

OIL ANALYSIS REPORT

Sample Rating Trend





Area Bridgewater Machine Id CATERPILLAR 5642 Component

Rear Differential Fluid TDTO FLUID SAE 30 (--- QTS)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

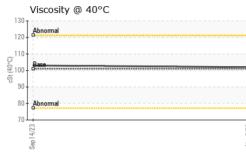
The condition of the oil is acceptable for the time in service.

SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0864883	WC0850646	
Sample Date		Client Info		09 Nov 2023	14 Sep 2023	
Machine Age	hrs	Client Info		1578	1072	
Oil Age	hrs	Client Info		1578	0	
Oil Changed		Client Info		N/A	Not Changd	
Sample Status				NORMAL	NORMAL	
CONTAMINATION	٨	method	limit/base	current	history1	history2
Water		WC Method	>.2	NEG	NEG	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>500	81	71	
Chromium	ppm	ASTM D5185m	>3	<1	<1	
Nickel	ppm	ASTM D5185m	>3	<1	<1	
Titanium	ppm	ASTM D5185m	>2	0	<1	
Silver	ppm	ASTM D5185m	>2	0	0	
Aluminum	ppm	ASTM D5185m	>30	3	1	
Lead	ppm	ASTM D5185m	>13	0	0	
Copper	ppm	ASTM D5185m	>103	50	50	
Tin	ppm	ASTM D5185m	>5	<1	<1	
Vanadium	ppm	ASTM D5185m		0	0	
Cadmium	ppm	ASTM D5185m		0	<1	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	37	<1	2	
Barium	ppm	ASTM D5185m	7	0	2	
Molybdenum	ppm	ASTM D5185m	5	0	<1	
Manganese	ppm	ASTM D5185m		2	1	
Magnesium	ppm	ASTM D5185m	40	12	8	
Calcium	ppm	ASTM D5185m	2650	2947	2914	
Phosphorus	ppm	ASTM D5185m	1050	1054	1064	
Zinc	ppm	ASTM D5185m	1075	1270	1207	
Sulfur	ppm	ASTM D5185m	5750	6374	7015	
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>100	6	6	
Sodium	ppm	ASTM D5185m		4	0	
Potassium	ppm	ASTM D5185m	>20	0	3	
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
Precipitate	scalar	*Visual	NONE	NONE	NONE	
Silt	scalar	*Visual	NONE	NONE	NONE	
Debris	scalar	*Visual	NONE	NONE	NONE	
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
Appearance	scalar	*Visual	NORML	NORML	NORML	
Odor	scalar	*Visual	NORML	NORML	NORML	
Emulsified Water	scalar	*Visual	>.2	NEG	NEG	
Free Water	scalar	*Visual		NEG	NEG	
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	FLUID PROPER			it/base	current	history1	history2
	Visc @ 40°C		ID445 101		102	103	
	SAMPLE IMAGE	ES met	thod lim	it/base	current	history1	history2
	Color				na imaga	na imaga	no imoro
	Color				no image	no image	no image
Nov9/23							
	Bottom				no image	no image	no image
	GRAPHS				Lead (ppm)		
1	Iron (ppm)			30			
	800			25 20			
mq	400		1	퉙 15	Abnormal		
	200 -			10 5			
	0			0			
	Sep 14/23		Nov9/23		Sep 14/23		
	Aluminum (ppm)				Chromium (p	pm)	
	60 Severe			7	Severe		
	40 -			5			
	a 30 - Abnormal		-	ud 3	Abnormal		
	10-			2			
	0 4/23		Nov9/23	0	4/23		
	Sep14/23		Nov		Sep 14/23		-
	Copper (ppm)			200	Silicon (ppm)		
	150 -			150			
шdo	100 - Abnormal			ட 100	Abnormal		
_	50-			50			
	0			0			
	Sep 14/23		Nov9/23		Sep 14/23		
	∞ Viscosity @ 40°C		_		∽ Additives		
	130 T			3000			
	Abnormal			5000	calcium		
	120 - Abnormal		-	2500	calcium phosphoru zinc	15	
	120 Abnomal				nanananan phosphoru	15	
	120 - Abnormal			2500	nanananan phosphoru		
	120 Abnormal 110 Base 90		Nov9/23 -	2500 <u></u> 2000	nanananan phosphoru	15	

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