

# **OIL ANALYSIS REPORT**

## Area ACI-46 **ÄTLÄS COPCO API323327 - POTOMAC SUPPLY** Component

Compressor

### **ULTRACHEM CHEMLUBE 228 (2 GAL)**

#### Recommendation

We suspect abnormal contamination may be due to sampling method. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is a moderate amount of visible silt present in the sample.

#### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



Sample Rating Trend

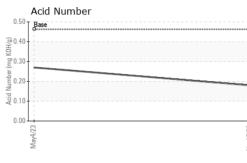


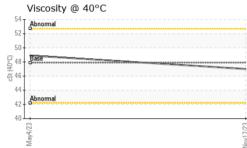
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		UAC06015804	UCH05840761	
Sample Date		Client Info		17 Nov 2023	04 May 2023	
Machine Age	hrs	Client Info		15284	14319	
Oil Age	hrs	Client Info		965	6000	
Oil Changed		Client Info		Not Changd	Changed	
Sample Status				NORMAL	NORMAL	
CONTAMINATION	۷	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG	NEG	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	0	
Chromium	ppm	ASTM D5185m	>5	0	0	
Nickel	ppm	ASTM D5185m		0	0	
Titanium	ppm	ASTM D5185m		0	0	
Silver	ppm	ASTM D5185m		0	0	
Aluminum	ppm	ASTM D5185m	>15	0	0	
Lead	ppm	ASTM D5185m	>65	0	0	
Copper	ppm	ASTM D5185m	>65	1	1	
Tin	ppm	ASTM D5185m	>10	0	0	
Vanadium	ppm	ASTM D5185m		<1	0	
Cadmium	ppm	ASTM D5185m		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	1.5	0	0	
Barium	ppm	ASTM D5185m	0	0	0	
Molybdenum	ppm	ASTM D5185m	0	0	0	
Manganese	ppm	ASTM D5185m	0.3	<1	<1	
Magnesium	ppm	ASTM D5185m	0	0	0	
Calcium	ppm	ASTM D5185m	0	0	<1	
Phosphorus	ppm	ASTM D5185m	406	104	54	
Zinc	ppm	ASTM D5185m	0	89	75	
Sulfur	ppm	ASTM D5185m	1283	1226	2052	
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>35	<1	0	
Sodium	ppm	ASTM D5185m		5	<1	
Potassium	ppm	ASTM D5185m	>20	<1	<1	
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.463	0.18	0.27	



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VISUAL





	VISUAL		method			history1	history2
	White Metal	scalar	*Visual	NONE	NONE	NONE	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
	Precipitate	scalar	*Visual	NONE	NONE	NONE	
	Silt	scalar	*Visual	NONE	MODER	NONE	
	Debris	scalar	*Visual	NONE	NONE	MODER	
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
7/23 -	Appearance	scalar	*Visual	NORML	NORML	NORML	
Nov17/23	Odor	scalar	*Visual	NORML	NORML	NORML	
	Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	
	Free Water	scalar	*Visual		NEG	NEG	
	FLUID PROPE		method	limit/base	current	history1	history2
	Visc @ 40°C	cSt	ASTM D445	47.9	47.0	48.9	TIIStOLYZ
	SAMPLE IMAG	ES	method	limit/base	current	history1	history2
Nov17/23 +	Color					E	no image
	Bottom						no image
	Non-ferrous Me	tals		Nov17/23			
	Viscosity @ 40°	с		Nov17/23	Acid Number		
	کی میں میں میں میں میں میں میں میں میں می			(B) 0.50 (B) 0.40 (B) 0.30 (B) 0.30 (B) 0.30 (C) 0.10 (C) 0.10 (C) 0.10 (C) 0.10 (C) 0.10 (C) 0.10 (C) 0.10 (C) 0.10 (C) 0.40 (C)	- Base		
	40 CZYPhiew			Nov17/23	May4/23		

Contact/Location: BILL RIMER - UCATLSAL