

OIL ANALYSIS REPORT

Area ACI-46PG Machine Id SULLAIR 20071009006 - NEW MILLENIUM

Component Compressor

ULTRACHEM PGR 46 (--- GAL)

DIAGNOSIS

Recommendation

We suspect abnormal contamination may be due to sampling method. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

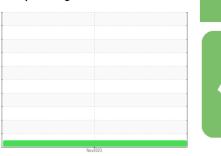
All component wear rates are normal.

Contamination

There is a moderate amount of visible silt present in the sample.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



Sample Rating Trend



NORMAL

SAMPLE INFORM	NATION	method	limit/base	current	history1	history2
Sample Number		Client Info		UAC06015803		
Sample Date		Client Info		16 Nov 2023		
Machine Age	hrs	Client Info		40385		
Oil Age	hrs	Client Info		1049		
Oil Changed		Client Info		Not Changd		
Sample Status				NORMAL		
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	4		
Chromium	ppm	ASTM D5185m	>10	0		
Nickel	ppm	ASTM D5185m		0		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>25	0		
Lead	ppm	ASTM D5185m	>25	0		
Copper	ppm	ASTM D5185m	>50	<1		
Tin	ppm	ASTM D5185m	>15	0		
Vanadium	ppm	ASTM D5185m		<1		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0.6	0		
Barium	ppm	ASTM D5185m	0	0		
Molybdenum	ppm	ASTM D5185m	0	0		
Manganese	ppm	ASTM D5185m	0.3	0		
Magnesium	ppm	ASTM D5185m	0	0		
Calcium	ppm	ASTM D5185m	0.3	0		
Phosphorus	ppm	ASTM D5185m	233	125		
Zinc	ppm	ASTM D5185m	0	0		
Sulfur	ppm	ASTM D5185m	269	650		
CONTAMINANTS	;	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	2		
Sodium	ppm	ASTM D5185m		<1		
Potassium	ppm	ASTM D5185m	>20	0		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.083	0.53		

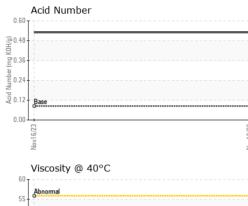


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VISUAL



					NONE			
		White Metal	scalar	*Visual	NONE	NONE		
		Yellow Metal	scalar	*Visual	NONE	NONE		
		Precipitate	scalar	*Visual	NONE	NONE		
		Silt	scalar	*Visual	NONE	MODER		
		Debris	scalar	*Visual	NONE	NONE		
	23	Sand/Dirt	scalar	*Visual	NONE	NONE		
	Nov16/23	Appearance	scalar	*Visual	NORML	NORML		
	Ź	Odor	scalar	*Visual	NORML	NORML		
		Emulsified Water	scalar	*Visual	>0.1	NEG		
		Free Water	scalar	*Visual		NEG		
		FLUID PROPER	TIES	method				history2
		Visc @ 40°C	cSt	ASTM D445	44.81	47.4		
		SAMPLE IMAGE	S	method	limit/base	current	history1	history2
	Nov16/23	Color				a.	no image	no image
		Bottom					no image	no image
		Non-ferrous Meta	ls		Nov16/233 Nov16/233 Nov16/233 Nov16/233 Nov16/233 Nov16/233 Nov16/233 Nov16/233 Nov16/233 Nov16/233 Nov16/2533 Nov1	Acid Number		
ificate L2367 T discuss this s Denotes test r	methods that a	: 06015803	Received Diagnose Diagnost vice at 1-8 7025 sco	l : 22 ed : 27 ician : Jon 00-237-1369 pe of accrea	3 ATLANTIC COMPRESSOR 2144 SALEM INDUSTRIAL DRIVI SALEM, VA er US 2415 Contact: BILL RIMEI bill@atlanticcompressors.cor T: (540)728-114			

Contact/Location: BILL RIMER - UCATLSAL