

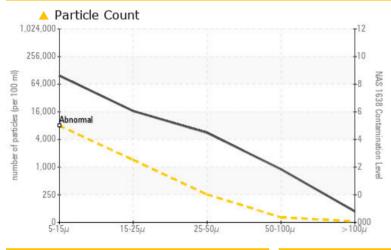
PROBLEM SUMMARY

Area **37862 TRACE PO 36880 [37862]** Machine Id **EGWTS0001-11202023B** Component

Hydraulic System

WC171088 ETHYLENE GLYCOL (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.

Sample Rating Trend	ISO
Nov2023	

PROBLEMATIC TEST RESULTS								
Sample Status				ABNORMAL				
Particles 5-15µm	count	*NAS 1638	>8000	<u> </u>				
Particles 15-25µm	count	*NAS 1638	>1425	🔺 16700				
Particles 25-50µm	count	*NAS 1638	>253	<u> </u>				
Particles 50-100µm	count	*NAS 1638	>45	<u> </u>				
Particles >100um	count	*NAS 1638	>8	A 100				

Customer Id: RIDHAM Sample No.: WC06015987 Lab Number: 06015987 Test Package: IND 2



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To discuss the diagnosis or test data: Doug Bogart +1 (800)237-1369 x4016 <u>dougb@wearcheckusa.com</u>

To change component or sample information: Customer Service +1 1-800-237-1369 customerservice@wearcheck.com

RECOMMENDE	RECOMMENDED ACTIONS				
Action	Status	Date	Done By	Description	
Change Filter			?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.	
Filter Fluid			?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.	

HISTORICAL DIAGNOSIS



OIL ANALYSIS REPORT

Area **37862 TRACE PO 36880 [37862]** Machine Id **EGWTS0001-11202023B** Component

Hydraulic System

WC171088 ETHYLENE GLYCOL (--- GAL)

DIAGNOSIS

Recommendation

We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.

Wear

All metal levels are normal indicating no corrosion in the cooling system.

Contamination

There is a high amount of particulates present in the oil. The system cleanliness is above the acceptable limit for the target SAE AS4059 (replaces NAS 1638) cleanliness code.

Fluid Condition

The pH level of this fluid is within the acceptable limits. Glycol and nitrite levels are acceptable.

				Nov2023		
SAMPLE INFORM		method	limit/base	current	history1	history2
Sample Number		Client Info		WC06015987		
Sample Date		Client Info		21 Nov 2023		
Machine Age	mths	Client Info		0		
Dil Age	mths	Client Info		0		
Dil Changed		Client Info		N/A		
Sample Status				ABNORMAL		
WEAR METALS		method	limit/base	current	history1	history2
ron	ppm	ASTM D5185m	>20	0		
Numinum	ppm	ASTM D5185m	>20	<1		
.ead	ppm	ASTM D5185m	>20	<1		
Copper	ppm	ASTM D5185m	>20	<1		
-in	ppm	ASTM D5185m	>20	1		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0		
Nolybdenum	ppm	ASTM D5185m		0		
/lagnesium	ppm	ASTM D5185m		7		
Calcium		ASTM D5185m		2		
Phosphorus	ppm	ASTM D5185m		2624		
	ppm			-		
Zinc	ppm	ASTM D5185m		<1		
Sulfur	ppm	ASTM D5185m		48		
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	0		
Sodium	ppm	ASTM D5185m		175		
Potassium	ppm	ASTM D5185m	>20	7119		
Chlorine	ppm	ASTM D5185m		8		
Nater	%	ASTM D6304	>0.05	35.0		
opm Water	ppm	ASTM D6304	>500	350000		
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles 5-15µm	count	*NAS 1638	>8000	<u> </u>		
Particles 15-25µm	count	*NAS 1638	>1425	<u> </u>		
Particles 25-50µm	count	*NAS 1638	>253	<u> </u>		
Particles 50-100µm	count	*NAS 1638	>45	<u> </u>		
Particles >100µm	count	*NAS 1638	>8	<u> </u>		
NAS 1638	Class	*NAS 1638	>5	10		
VISUAL		method	limit/base	current	history1	history2
Vhite Metal	scalar	*Visual	NONE	NONE		
ellow Metal	scalar	*Visual	NONE	NONE		
Precipitate	scalar	*Visual	NONE	NONE		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	NONE		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Ddor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual	>0.05	NEG		
Free Water	scalar	*Visual		NEG		
riee water	scalar	visual		NEG		

Sample Rating Trend

ISO

Contact/Location: BETHANY HUGHES* - RIDHAM



OIL ANALYSIS REPORT

