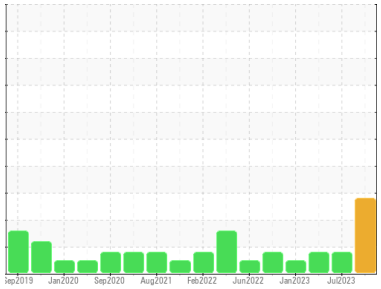
PROBLEM SUMMARY

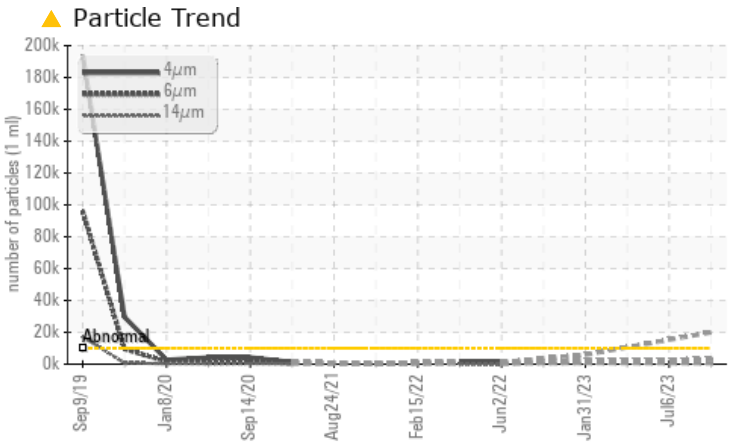
Sample Rating Trend

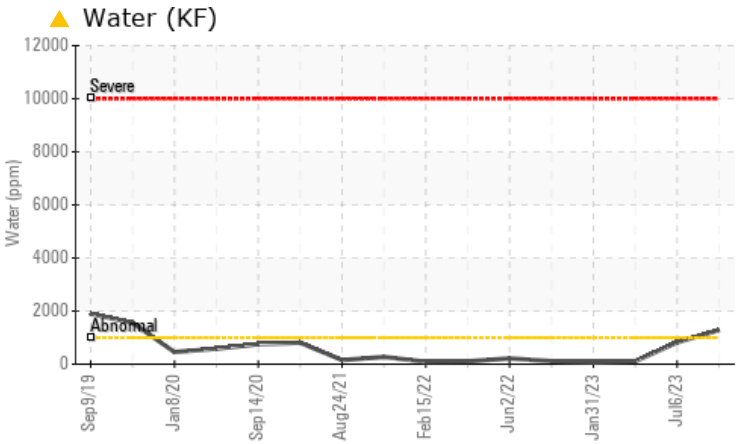


WATER

Area
[75 HP]
Machine Id
INGERSOLL RAND R551-A-110 10900 (S/N VK3083U15061)
Component
Air Compressor
Fluid
USPI MAX FG AIR 46 (--- GAL)

COMPONENT CONDITION SUMMARY





RECOMMENDATION

Resample at the next service interval to monitor. 75 HP

PROBLEMATIC TEST RESULTS

Sample Status				ATTENTION	ABNORMAL	ABNORMAL
Water	%	ASTM D6304	>0.1	▲ **0.128**	0.082	0.011
ppm Water	ppm	ASTM D6304	>1000	▲ **1284**	820	110.5
Particles >4µm		ASTM D7647	>10000	▲ **19992**	---	---
Particles >6µm		ASTM D7647	>2500	▲ **2957**	---	---
Oil Cleanliness		ISO 4406 (c)	>20/18/15	▲ **21/19/15**	---	---

Customer Id: CARALBNEW
Sample No.: USPM31344
Lab Number: 06015785
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Doug Bogart +1 (800)237-1369 x4016
dougb@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

06 Jul 2023 Diag: Doug Bogart

SEDIMENT

We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.All component wear rates are normal. There is a moderate amount of visible silt present in the sample. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

07 Jun 2023 Diag: Doug Bogart

SEDIMENT

We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.All component wear rates are normal. There is a moderate amount of visible silt present in the sample. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

31 Jan 2023 Diag: Doug Bogart

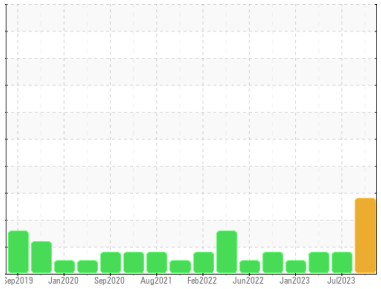
NORMAL

Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

OIL ANALYSIS REPORT

Sample Rating Trend



WATER

Area
[75 HP]
Machine Id
INGERSOLL RAND R551-A-110 10900 (S/N VK3083U15061)
Component
Air Compressor
Fluid
USPI MAX FG AIR 46 (--- GAL)

DIAGNOSIS

Recommendation
Resample at the next service interval to monitor. 75 HP

Wear
All component wear rates are normal.

Contamination
There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. There is a light concentration of water present in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**USPM31344**	USPM27049	USPM27008
Sample Date		Client Info		**13 Nov 2023**	06 Jul 2023	07 Jun 2023
Machine Age	hrs	Client Info		**48354**	46053	45540
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	Changed	N/A
Sample Status				**ATTENTION**	ABNORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>70	**0**	0	0
Chromium	ppm	ASTM D5185m	>15	**0**	0	0
Nickel	ppm	ASTM D5185m	>6	**0**	<1	0
Titanium	ppm	ASTM D5185m		**0**	0	0
Silver	ppm	ASTM D5185m		**0**	<1	0
Aluminum	ppm	ASTM D5185m	>10	**0**	0	0
Lead	ppm	ASTM D5185m	>20	**0**	0	0
Copper	ppm	ASTM D5185m	>80	**<1**	0	0
Tin	ppm	ASTM D5185m	>15	**0**	0	0
Vanadium	ppm	ASTM D5185m		**<1**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	**0**	0	0
Barium	ppm	ASTM D5185m	0	**0**	<1	0
Molybdenum	ppm	ASTM D5185m	0	**0**	0	0
Manganese	ppm	ASTM D5185m		**0**	0	0
Magnesium	ppm	ASTM D5185m	0	**0**	0	<1
Calcium	ppm	ASTM D5185m	0	**0**	0	0
Phosphorus	ppm	ASTM D5185m	0	**0**	1	<1
Zinc	ppm	ASTM D5185m	0	**0**	0	0
Sulfur	ppm	ASTM D5185m	0	**0**	5	19

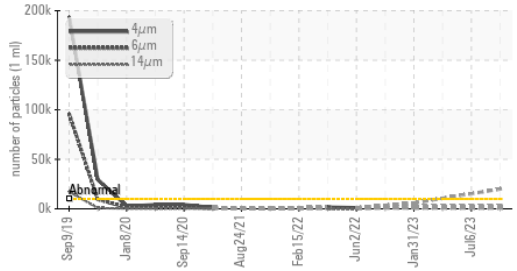
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>12	**<1**	<1	2
Sodium	ppm	ASTM D5185m		**<1**	0	0
Potassium	ppm	ASTM D5185m	>20	**0**	<1	0
Water	%	ASTM D6304	>0.1	▲ **0.128**	0.082	0.011
ppm Water	ppm	ASTM D6304	>1000	▲ **1284**	820	110.5

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	▲ **19992**	---	---
Particles >6µm		ASTM D7647	>2500	▲ **2957**	---	---
Particles >14µm		ASTM D7647	>320	**180**	---	---
Particles >21µm		ASTM D7647	>80	**39**	---	---
Particles >38µm		ASTM D7647	>20	**1**	---	---
Particles >71µm		ASTM D7647	>4	**0**	---	---
Oil Cleanliness		ISO 4406 (c)	>20/18/15	▲ **21/19/15**	---	---

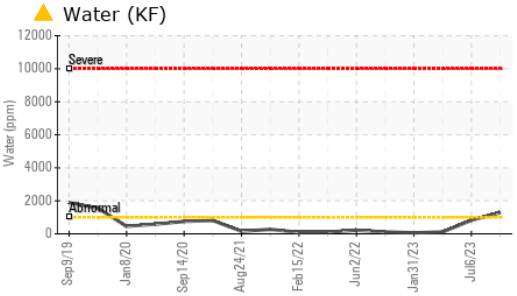
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.16	**0.28**	0.08	0.14

OIL ANALYSIS REPORT

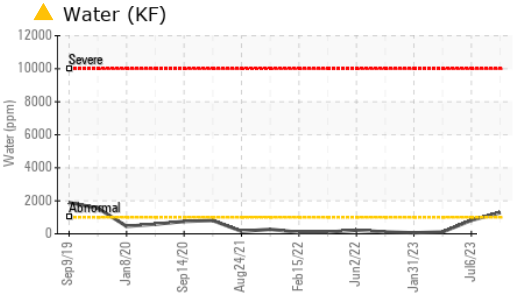
Particle Trend



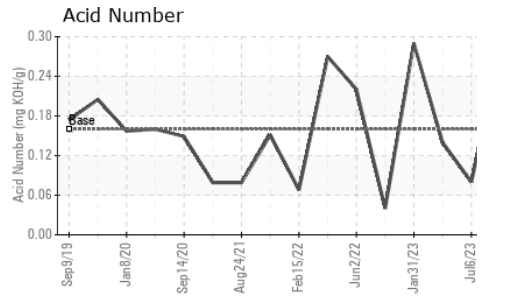
Water (KF)



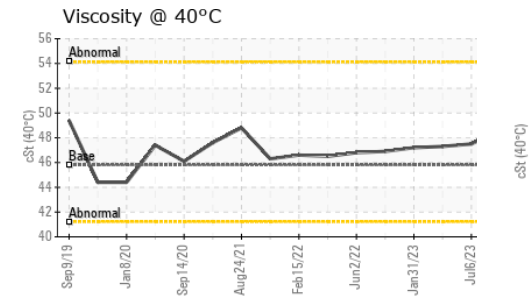
Water (KF)



Acid Number

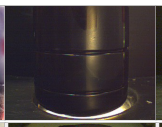
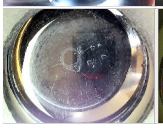
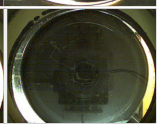


Viscosity @ 40°C



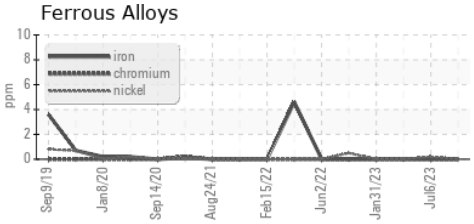
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	LIGHT	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	▲ MODER	▲ MODER
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	**NEG**	0.2%	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45.8	**48.6**	47.5	47.3

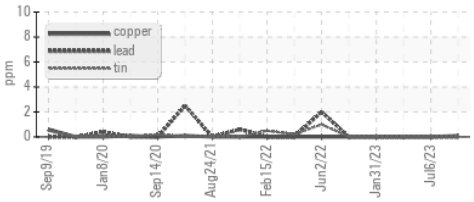
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

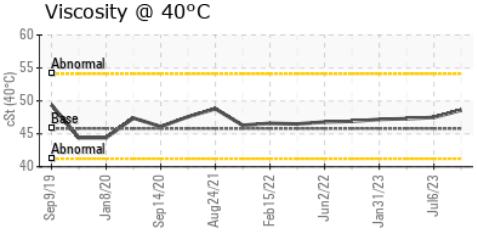
Ferrous Alloys



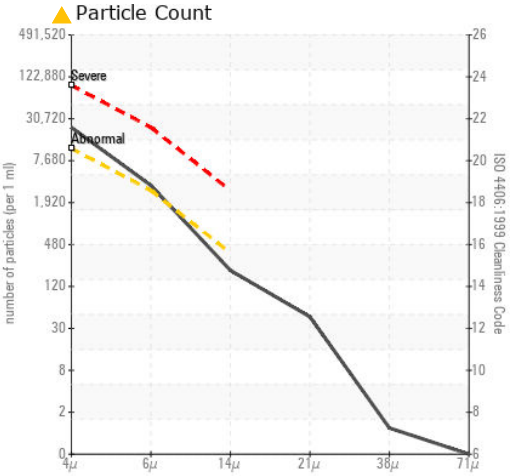
Non-ferrous Metals



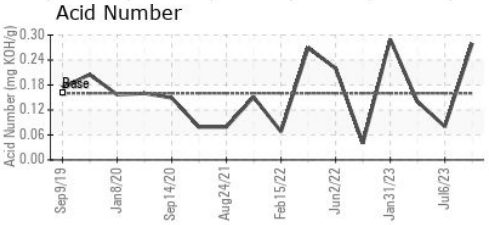
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : USPM31344
Lab Number : 06015785
Unique Number : 10754929
Test Package : IND 2

Received : 22 Nov 2023
Diagnosed : 27 Nov 2023
Diagnostician : Doug Bogart

CARGILL ANIMAL NUTRITION
200 KEAN ST
ALBANY, NY
US 12202
Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: