	NONE	NONE	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.2	NEG	---	---
Free Water	scalar	*Visual		NEG	---	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	282	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color		no image	no image
Bottom		no image	no image

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KFS0004832 **Received** : 22 Nov 2023
Lab Number : 06015763 **Diagnosed** : 27 Nov 2023
Unique Number : 10754907 **Diagnostician** : Jonathan Hester
Test Package : IND 2 (Additional Tests: PrtCount)

CONSTELLIUM
 4805 SECOND STREET
 MUSCLE SHOALS, AL
 US 35661
 Contact: Randy Nichols
 randall.nichols@constellium.com
 T: (256)386-6956
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Certificate L2367
 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)